

USTYLYLIT M4U

# Fit Tool Sales Manual

English

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# Introduction

In this manual you will find all the information necessary to measure and sell USTTYLIT M4U products. The manual serves as a guide for the training course and a reference book after completing the training course.

The objective of this manual and the accompanying training course is to provide the consumer with a quality custom made product that meets our mutual quality standards as well as the consumer's expectations and wishes.

In addition, the manual should provide you with sufficient knowledge and confidence to accomplish this objective. The manual offers you tools to help you fully understand these topics below:

## Fit Tools vs. Garment Measurements

USTTYLIT M4U is the only platform that offers the flexibility of entering orders using + / - Fit Tool adjustments, or finished Garment Measurements. This manual covers the use of Fit Tools. Both methods can be used with our Try-On Garments.

The Garment Measurement method can be used to match the measurements of another garment. The Fit Tool method offers an overview window with Garment Measurements displayed, which allows you to achieve desired finished measurements using +/- adjustments.

The Fit Tool method offers precise fine tuning and parameters that provide a wide range of adjustment while maintaining the integrity of the pattern, and ensuring a fit that will meet your customer's expectations.

## Selecting the Right Try-On Size

Generally speaking, the best Jacket try-on size is the one that most closely matches the customer's chest measurement. You may need to adjust the size up or down to accommodate larger or smaller shoulders.

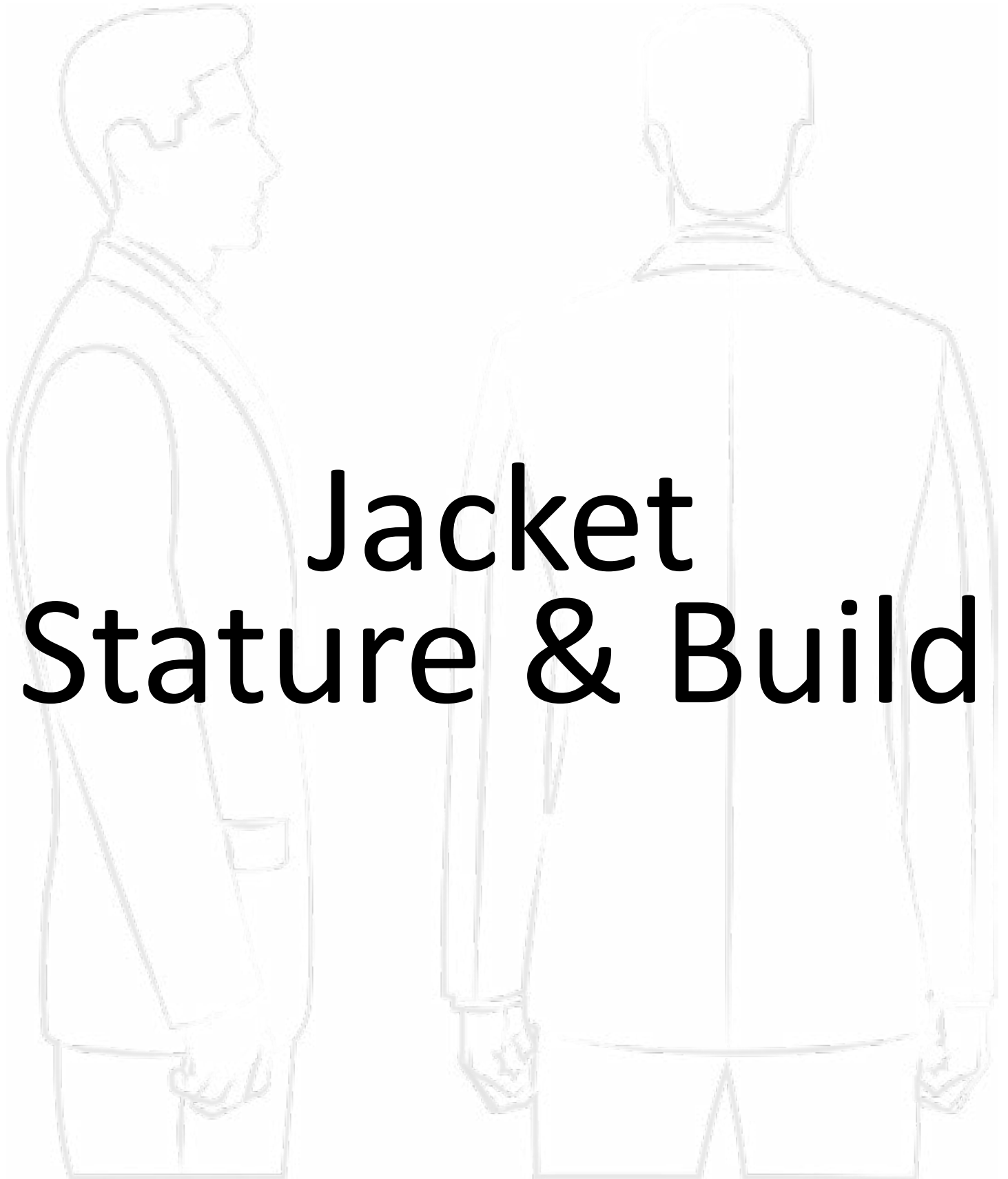
Usually the best trouser size is the one that matches the customer's seat measurement. It is easier to adjust the waist than it is the seat. Ask the customer what size they normally wear and start with that size. If the seat does not fit, size up or down accordingly and then adjust the waist.

How accurate do you need to be? First rule of thumb is don't 'over-tweak'. Less is more. While custom offers the ability to fit many body types, attempting to trace the customer's measurements literally can lead to irregular pattern shapes that can be uncomfortable and visually unappealing.

## System Considerations

The CAD system that USTTYLIT M4U sends its orders to is a metric CAD system. Throughout this manual you will find the Fit Tool adjustment values listed in both Centimeters and Inches. Due to rounded conversions, there may not necessarily be a one-to-one inch match for each centimeter value.

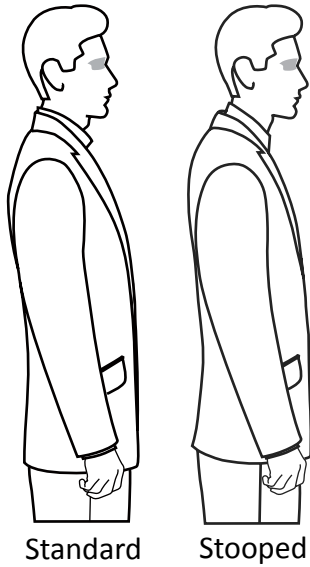
Please take the time to read through this manual and share it with your colleagues. If you have any questions or concerns, please reach out to your sales rep or Customer Service team.



# Jacket Stature & Build

## Posture - Stooped

### Description & Cause

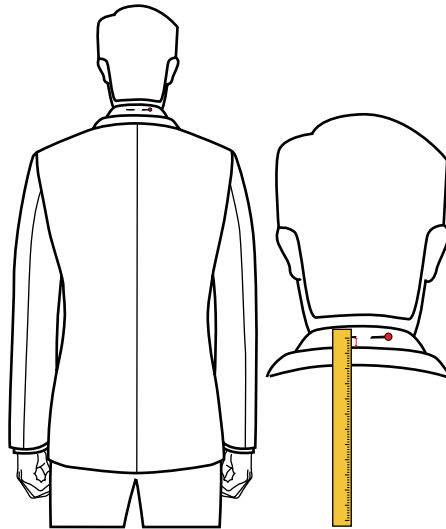


The Client's upper torso is leaning forward.

The jacket collar and shirt collar separate from each other (creates a gap).

From the side view, the back length is noticeably shorter than the front length, and the back hem stands away from the hip.

### How to Use The Fit Tool

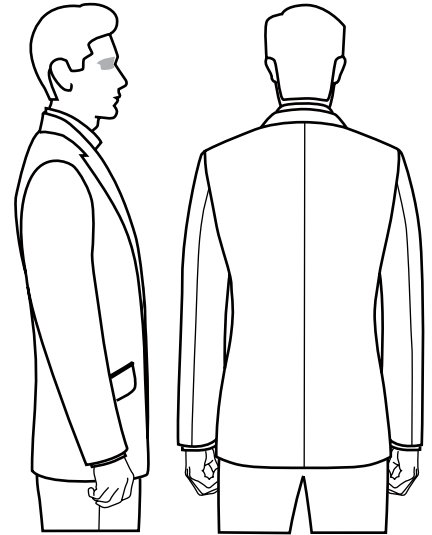


Place a pin 1 - 1.5CM below the top of the shirt collar to mark the position where the top of jacket collar and the shirt collar should meet.

Ask the customer to move around freely so as to make the jacket hang naturally and observe if the bottom of the jacket sticks out at the back. If it does, the customer's posture is stooped and requires the adjustment.

Measure the distance from the top of the jacket collar to the pin and enter this value.

### What Is The Ideal Fit



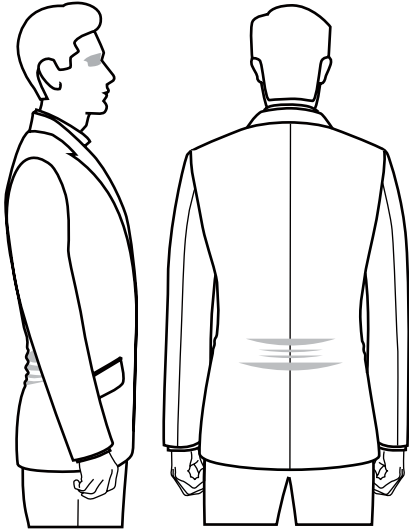
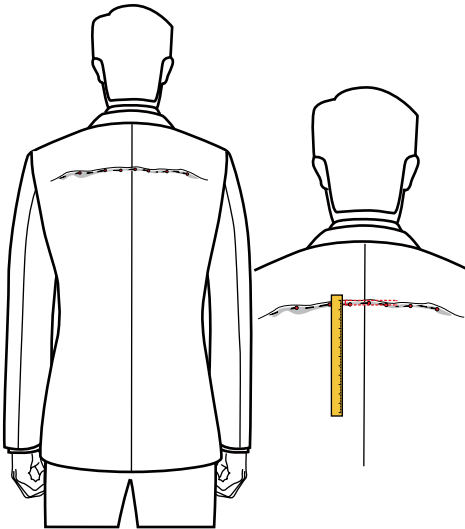
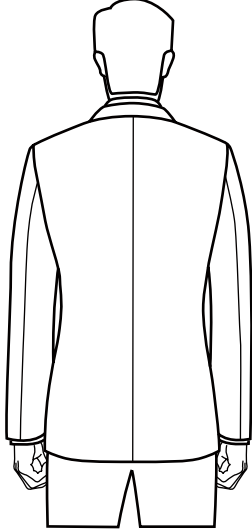
The entire collar of the jacket (back and sides) rests against the shirt collar perfectly.

Seen from the side, the jacket length at the front and back are equal, and the bottom hangs smoothly at the back (It is also natural for the front length to be slightly longer than the back).

There should be 1 – 1.5cm of the shirt collar showing above the jacket collar.

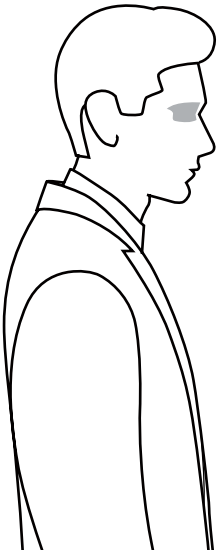
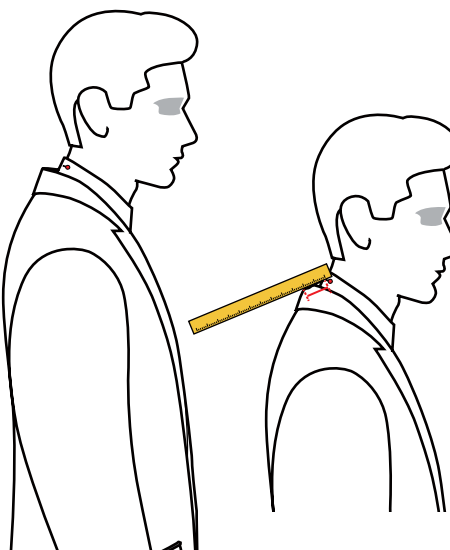
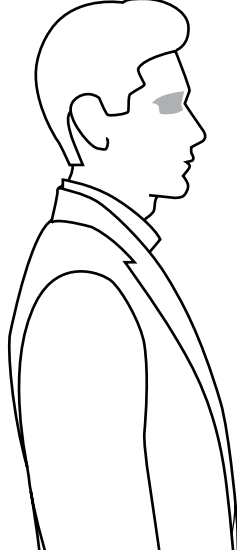
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1/4"	1cm
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3/4"	

## Posture - Erect

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																				
<div style="text-align: center; margin-bottom: 10px;">  </div> <p>The Client's upper torso is more upright, or leaning backward than average.</p> <p>The back rests against the hip too tightly while the front is loose.</p> <p>Seen from the side, the back length is longer than the front length.</p> <p>The jacket collar will likely rest higher against the shirt collar than usual (which is 1 -1.5cm below the top of the shirt collar).</p>	<div style="text-align: center; margin-bottom: 10px;">  </div> <p>Ask the customer to move around freely so as to make the jacket hang naturally.</p> <p>Pin fabric horizontally across the blades to make the jacket hang naturally and smoothly.</p> <p>Ask the customer to move around again to check if you have pinned too much fabric. If you have, the jacket collar may stand away from the shirt at the neck, and / or the bottom may also stick out slightly.</p> <p>Measure the width of the pinned single-sided fabric, multiply the value by 2 and enter it into the system.</p>	<div style="text-align: center; margin-bottom: 10px;">  </div> <p>The back part of the jacket falls cleanly from the shoulders downward.</p> <p>Seen from the side, the jacket has a perfect fit if the length at the front and back are equal. (it is also natural for the front length to be slightly longer than the back)</p> <p>This adjustment is not the same as letting out the seat.</p>																				
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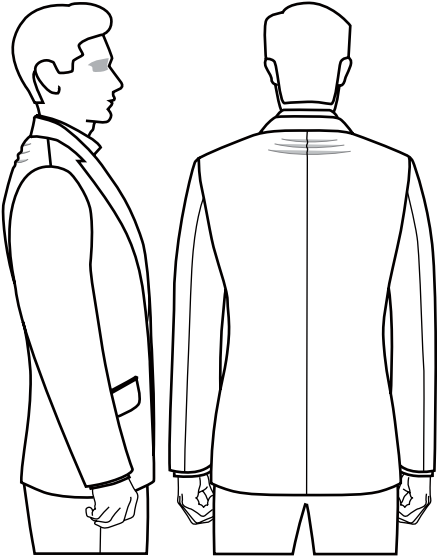
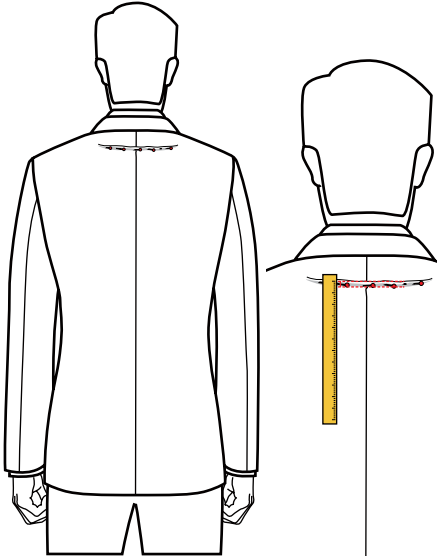
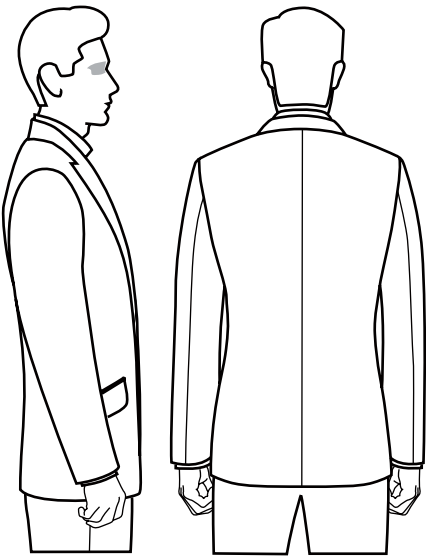


# Collar Height - Raise

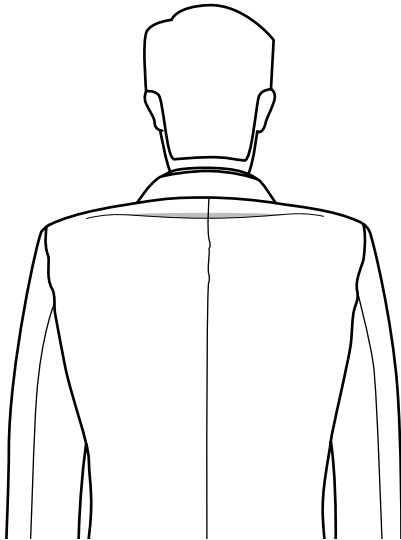
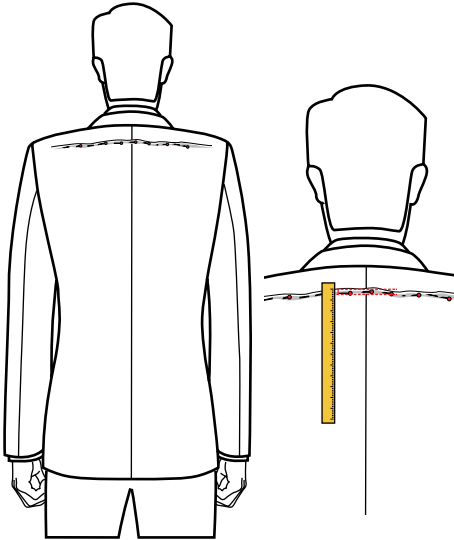
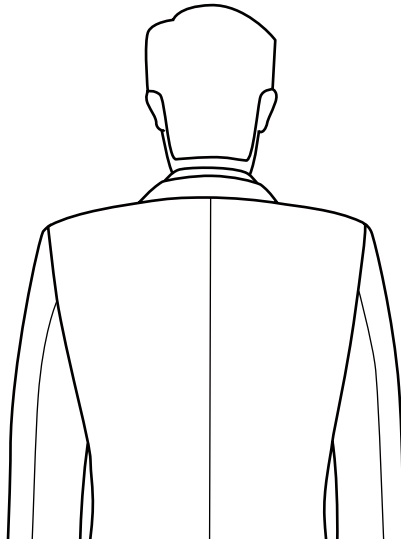
Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																
 <p>The jacket collar is resting too low against the shirt collar, revealing more than 1.5cm of shirt collar</p> <p>There is often also a gap between the jacket collar and shirt collar.</p> <p>Can be one of a few reasons:</p> <ul style="list-style-type: none"> <li>a) customer's neck is leaning forward</li> <li>b) customer's neck is long (&amp; leaning fwd)</li> <li>c) customer has a round back</li> </ul>	 <p>Make sure the jacket is fastened</p> <p>Place a pin horizontally in the shirt collar 1 - 1.5CM down from the top of the collar to mark the position where the top of the jacket collar and shirt collar should meet.</p> <p>Ask the customer to move around freely so that the jacket can hang naturally.</p> <p>Measure the distance between the top of the jacket collar and the pin, and then enter that value.</p>	 <p>The entire collar of the jacket (incl. back and sides) lays well against the shirt collar.</p> <p>There should be 1.5cm of shirt collar showing above the jacket collar.</p> <p>This adjustment should NOT be combined with the Stooping fit tool</p> <p>Use this adjustment when the posture/balance of the jacket looks good from front to back, but the collar does not.</p>																
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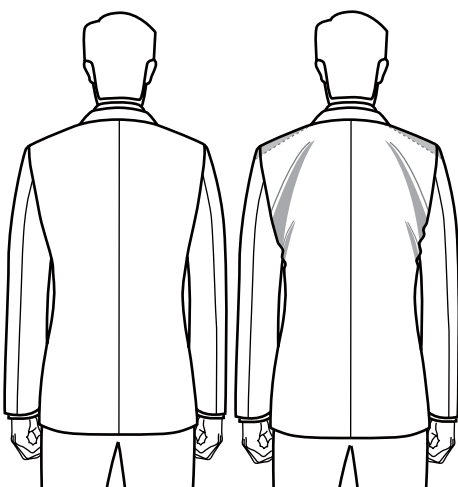
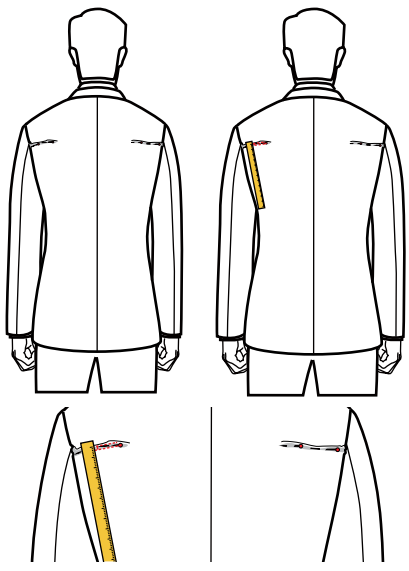
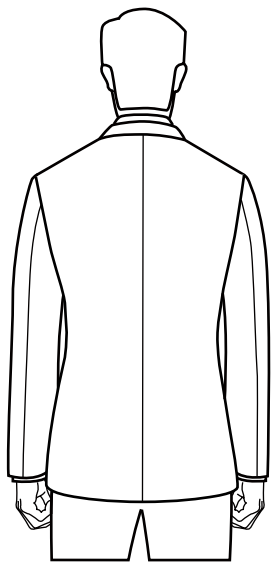
## Collar Height - Lower

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																				
<div style="text-align: center; margin-bottom: 10px;">  </div> <p>There are obvious thin horizontal creases under the jacket collar.</p> <p>Can be one of a few reasons:</p> <ol style="list-style-type: none"> <li>a) Customer's neck is more up right or somewhat leaning back against the collar</li> <li>b) Customer's neck is short, pushing down on the collar</li> <li>c) Customer has strong shoulder blades causing tightness under the collar</li> </ol> <p>There are other causes, but they are usually associated with other Fit Tools (eg. Erect Posture)</p>	<div style="text-align: center; margin-bottom: 10px;">  </div> <p>Make sure the jacket is fastened</p> <p>Pin the excess fabric under the collar within a 5CM distance from the collar until there are no creases on the back section of the jacket.</p> <p>Measure the width of the pinned fabric, multiply the value by 2 and enter it into the system.</p> <p>Additional notes: it is possible you will have pinned more than you can adjust in the system. In this case it is possible your client also needs adjustments like high shoulders or erect posture.</p> <p>If the horizontal creases extend past the width of the collar, it is likely the appropriate Fit Tool should be High Shoulders.</p>	<div style="text-align: center; margin-bottom: 10px;">  </div> <p>There are no creases at the upper half of the jacket's back.</p> <p>There is a limit to the adjustment amount because too much alteration will result in irregular-shaped back panels to sew the collar onto, which is irreparable.</p> <p>When deciding to lower the collar consider whether you have already used the high shoulder or erect posture adjustments when choosing your lower collar value</p>																				
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		<p>T.O.C <span style="float: right;">Page 9</span></p>																				

## Shoulder Height - High

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																				
 <p>There will be horizontal creases below the jacket collar extending beyond both sides of the collar.</p> <p>The jacket collar may also be pushed up too high in relation to the shirt collar.</p> <p>The reason is that the customer's shoulders are on a flatter angle than most men, causing the end of their shoulders to push up on the end of the jacket's shoulders.</p>	 <p>Make sure the jacket is fastened</p> <p>Observe the customer from the front and back to properly judge the difference between his left and right shoulders.</p> <p>Gather and horizontally pin the ridge under the collar. The result should be a back that falls cleanly with no creasing.</p> <p>Measure the single-sided width of the pinned fabric, multiply the value by 2 and enter the value into the system.</p> <p>Enter left and right values into the system respectively should one side is higher than the other.</p>	 <p>There are no creases of fabric at the back of the jacket between the collar and the waistline.</p> <p>Overdoing this adjustment can produce irregular results especially if combined with lowering the collar and/or erect posture.</p>																				
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## Shoulder Height - Sloping

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																								
 <div style="display: flex; justify-content: space-around; margin-top: 5px;"> <span>Standard</span> <span>Sloping</span> </div>																										
<p>There is excess diagonal fabric from the armhole up towards back</p> <p>In the case of extremely low shoulders, the diagonal excess fabric is also visible at the front.</p> <p>The angle of the customer's shoulders are more sloping than most men</p> <p>Customer's shoulders may slope different amounts for each shoulder</p>	<p>Make sure the jacket is fastened</p> <p>Observe the customer from the front and back to properly judge the difference in slope between his left and right shoulders.</p> <p>Gather and pin the excess fabric horizontally at the sleeve seam on both sides, making the back fall cleanly.</p> <p>Measure the width of the pinned single-sided fabric and multiply the value by 2. Do this for both the left and right side</p> <p>Often when the customer's shoulders slope differently on both sides, the sleeve lengths will also be different.</p> <p>In this case it is important to measure each sleeve length independently.</p>	<p>There is no excess fabric at the back of the jacket between the collar and the waist line.</p>																								
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-1/4"	-1cm																									
-3/8"	-1.5cm																									
-1/2"	-2cm																									
-5/8"	-2.5cm																									
-3/4"	-3cm																									
-7/8"																										
-1"																										
-1 1/8"																										
-1 1/4"																										

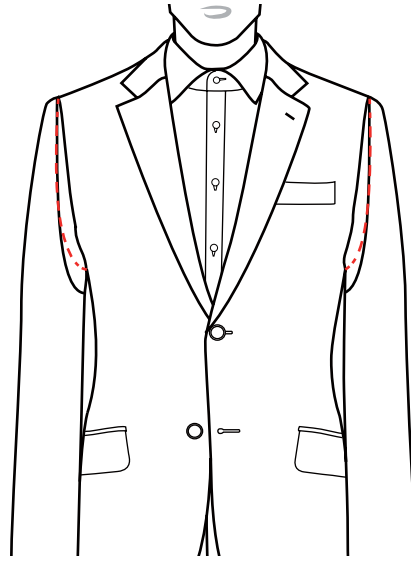
## Armhole Depth - Raise

### Description & Cause



Customer comments that the jacket is binding against the bicep when putting his arms forward.

### How to Use The Fit Tool



Make sure the jacket is fastened.

Stand behind the customer and pinch the collar to raise it up and ask the customer if it feels better when he puts his arms forward. If it does feel better, the armhole needs to be raised. If it feels worse, the armhole needs to be deepened.

In order to validate the accuracy and feel of the proposed Fit Tool adjustment, it is suggested to use a Try-On in one size smaller. The difference in armhole depth is 0.5 CM (1/8") per size.

Confirm the value and enter it into system.

### What Is The Ideal Fit



The armhole feels proper to the customer's underarm. The customer feels comfortable at the armhole position and his arms can move easily and freely.


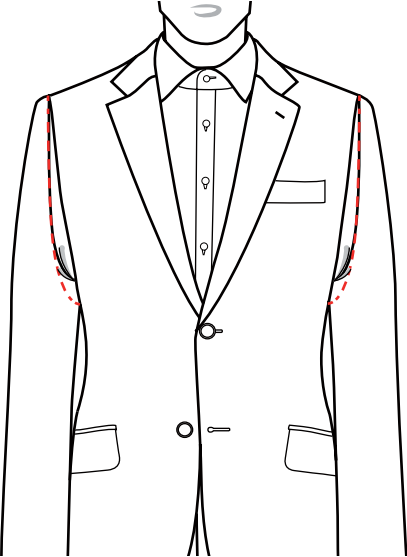

If the armhole is too low, it will restrict the arm's movement. If the armhole is too high, the customer will feel the jacket armhole pinch at his underarm. This will feel uncomfortable.

**Adj. Values  
INCH**

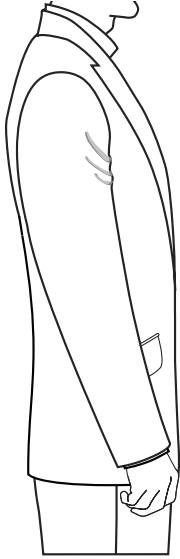
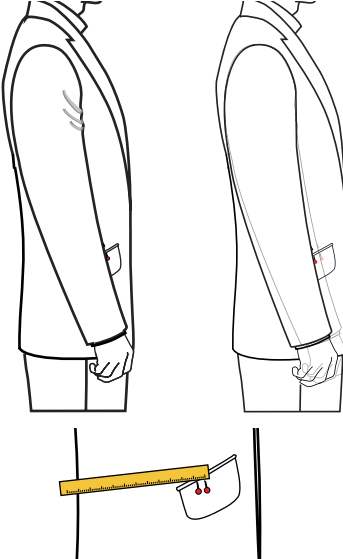

**Adj. Values  
CM**

0"	0cm
1/8"	0.5cm
1/4"	1cm
3/8"	1.5cm
1/2"	2cm
5/8"	
3/4"	

## Armhole Depth - Lower

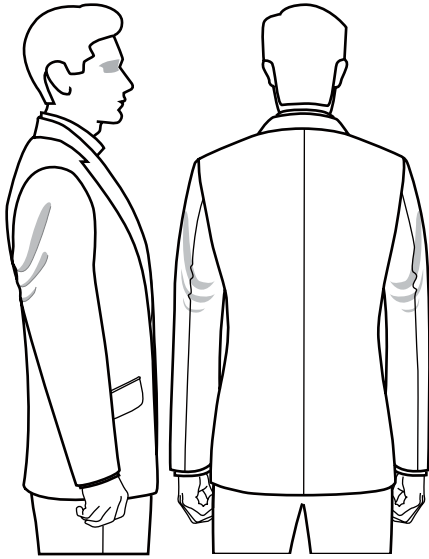
Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																
 <p>Customer comments that the jacket is binding against the armpit even with his arms relaxed at his sides.</p>	 <p>Make sure the jacket is fastened.</p> <p>Stand behind the customer and pinch the collar to raise it up and ask the customer if it feels better or worse. If it does feel better, the armhole needs to be raised. If it feels worse, the armhole needs to be deepened.</p> <p>Estimate the value according to observation and experience.</p> <p>You can also confirm the value by using a Try-On in one size larger.</p> <p>The difference in armhole depth is 0.5 CM (1/8") per size.</p> <p>Enter the value into system.</p>	 <p>The armhole fits properly to the customer's underarm. The customer feels comfortable at the armhole position and his arms can move easily and freely.</p> <p>If the armhole is too low, it will restrict the arm's movement. If the armhole is too high, the customer can feel the armhole of the jacket pinching his underarm and this is quite uncomfortable.</p>																
<table border="1"> <thead> <tr> <th data-bbox="99 1543 316 1627">Adj. Values INCH</th> <th data-bbox="316 1543 570 1627">Adj. Values CM</th> </tr> </thead> <tbody> <tr> <td data-bbox="99 1627 316 1661">0"</td> <td data-bbox="316 1627 570 1661">0cm</td> </tr> <tr> <td data-bbox="99 1661 316 1694">-1/8"</td> <td data-bbox="316 1661 570 1694">-0.5cm</td> </tr> <tr> <td data-bbox="99 1694 316 1728">-1/4"</td> <td data-bbox="316 1694 570 1728">-1cm</td> </tr> <tr> <td data-bbox="99 1728 316 1761">-3/8"</td> <td data-bbox="316 1728 570 1761">-1.5cm</td> </tr> <tr> <td data-bbox="99 1761 316 1795">-1/2"</td> <td data-bbox="316 1761 570 1795">-2cm</td> </tr> <tr> <td data-bbox="99 1795 316 1829">-5/8"</td> <td></td> </tr> <tr> <td data-bbox="99 1829 316 1862">-3/4"</td> <td></td> </tr> </tbody> </table>	Adj. Values INCH	Adj. Values CM	0"	0cm	-1/8"	-0.5cm	-1/4"	-1cm	-3/8"	-1.5cm	-1/2"	-2cm	-5/8"		-3/4"			<p>T.O.C</p> <p>Page 13</p>
Adj. Values INCH	Adj. Values CM																	
0"	0cm																	
-1/8"	-0.5cm																	
-1/4"	-1cm																	
-3/8"	-1.5cm																	
-1/2"	-2cm																	
-5/8"																		
-3/4"																		

## Sleeve Position - Forward

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																								
 <p>When the customer stands naturally, creases can be seen at sides (as the above image portrays).</p> <p>This problem occurs because the customer's arms rest at a slightly forward position.</p>	 <p>Make sure the jacket is fastened.</p> <p>You may notice the customer's natural arm position has his arms slightly forward when standing in a relaxed position. If so, mark the natural spot where the front end of the sleeve meets the waist pocket.</p> <p>Then request the customer to move his arm backward until you note no creases at the sleeve front. Now, mark a second spot where the front end of the sleeve meets the waist pocket.</p> <p>Measure the distance between the first mark and the second</p>	 <p>When the customer stands upright with his arms resting at his sides, the sleeve falls cleanly and flows straight with no creasing.</p>																								
<table border="1"> <thead> <tr> <th data-bbox="97 1541 308 1621">Adj. Values INCH</th> <th data-bbox="311 1541 561 1621">Adj. Values CM</th> </tr> </thead> <tbody> <tr><td>0"</td><td>0cm</td></tr> <tr><td>1/8"</td><td>0.5cm</td></tr> <tr><td>1/4"</td><td>1cm</td></tr> <tr><td>3/8"</td><td>1.5cm</td></tr> <tr><td>1/2"</td><td>2cm</td></tr> <tr><td>5/8"</td><td>2.5cm</td></tr> <tr><td>3/4"</td><td>3cm</td></tr> <tr><td>7/8"</td><td>3.5cm</td></tr> <tr><td>1"</td><td>4cm</td></tr> <tr><td>1 1/8"</td><td></td></tr> <tr><td>1 1/4"</td><td></td></tr> </tbody> </table>	Adj. Values INCH	Adj. Values CM	0"	0cm	1/8"	0.5cm	1/4"	1cm	3/8"	1.5cm	1/2"	2cm	5/8"	2.5cm	3/4"	3cm	7/8"	3.5cm	1"	4cm	1 1/8"		1 1/4"			<p>T.O.C</p> <p>Page 14</p>
Adj. Values INCH	Adj. Values CM																									
0"	0cm																									
1/8"	0.5cm																									
1/4"	1cm																									
3/8"	1.5cm																									
1/2"	2cm																									
5/8"	2.5cm																									
3/4"	3cm																									
7/8"	3.5cm																									
1"	4cm																									
1 1/8"																										
1 1/4"																										

## Sleeve Position - Back

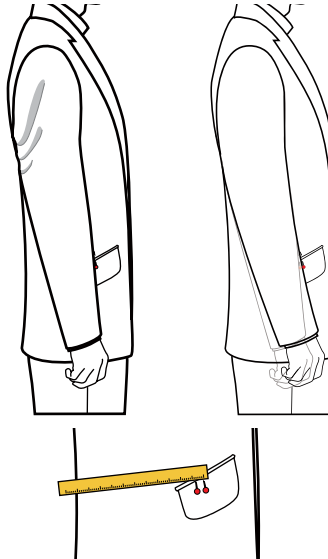
### Description & Cause



When the customer stands upright with his arms resting at his sides, creases can be seen at sides (as the above image portrays).

This problem occurs because the customer's arms rest in a slightly backward position.

### How to Use The Fit Tool



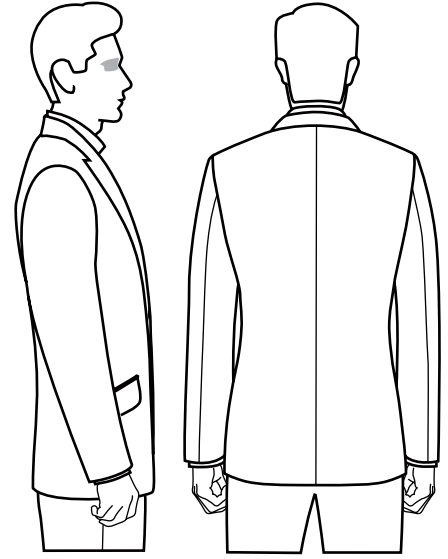
Make sure the jacket is fastened.

You may notice the customer's natural arm position has his arms slightly backwards when standing in a relaxed position. If so, mark the natural spot where the front end of the sleeve meets the waist pocket. Then request the customer to move his arm forward until you note no creases at the sleeve back.

Now, mark a second spot where the front end of the sleeve meets the waist pocket.

Measure the distance between the first mark and the second mark and enter that value.

### What Is The Ideal Fit



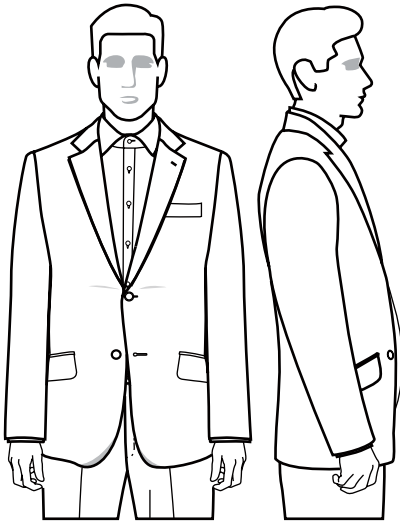
When the customer stands upright with his arms resting at his sides, the sleeve falls cleanly and flows straight with no creasing.

Adj. Values INCH	Adj. Values CM	
0"	-1 3/8"	0cm
-1/8"	-1 1/2"	-0.5cm
-1/4"	-1 5/8"	-1cm
-3/8"		-1.5cm
-1/2"		-2cm
-5/8"		-2.5cm
-3/4"		-3cm
-7/8"		-3.5cm
-1"		-4cm
-1 1/8"		
-1 1/4"		



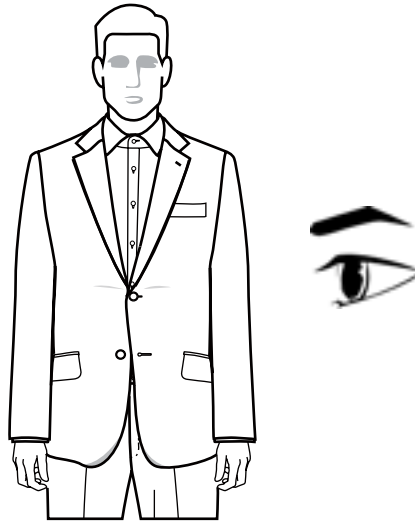
## Stout Dart - Strong

### Description & Cause



This customer is fairly stout and has a heavier build. When the Jacket is buttoned, the lower part of the skirt flows away from the body.

### How to Use The Fit Tool

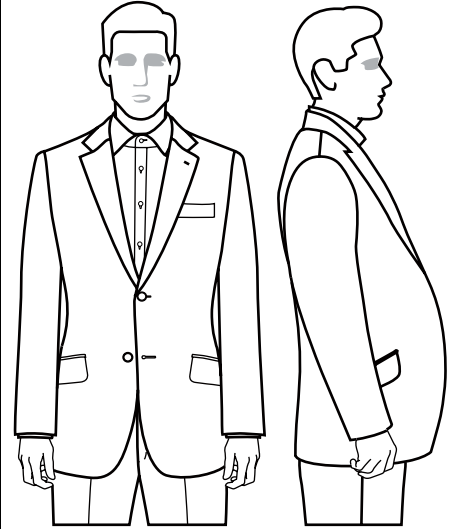


Make sure the jacket is fastened.

For the fairly stout figure, enter the value 0.5CM (1/8")

For the extremely stout figure, enter the value 1CM (3/8").

### What Is The Ideal Fit



When the Jacket is buttoned, the lower part of the jacket follows the contour of the body natural and flat.

Use this Fit Tool in combination with "1/2 Front Let Out".

This alteration is suitable for the person who is fairly stout and has a heavier build.

**Adj. Values**  
**INCH**


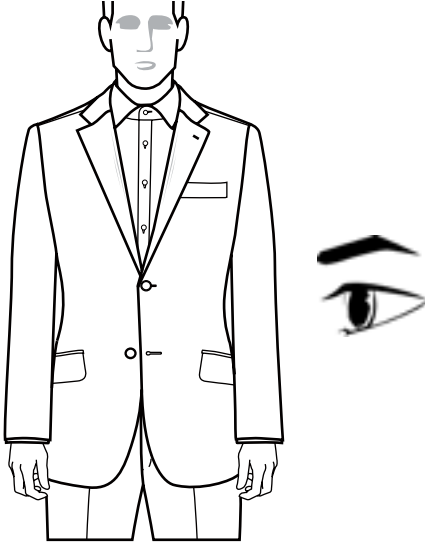

**Adj. Values**  
**CM**

0"  
1/8"  
1/4"  
3/8"

0cm  
0.5cm  
1cm



## Lapel Length - Lengthen

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit														
 <p>When the jacket is fastened, the lapels of the jacket bulge at the chest.</p> <p>Usual cause is that the customer has a large, round chest and stomach and there is not enough vertical coverage over his shape.</p>	 <p>Make sure the jacket is fastened</p> <p>Estimate the value according to observation and experience and enter the estimated value into system.</p>	 <p>The lapels of the waistcoat should naturally follow the line of the chest.</p> <p>This alteration may affect the front length of the waistcoat.</p>														
<table border="1"> <thead> <tr> <th data-bbox="94 1537 321 1621">Adj. Values INCH</th> <th data-bbox="321 1537 565 1621">Adj. Values CM</th> </tr> </thead> <tbody> <tr> <td data-bbox="94 1625 321 1663">0"</td> <td data-bbox="321 1625 565 1663">0cm</td> </tr> <tr> <td data-bbox="94 1663 321 1701">1/8"</td> <td data-bbox="321 1663 565 1701">0.5cm</td> </tr> <tr> <td data-bbox="94 1701 321 1738">1/4"</td> <td data-bbox="321 1701 565 1738">1cm</td> </tr> <tr> <td data-bbox="94 1738 321 1776">3/8"</td> <td data-bbox="321 1738 565 1776">1.5cm</td> </tr> <tr> <td data-bbox="94 1776 321 1814">1/2"</td> <td></td> </tr> <tr> <td data-bbox="94 1814 321 1852">5/8"</td> <td></td> </tr> </tbody> </table>		Adj. Values INCH	Adj. Values CM	0"	0cm	1/8"	0.5cm	1/4"	1cm	3/8"	1.5cm	1/2"		5/8"		<p>T.O.C</p> <p>Page 18</p>
Adj. Values INCH	Adj. Values CM															
0"	0cm															
1/8"	0.5cm															
1/4"	1cm															
3/8"	1.5cm															
1/2"																
5/8"																

## Lapel Length - Shorten

### Description & Cause



When the jacket is fastened, the lapels slightly buckle and do not follow the body line.

This is caused by one of two things:

1. The Chest is too tight due to a Full or round chest
2. The Chest is too loose due to a flat chest.

If the customer's chest appears full or round, try on a larger size.

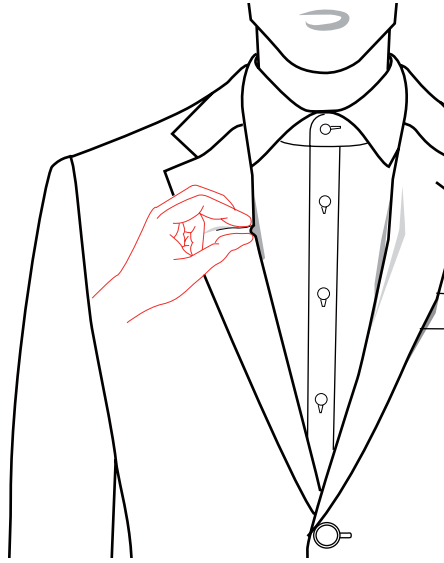
If the customer's chest appears flat, try on a smaller size.

**Adj. Values**  
**INCH**

**Adj. Values**  
**CM**

0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	
-5/8"	

### How to Use The Fit Tool



Make sure the jacket is fastened.

Pin the excess fabric at the lapel/collar seam to make the lapels follow the body line smoothly.

Measure the pinned fabric, multiply the value by 2 and enter that value into the system.

**Additional Notes:** Try on a larger or smaller size first to see if the issue is gone. If yes, use the fit tool to take in or let out the 1/2 Front Chest instead.

The 1/2 Front Chest increment is 1cm (3/8") per size.

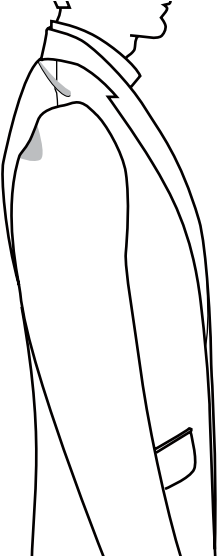
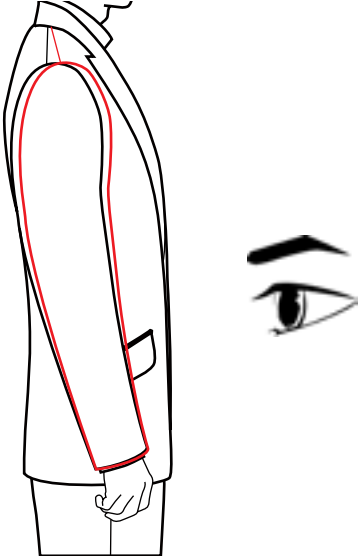

### What Is The Ideal Fit



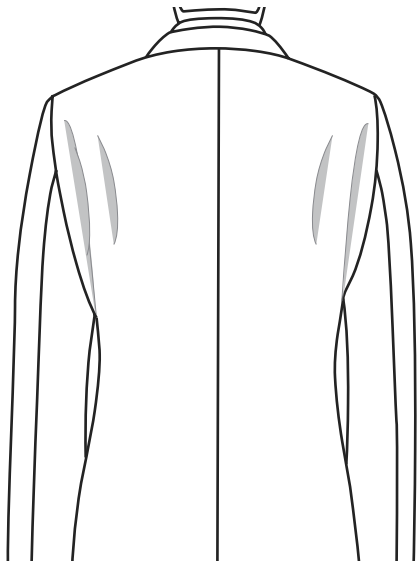
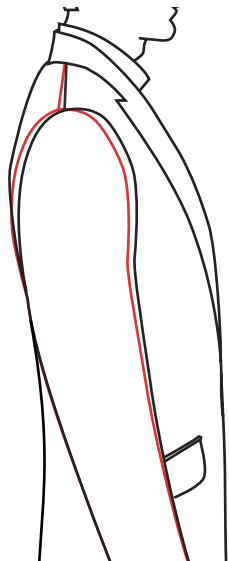
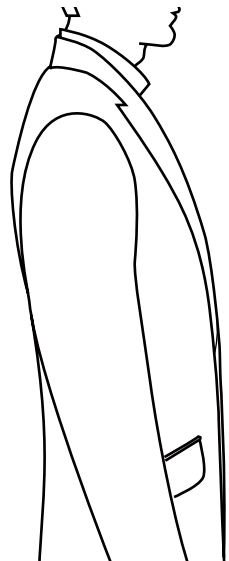
The lapels flow smoothly with the body from the shoulder seam downwards.

This alteration affects the front length of the jacket by 100%.

## Shoulder Position - Forward

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit								
<div style="text-align: center; margin-bottom: 10px;">  </div> <p>Diagonal creases appear from the back of the shoulder towards the front.</p> <p>The client's shoulders are pitched more forward than normal, causing pressure against the front of the jacket.</p>	<div style="text-align: center; margin-bottom: 10px;">  </div> <p>Make sure the jacket is fastened.</p> <p>Assure the shoulders of the jacket are balanced properly on the client's shoulders.</p> <p>If the client requires a moderate adjustment choose 0.5cm (1/8"). If the client needs a larger adjustment, choose 1cm (3/8").</p> <p>Enter that value into system.</p>	<div style="text-align: center; margin-bottom: 10px;">  </div> <p>The shoulders of the jacket follow the natural contour of the body.</p>								
<table style="width: 100%; border: none;"> <tr> <td style="text-align: center; padding: 5px;"><b>Adj. Values</b></td> <td style="text-align: center; padding: 5px;"><b>Adj. Values</b></td> </tr> <tr> <td style="text-align: center; padding: 5px;"><b>INCH</b></td> <td style="text-align: center; padding: 5px;"><b>CM</b></td> </tr> </table>	<b>Adj. Values</b>	<b>Adj. Values</b>	<b>INCH</b>	<b>CM</b>						
<b>Adj. Values</b>	<b>Adj. Values</b>									
<b>INCH</b>	<b>CM</b>									
<table style="width: 100%; border: none;"> <tr> <td style="padding: 5px;">0"</td> <td style="padding: 5px;">0cm</td> </tr> <tr> <td style="padding: 5px;">1/8"</td> <td style="padding: 5px;">0.5cm</td> </tr> <tr> <td style="padding: 5px;">1/4"</td> <td style="padding: 5px;">1cm</td> </tr> <tr> <td style="padding: 5px;">3/8"</td> <td></td> </tr> </table>	0"	0cm	1/8"	0.5cm	1/4"	1cm	3/8"			
0"	0cm									
1/8"	0.5cm									
1/4"	1cm									
3/8"										

## Shoulder Position - Back

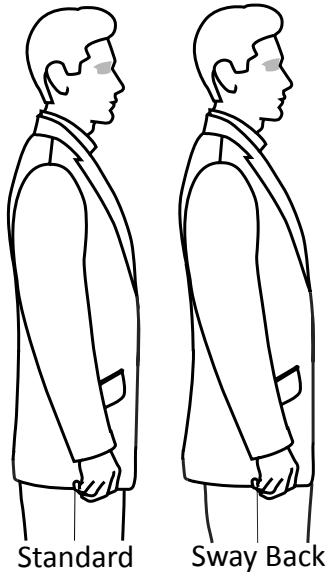
Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit										
												
<p>Vertical creases appear at the back of the jacket at the shoulder blades.</p> <p>The client's shoulders are pitched more backward than normal, causing pressure against the back of the jacket.</p>	<p>Make sure the jacket is fastened.</p> <p>Assure the shoulders of the jacket are balanced properly on the client's shoulders.</p> <p>If the client requires a moderate adjustment choose 0.5cm (1/4"). If the client needs a larger adjustment, choose 1cm (3/8").</p> <p>Enter that value into system.</p>	<p>The shoulders of the jacket follow the natural contour of the body.</p>										
<table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 50%; padding: 2px;">Adj. Values INCH</th> <th style="width: 50%; padding: 2px;">Adj. Values CM</th> </tr> </thead> <tbody> <tr> <td style="padding: 2px;">0"</td> <td style="padding: 2px;">0cm</td> </tr> <tr> <td style="padding: 2px;">-1/8"</td> <td style="padding: 2px;">-0.5cm</td> </tr> <tr> <td style="padding: 2px;">-1/4"</td> <td style="padding: 2px;">-1cm</td> </tr> <tr> <td style="padding: 2px;">-3/8"</td> <td></td> </tr> </tbody> </table>	Adj. Values INCH	Adj. Values CM	0"	0cm	-1/8"	-0.5cm	-1/4"	-1cm	-3/8"			
Adj. Values INCH	Adj. Values CM											
0"	0cm											
-1/8"	-0.5cm											
-1/4"	-1cm											
-3/8"												
		<p>T.O.C <span style="float: right;">Page 21</span></p>										





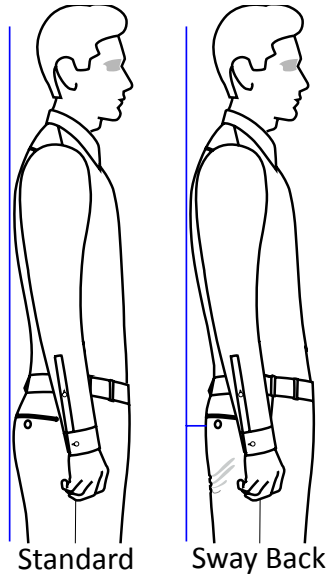
# Sway Back

## Description & Cause



When the customer stands naturally, his hips are more forward than his upper back. Looking from the side, the seat of the jacket stands away from the body.

## How to Use The Fit Tool



Make sure the jacket is fastened.

With the customer standing naturally, observe his posture. If the seat of the jacket stands away from the body, select -1.5cm | -5/8" in the system.

## What Is The Ideal Fit

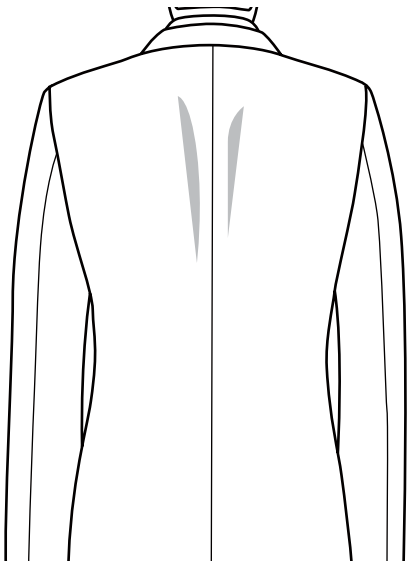
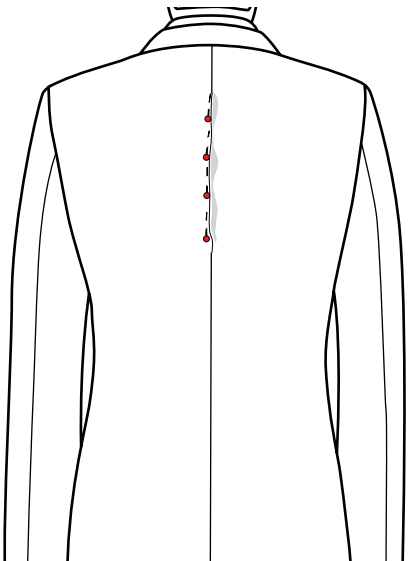
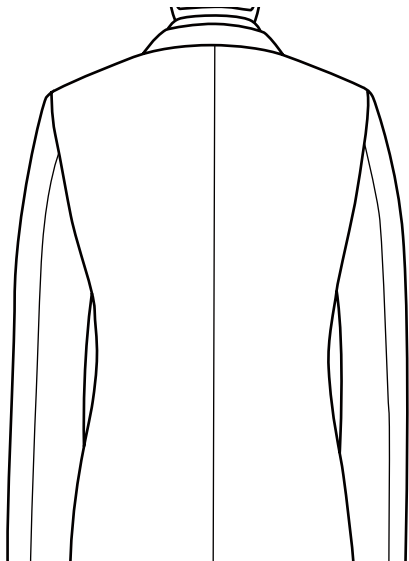


From the side view, the jacket follows the natural contour of the body.

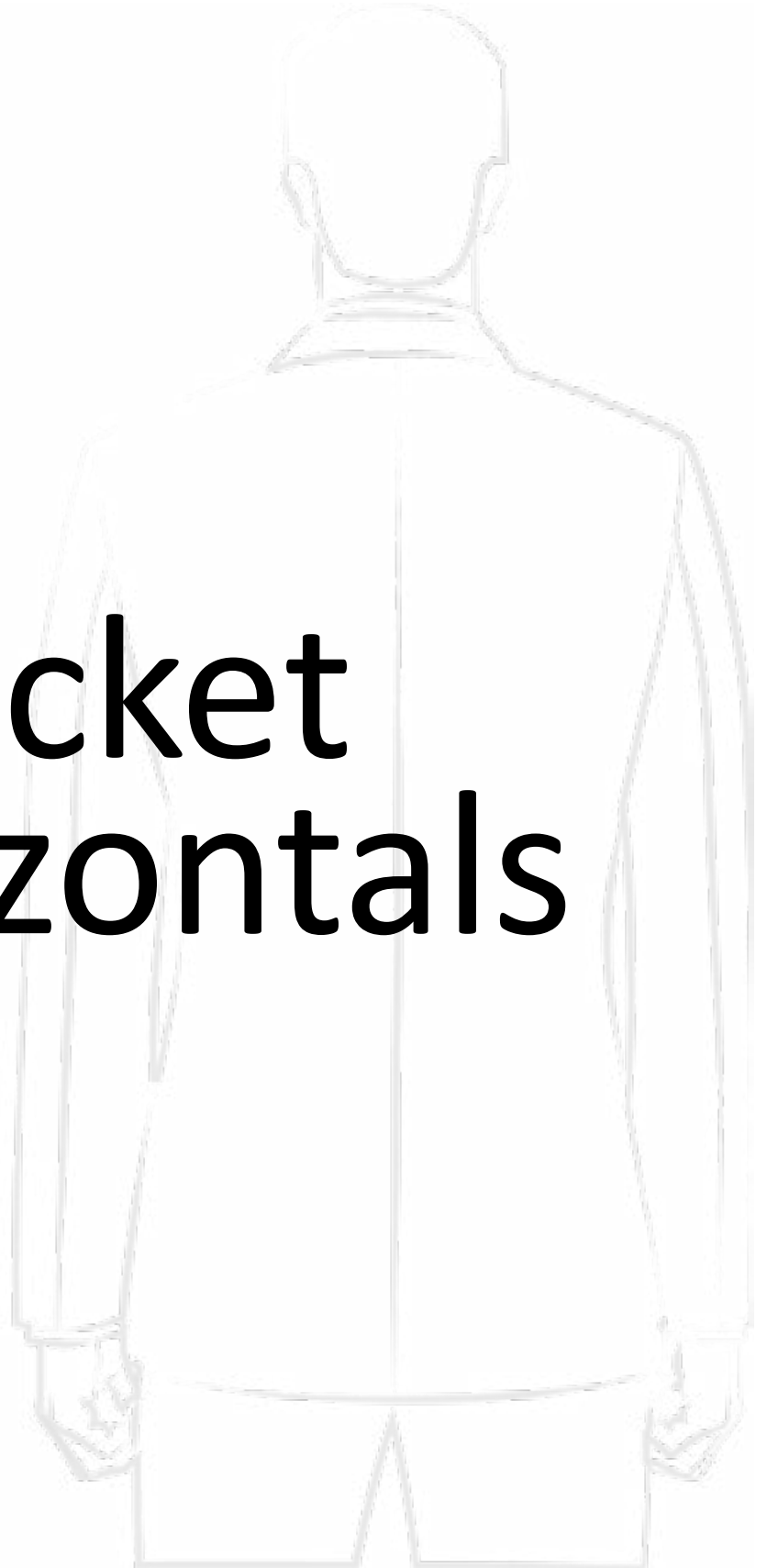
Adj. Values INCH	Adj. Values CM
0"	0cm
-5/8"	-1.5cm



# Center Back Seam - Reduce

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit						
								
<p>Obvious vertical creases appear at the center back section of the jacket.</p> <p>The customer back is more flat than normal, so the blades of the jacket have excess fabric.</p>	<p>Make sure the jacket is fastened.</p> <p>Assure the shoulders of the jacket are resting properly on the client.</p> <p>Select a value that directly addresses the amount of extra fabric in the system.</p>	<p>The back of the jacket follows the natural contour of the body from the shoulder downward.</p>						
<table style="width: 100%; border: none;"> <tr> <td style="text-align: center; width: 50%;"><b>Adj. Values</b></td> <td style="text-align: center; width: 50%;"><b>Adj. Values</b></td> </tr> <tr> <td style="text-align: center;"><b>INCH</b></td> <td style="text-align: center;"><b>CM</b></td> </tr> </table>	<b>Adj. Values</b>	<b>Adj. Values</b>	<b>INCH</b>	<b>CM</b>				
<b>Adj. Values</b>	<b>Adj. Values</b>							
<b>INCH</b>	<b>CM</b>							
<table style="width: 100%; border: none;"> <tr> <td style="width: 50%;">0"</td> <td style="width: 50%;">0cm</td> </tr> <tr> <td>-1/8"</td> <td>-0.6cm</td> </tr> <tr> <td>-1/4"</td> <td></td> </tr> </table>	0"	0cm	-1/8"	-0.6cm	-1/4"			
0"	0cm							
-1/8"	-0.6cm							
-1/4"								
		<p>T.O.C <span style="float: right;">Page 25</span></p>						





# Jacket Horizontals



## 1/2 Collar - Take In

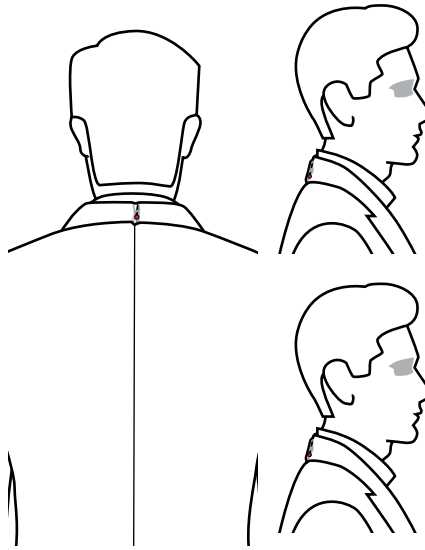
### Description & Cause



This is normally caused by the customer having a slim neck.

The jacket collar and the shirt collar separate from each other at the sides (there is a gap on each side).

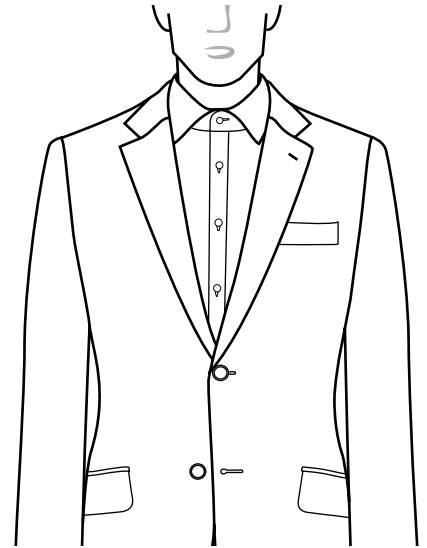
### How to Use The Fit Tool



Pinch the jacket collar at the center back seam with two fingers until the jacket collar rests correctly against the shirt collar on both sides.

Measure the single-sided value and enter it into the system. (the adjustment value is  $\frac{1}{2}$  of the total adjustment needed)

### What Is The Ideal Fit



The entire collar of the jacket (back and sides) rests properly against the shirt collar.

If the collar stands away from the shirt only at the back, the customer may need the stooping or head-forward adjustment instead of taking in the  $\frac{1}{2}$  collar.

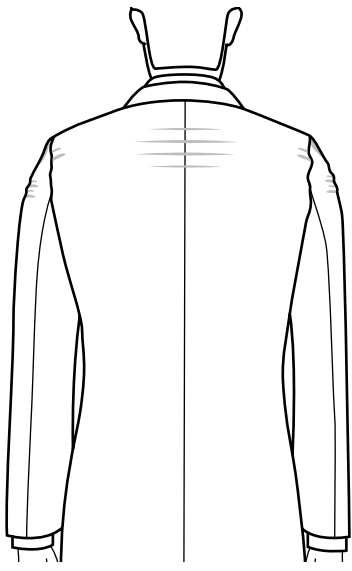

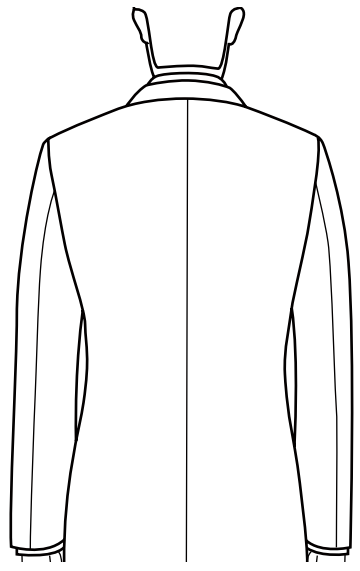
**Adj. Values**  
**INCH**

**Adj. Values**  
**CM**

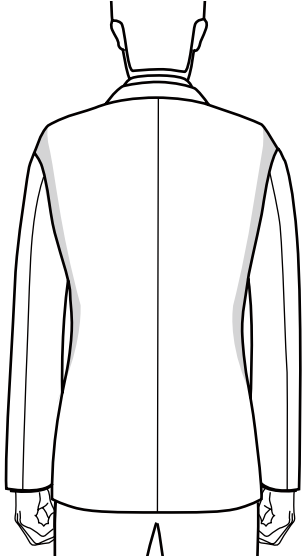
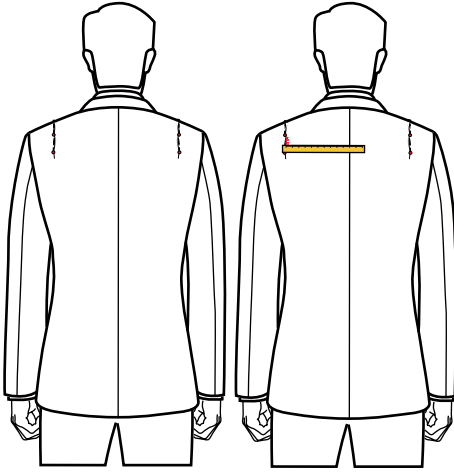
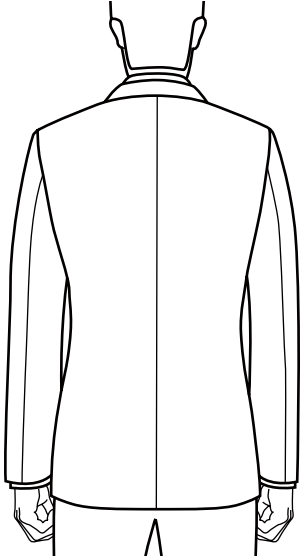
0"	0cm
-1/8"	-0.25cm
-1/4"	-0.5cm
-3/8"	-0.75cm
-1/2"	-1cm
-5/8"	-1.25cm
	-1.5cm



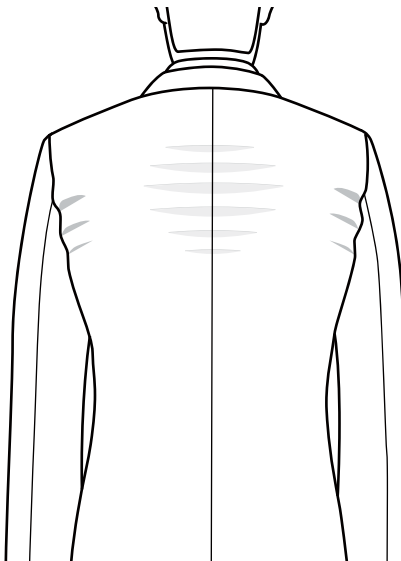
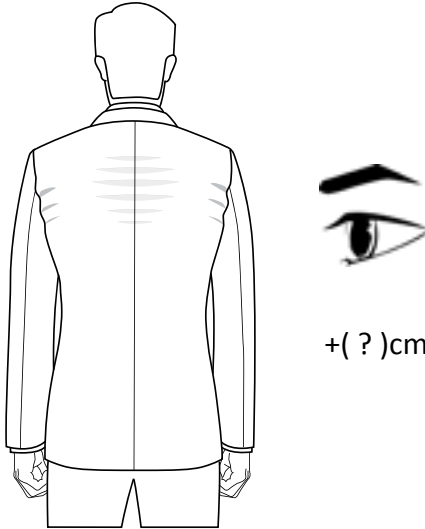
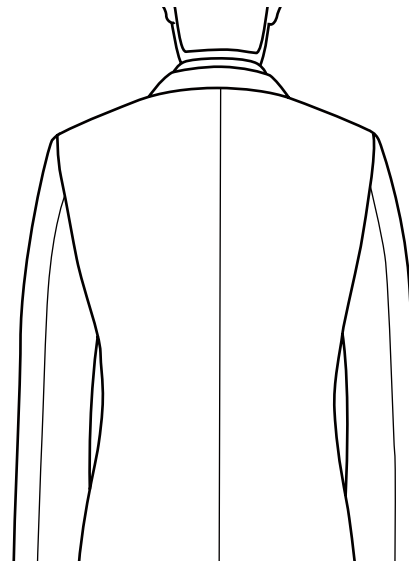
## 1/2 Shoulder - Let Out

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																				
 <p>The shoulder width of the Try-On sample is too small for the customer's shoulders.</p> <p>At the back of the jacket, there may be horizontal creases between the collar and the lower section of the shoulder blades, as well as the upper sleeve at the back in extreme cases.</p> <p>The outline of the upper arms is visible at the upper outside area of the sleeves. As a result, the sleeves do not hang naturally.</p> <p>Often the customer will feel the jacket restricts movement, including when extending arms forward.</p>	 <p>One size bigger</p> <p>Make sure the jacket is fastened.</p> <p>Estimate the adjustment value based on observation and experience.</p> <p>The value entered should be a 1/2 Shoulder, not full PTP</p> <p>Switch to a larger Try-On size to judge the adjustment needed. The difference in 1/2 shoulder width is 0.5cm (1/8") per size. Confirm the final value and enter into the system.</p> <p>(Note: sleeve length is affected by 1/2 shoulder width so it is important to get your sleeve length after confirming your shoulder width)</p>	 <p>The shoulder of the jacket follows the natural contour of the customer's shoulders.</p> <p>The sleeve flows in a natural straight line from the shoulder.</p> <p>If the shoulder width is accurate but the back of the jacket is too tight or loose across the shoulder blades, use the "let out 1/2 back" or "take in 1/2 back" to address the back.</p>																				
<table border="1"> <thead> <tr> <th data-bbox="97 1547 324 1627">Adj. Values INCH</th> <th data-bbox="324 1547 565 1627">Adj. Values CM</th> </tr> </thead> <tbody> <tr><td>0"</td><td>0cm</td></tr> <tr><td>1/8"</td><td>0.25cm</td></tr> <tr><td>1/4"</td><td>0.5cm</td></tr> <tr><td>3/8"</td><td>0.75cm</td></tr> <tr><td>1/2"</td><td>1cm</td></tr> <tr><td>5/8"</td><td>1.25cm</td></tr> <tr><td>3/4"</td><td>1.5cm</td></tr> <tr><td></td><td>1.75cm</td></tr> <tr><td></td><td>2cm</td></tr> </tbody> </table>	Adj. Values INCH	Adj. Values CM	0"	0cm	1/8"	0.25cm	1/4"	0.5cm	3/8"	0.75cm	1/2"	1cm	5/8"	1.25cm	3/4"	1.5cm		1.75cm		2cm		<p>T.O.C</p> <p>Page 30</p>
Adj. Values INCH	Adj. Values CM																					
0"	0cm																					
1/8"	0.25cm																					
1/4"	0.5cm																					
3/8"	0.75cm																					
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5/8"	1.25cm																					
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	1.75cm																					
	2cm																					

## 1/2 Shoulder - Take In

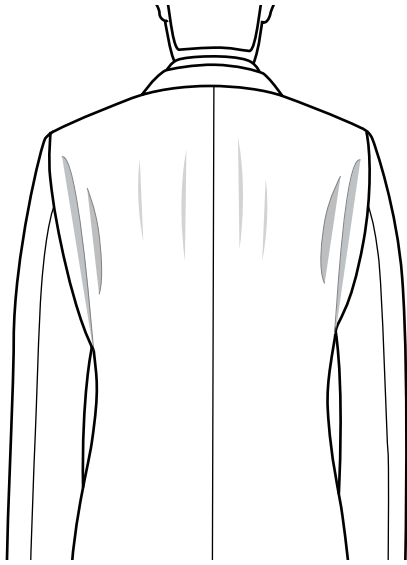
Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																				
 <p>The Try-On jacket's shoulder width is too large for the customer.</p> <p>The sleeve head of the jacket has extended past the shoulder line of the body, making the ends of the jacket's shoulders sag off the end of the body.</p> <p>This can also cause restriction of movement when the customer puts his arms forward.</p>	 <p>Make sure the jacket is fastened</p> <p>Pinch at the center of the collar and use pins to fasten to determine the amount to reduce the shoulder.</p> <p>Measure the single-sided width of the pinned fabric on one side and enter the value into the system.</p> <p>Alternatively, use a Try-On one smaller size to compare. The difference between sizes is 0.5cm (1/8").</p> <p>Determine the correct sleeve length based on the smaller Try-On with correct shoulder width.</p>	 <p>The shoulder of the jacket follows the natural contour of the customer's shoulders.</p> <p>The sleeve flows in a downward natural line from the shoulder.</p> <p>If the shoulder width is accurate but the back of the jacket is too tight or loose across the shoulder blades, use the "let out 1/2 back" or "take in 1/2 back" to address the back.</p>																				
<table border="1"> <thead> <tr> <th data-bbox="99 1543 310 1623">Adj. Values INCH</th> <th data-bbox="310 1543 570 1623">Adj. Values CM</th> </tr> </thead> <tbody> <tr><td>0"</td><td>0cm</td></tr> <tr><td>-1/8"</td><td>-0.25cm</td></tr> <tr><td>-1/4"</td><td>-0.5cm</td></tr> <tr><td>-3/8"</td><td>-0.75cm</td></tr> <tr><td>-1/2"</td><td>-1cm</td></tr> <tr><td>-5/8"</td><td>-1.25cm</td></tr> <tr><td>-3/4"</td><td>-1.5cm</td></tr> <tr><td></td><td>-1.75cm</td></tr> <tr><td></td><td>-2cm</td></tr> </tbody> </table>	Adj. Values INCH	Adj. Values CM	0"	0cm	-1/8"	-0.25cm	-1/4"	-0.5cm	-3/8"	-0.75cm	-1/2"	-1cm	-5/8"	-1.25cm	-3/4"	-1.5cm		-1.75cm		-2cm		<p>T.O.C</p> <p>Page 31</p>
Adj. Values INCH	Adj. Values CM																					
0"	0cm																					
-1/8"	-0.25cm																					
-1/4"	-0.5cm																					
-3/8"	-0.75cm																					
-1/2"	-1cm																					
-5/8"	-1.25cm																					
-3/4"	-1.5cm																					
	-1.75cm																					
	-2cm																					

## 1/2 Back - Let Out

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																				
 <p>There are horizontal creases across the back of the jacket.</p> <p>Usually caused by the customer having a strong, muscular back.</p>	 <p>Make sure the jacket is fastened</p> <p>Estimate value based on observation and experience, and confirm if the value is correct by using a Try-On in one size larger.</p> <p>The increment per size is 0.5cm (1/8").</p> <p>The adjustment value to be entered applies to the 1/2 back.</p>	 <p>It is normal for there to be comfort creases at the left and right of the underarm area.</p> <p>Explain to the customer that the function of "comfort creases" is to allow certain freedom and flexibility of both arms' movement.</p> <p>There are no creases at the back of the jacket under the collar and in the middle of the shoulder blades.</p>																				
<table border="1"> <thead> <tr> <th data-bbox="97 1543 316 1627">Adj. Values INCH</th> <th data-bbox="324 1543 560 1627">Adj. Values CM</th> </tr> </thead> <tbody> <tr> <td>0"</td> <td>0cm</td> </tr> <tr> <td>1/8"</td> <td>0.25cm</td> </tr> <tr> <td>1/4"</td> <td>0.5cm</td> </tr> <tr> <td>3/8"</td> <td>0.75cm</td> </tr> <tr> <td>1/2"</td> <td>1cm</td> </tr> <tr> <td>5/8"</td> <td>1.25cm</td> </tr> <tr> <td>3/4"</td> <td>1.5cm</td> </tr> <tr> <td></td> <td>1.75cm</td> </tr> <tr> <td></td> <td>2cm</td> </tr> </tbody> </table>		Adj. Values INCH	Adj. Values CM	0"	0cm	1/8"	0.25cm	1/4"	0.5cm	3/8"	0.75cm	1/2"	1cm	5/8"	1.25cm	3/4"	1.5cm		1.75cm		2cm	<p>T.O.C</p> <p>Page 32</p>
Adj. Values INCH	Adj. Values CM																					
0"	0cm																					
1/8"	0.25cm																					
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	2cm																					

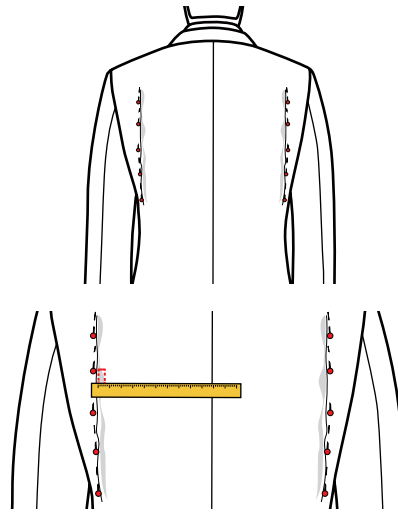
## 1/2 Back - Take In

### Description & Cause



There is excess fabric under the left and right underarm area.

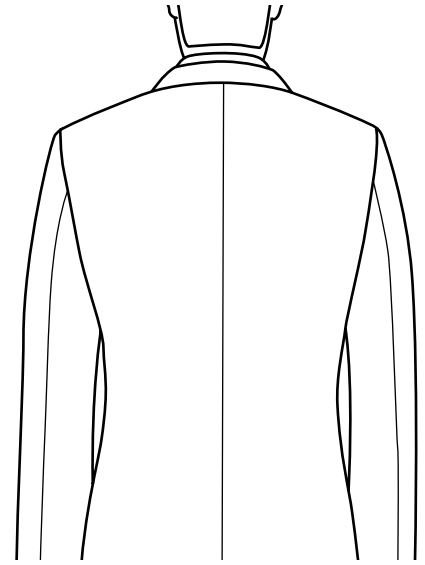
### How to Use The Fit Tool



Vertically pin down excess fabric at the center back seam.

Measure the pinned single-sided fabric and enter that value into the system.

### What Is The Ideal Fit



It is normal for there to be comfort creases at the left and right of the underarm area.

Explain to the customer that the function of “comfort creases” is to allow certain freedom and flexibility of both arms’ movement.

There are no creases at the back of the jacket under the collar and in the middle of the shoulder blades.

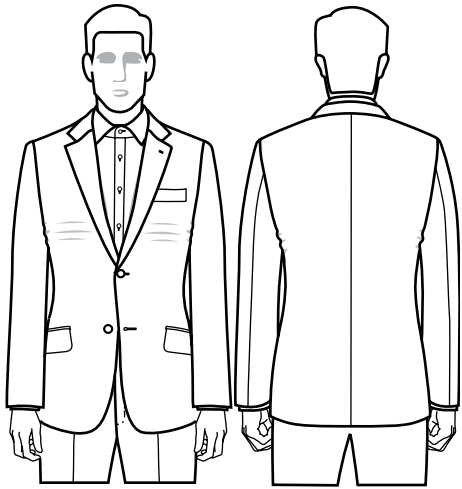
**Adj. Values**  
**INCH**

**Adj. Values**  
**CM**

0"	0cm
-1/8"	-0.25cm
-1/4"	-0.5cm
-3/8"	-0.75cm
-1/2"	-1cm
-5/8"	-1.25cm
-3/4"	-1.5cm
	-1.75cm
	-2cm

## 1/2 Chest - Let Out

### Description & Cause



When buttoning the jacket, there are horizontal creases across the chest and the lapels may pucker.

The chest size of the jacket is too small for the customer.

### How to Use The Fit Tool



One size bigger

+( ? )cm



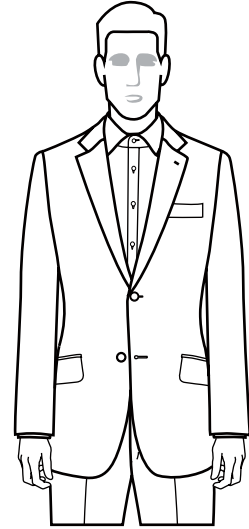
Make sure the jacket is fastened.

Assure the shoulders of the jacket are resting naturally on the customer.

If the chest is pulling, judge the let out value based on observation and experience or choose a Try-On one size larger to verify the adjustment value.

Difference in 1/2 chest is 2 CM (3/4") per size.

### What Is The Ideal Fit



With the jacket fastened, the chest section follows the natural contour of the body at the front and back.

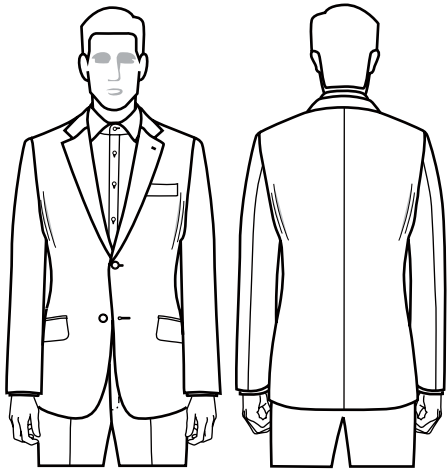
**Adj. Values  
INCH**

**Adj. Values  
CM**

0"	0cm
1/8"	0.5cm
1/4"	1cm
3/8"	1.5cm
1/2"	2cm
5/8"	2.5cm
3/4"	3cm
7/8"	
1"	
1 1/8"	

## 1/2 Chest - Take In

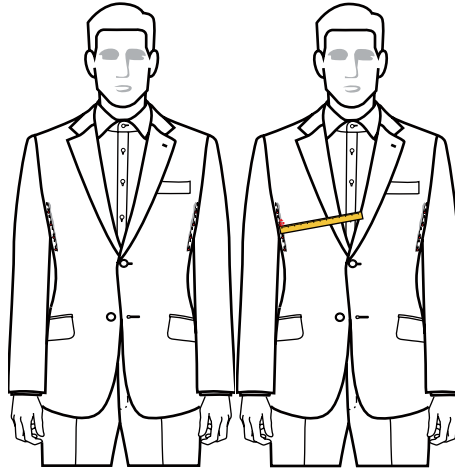
### Description & Cause



With the jacket fastened, there are vertical creases where the chest and sleeve meet.

The chest size of the jacket is too large for the customer.

### How to Use The Fit Tool



Make sure the jacket is fastened.

Assure the shoulders of the jacket are resting naturally on the customer.

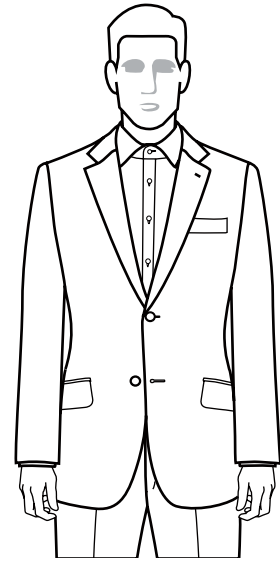
If the chest is loose, judge the take in value based on observation and experience or choose a Try-On one size smaller to verify the accuracy of the estimated value.

Difference in 1/2 chest width is 2 CM (3/4") per size.

Observe the amount of single-sided pinned fabric, and multiply by two. Enter that value into the system.

Use caution when taking in the chest. If the chest is taken in too much, lapels may pucker and pull outward.

### What Is The Ideal Fit



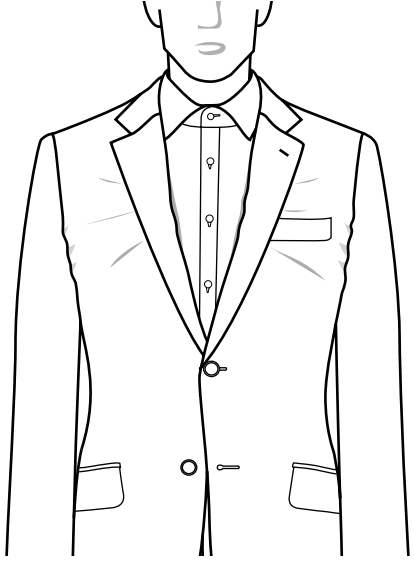
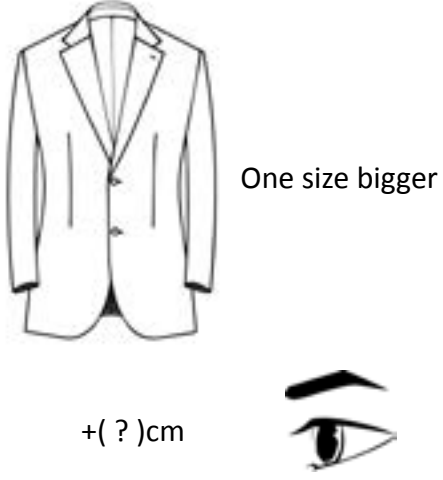
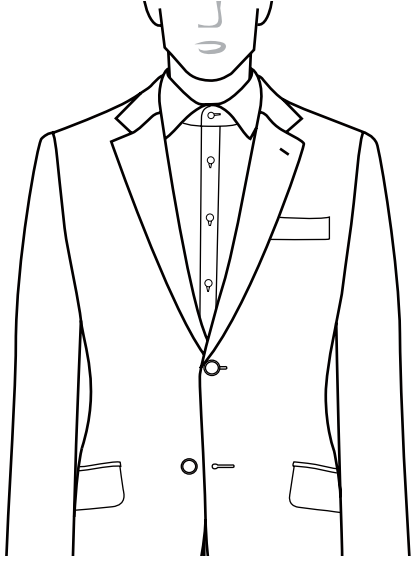
With the jacket fastened, the chest section follows the contour of the body in the front and back and there is no excess fabric at the chest.

**Adj. Values  
INCH**

**Adj. Values  
CM**

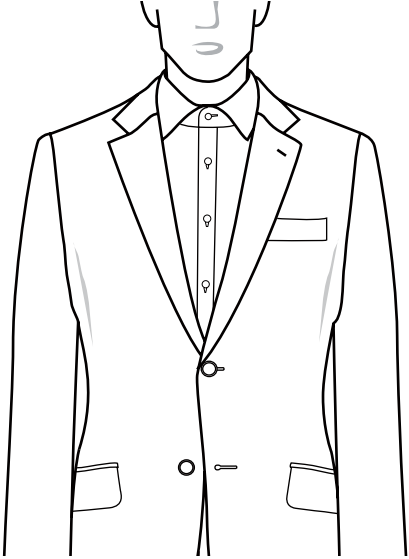
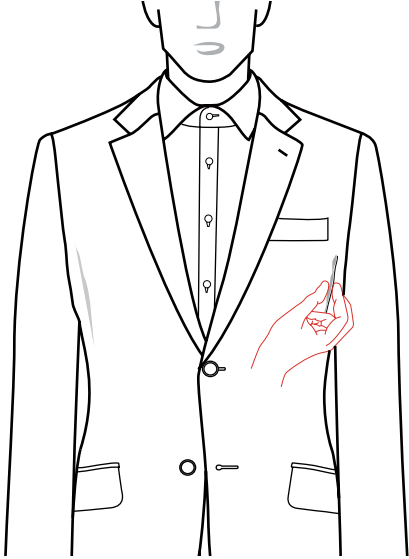
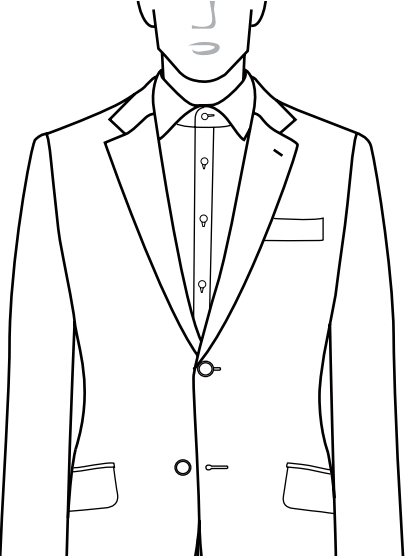
0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	-2cm
-5/8"	-2.5cm
-3/4"	-3cm
-7/8"	
-1"	
-1 1/8"	

# 1/2 Chest Front - Let Out

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit												
 <p>The customer's chest is muscular.</p> <p>When the jacket is fastened, the jacket pulls at the chest. As a result, the lapels do not rest properly against the chest and the lapels may buckle.</p>	 <p>One size bigger</p> <p>+( ? )cm</p> <p>If the chest is tight, estimate the let out value according to observation and experience or choose a Try-On sample in one size bigger.</p> <p>The difference in 1/2 Front Chest is 1 CM (3/8") per size.</p> <p>Confirm the value and enter it into system.</p>	 <p>The chest and lapels of the jacket follows the natural contour of the body.</p> <p>There is no excess fabric across the chest.</p>												
<table border="1"> <thead> <tr> <th data-bbox="94 1543 321 1623">Adj. Values INCH</th> <th data-bbox="321 1543 570 1623">Adj. Values CM</th> </tr> </thead> <tbody> <tr> <td data-bbox="94 1623 321 1661">0"</td> <td data-bbox="321 1623 570 1661">0cm</td> </tr> <tr> <td data-bbox="94 1661 321 1698">1/8"</td> <td data-bbox="321 1661 570 1698">0.5cm</td> </tr> <tr> <td data-bbox="94 1698 321 1736">1/4"</td> <td data-bbox="321 1698 570 1736">1cm</td> </tr> <tr> <td data-bbox="94 1736 321 1774">3/8"</td> <td data-bbox="321 1736 570 1774">1.5cm</td> </tr> <tr> <td data-bbox="94 1774 321 1812">1/2"</td> <td data-bbox="321 1774 570 1812"></td> </tr> </tbody> </table>		Adj. Values INCH	Adj. Values CM	0"	0cm	1/8"	0.5cm	1/4"	1cm	3/8"	1.5cm	1/2"		<p>T.O.C</p> <p>Page 36</p>
Adj. Values INCH	Adj. Values CM													
0"	0cm													
1/8"	0.5cm													
1/4"	1cm													
3/8"	1.5cm													
1/2"														

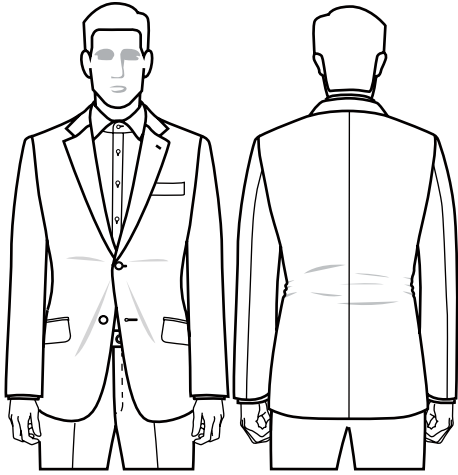


## 1/2 Chest Front - Take In

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit												
 <p>The front chest is too wide for the customer.</p> <p>There are vertical creases where the chest meets the sleeve.</p>	 <p>If the chest is loose, pin the excess fabric and multiply the single-sided amount by two, or choose a Try-On sample in one size smaller.</p> <p>The difference in 1/2 Front Chest is 1 CM (3/8") per size.</p> <p>Confirm the value and enter it into system.</p>	 <p>The chest and lapels of the jacket follows the natural contour of the body.</p> <p>There is no excess fabric across the chest.</p> <p>If the chest is taken in too much, the lapels will not rest properly against the chest, which is irreparable. Use this adjustment with caution.</p>												
<table border="1"> <thead> <tr> <th data-bbox="99 1543 310 1623">Adj. Values INCH</th> <th data-bbox="310 1543 570 1623">Adj. Values CM</th> </tr> </thead> <tbody> <tr> <td data-bbox="99 1623 310 1661">0"</td> <td data-bbox="310 1623 570 1661">0cm</td> </tr> <tr> <td data-bbox="99 1661 310 1698">-1/8"</td> <td data-bbox="310 1661 570 1698">-0.5cm</td> </tr> <tr> <td data-bbox="99 1698 310 1736">-1/4"</td> <td data-bbox="310 1698 570 1736">-1cm</td> </tr> <tr> <td data-bbox="99 1736 310 1774">-3/8"</td> <td data-bbox="310 1736 570 1774">-1.5cm</td> </tr> <tr> <td data-bbox="99 1774 310 1812">-1/2"</td> <td data-bbox="310 1774 570 1812"></td> </tr> </tbody> </table>		Adj. Values INCH	Adj. Values CM	0"	0cm	-1/8"	-0.5cm	-1/4"	-1cm	-3/8"	-1.5cm	-1/2"		<p>T.O.C</p> <p>Page 37</p>
Adj. Values INCH	Adj. Values CM													
0"	0cm													
-1/8"	-0.5cm													
-1/4"	-1cm													
-3/8"	-1.5cm													
-1/2"														

## 1/2 Girth - Let Out

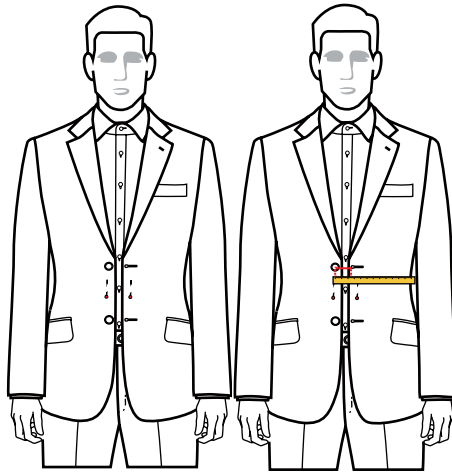
### Description & Cause



When the jacket is fastened, the front will be pulling or it may not be possible to fasten the jacket.

There are horizontal creases at the side and back of the waist.

### How to Use The Fit Tool

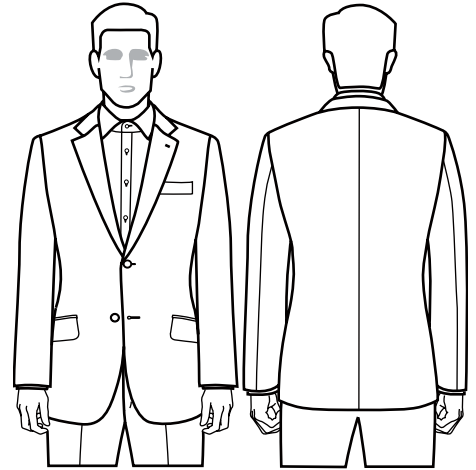


Unbutton the jacket and allow it to fall naturally.

Measure the distance from the center of the closing button to the center of closing button-hole.

Divide the value by 2 and enter it into the system.

### What Is The Ideal Fit

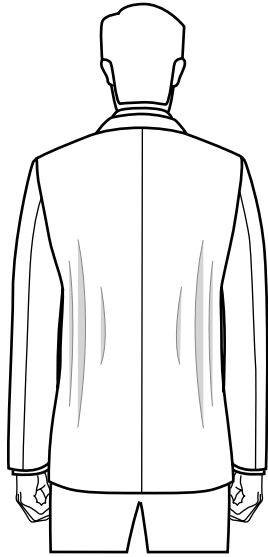


The waist area of the jacket should naturally follow the body contour.

Adj. Values		Adj. Values
INCH		CM
0"	1 3/8"	0cm
1/8"	1 1/2"	0.5cm
1/4"	1 5/8"	1cm
3/8"	1 3/4"	1.5cm
1/2"	1 7/8"	2cm
5/8"	2"	2.5cm
3/4"		3cm
7/8"		3.5cm
1"		4cm
1 1/8"		4.5cm
1 1/4"		5cm

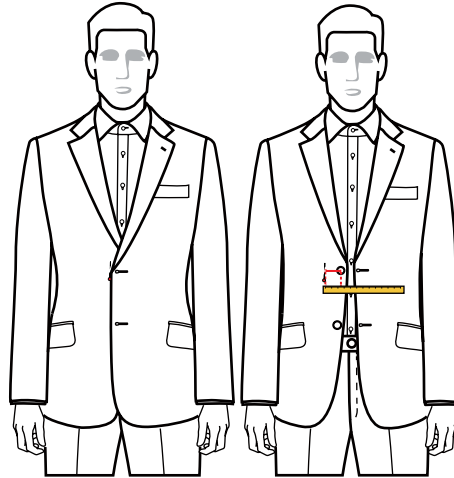
## 1/2 Girth - Take In

### Description & Cause



The waist of the jacket is too large for the customer when the jacket is fastened.

### How to Use The Fit Tool

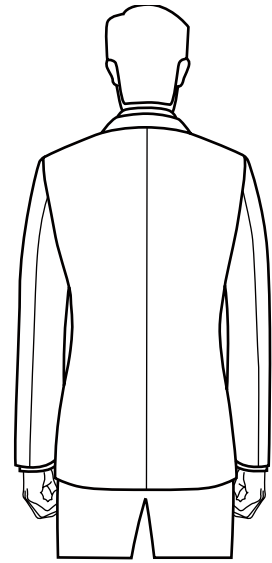


Unbutton the jacket and overlap the buttonhole side over the button side so that the waist feels comfortable for the customer.

Place a pin through the buttonhole to mark the position, and slide the buttonhole through the pin, leaving the pin behind in the jacket.

Measure the distance from the pin to the center of the button and divide by two. Enter this value as the 1/2 Girth adjustment.

### What Is The Ideal Fit



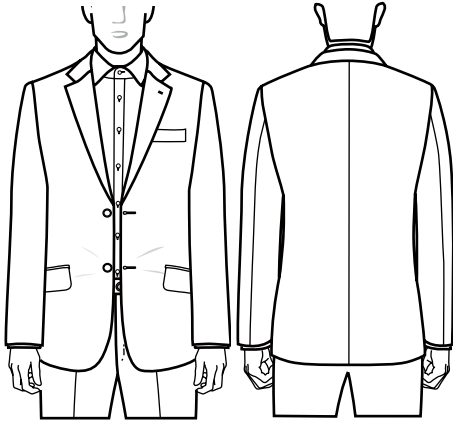
The waist area of the jacket should naturally follow the body contour.

Adj. Values INCH	Adj. Values CM
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0"	-1 3/8"	0cm
-1/8"	-1 1/2"	-0.5cm
-1/4"	-1 5/8"	-1cm
-3/8"	-1 3/4"	-1.5cm
-1/2"	-1 7/8"	-2cm
-5/8"	-2"	-2.5cm
-3/4"		-3cm
-7/8"		-3.5cm
-1"		-4cm
-1 1/8"		-4.5cm
-1 1/4"		-5

## 1/2 Front - Let Out

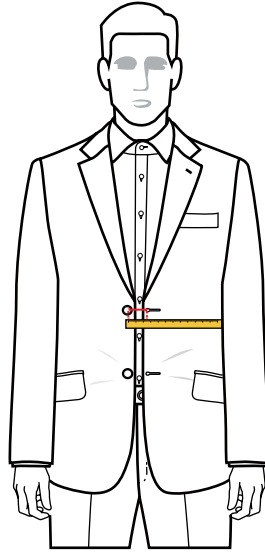
### Description & Cause



The buttons of the jacket cannot be buttoned or the front is too tight after buttoned creating horizontal creases.

The customer's larger torso is distributed more towards the front than average and his back silhouette appears normal.

### How to Use The Fit Tool

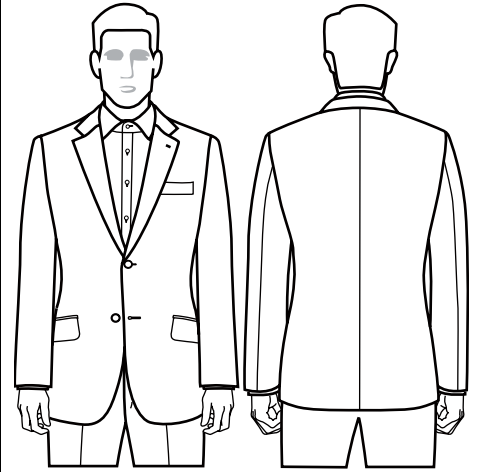


Unbutton the jacket and allow it to fall naturally.

Measure the distance between the center of the closing button and the center of the closing buttonhole.

Divide the measured value by 2 and enter it into the system.

### What Is The Ideal Fit



When the jacket is fastened, the chest waist and the hip sections all follow the contour of the body naturally.

In most cases you should combine this adjustment with the Stout Dart Fit Tool.

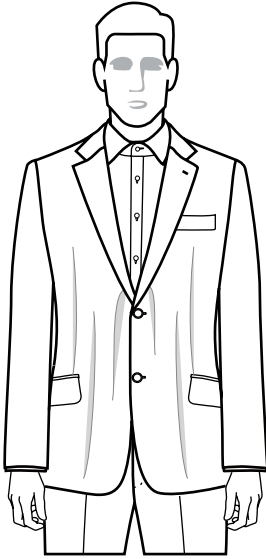
**Adj. Values**  
**INCH**

**Adj. Values**  
**CM**

0"	0cm
1/8"	0.5cm
1/4"	1cm
3/8"	1.5cm
1/2"	2cm
5/8"	2.5cm
3/4"	
7/8"	
1"	

## 1/2 Front - Take In

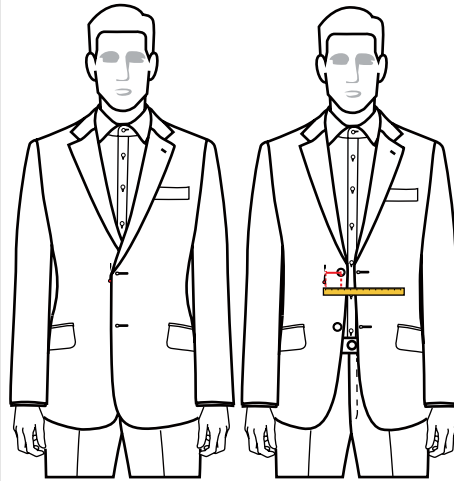
### Description & Cause



The front of the jacket has obvious excess vertical fabric at both sides. However, the back panel follows the body contour naturally without excess fabric.

This customer typically has an athletic build, featuring a broad chest and slim waistline.

### How to Use The Fit Tool

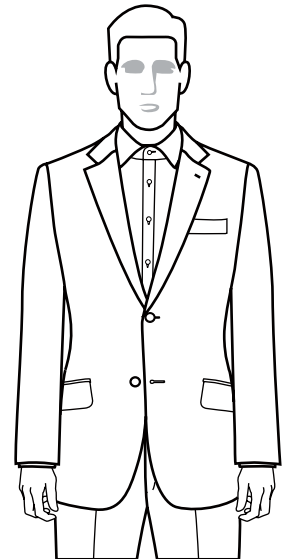


Unbutton the jacket and overlap the buttonhole side over the button side so that the waist feels comfortable for the customer.

Place a pin through the buttonhole to mark the position, and slide the buttonhole through the pin, leaving the pin behind in the jacket.

Measure the distance from the pin to the center of the button and divide by two. Enter this value as the 1/2 Front Take In adjustment.

### What Is The Ideal Fit



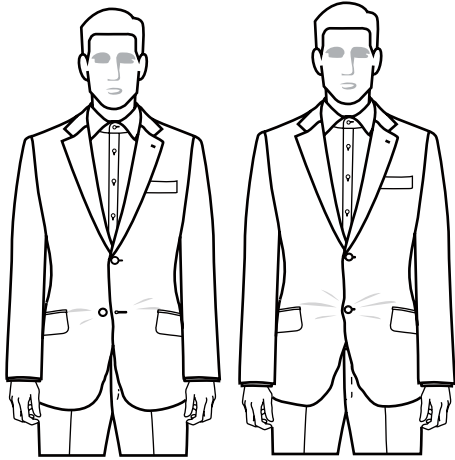
When the jacket is fastened, the chest waist and the hip sections all follow the contour of the body naturally.

In some cases, you may consider using "1/2 waist take in" and "1/2 seat take in" in conjunction with the 1/2 Front Take In Fit Tool.

Adj. Values INCH	Adj. Values CM
0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	-2cm
-5/8"	-2.5cm
-3/4"	
-7/8"	
-1"	

## 1/2 Hip - Let Out

### Description & Cause



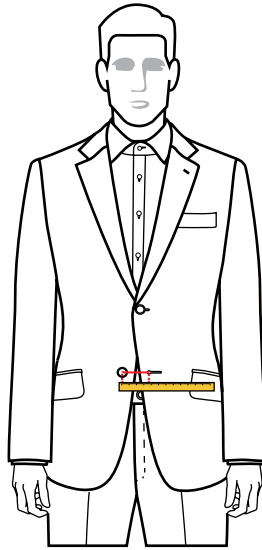
The customer's hips are larger than average.

When the jacket fits correctly, the 2nd button can be comfortably fastened. The 2nd button should not be fastened when wearing. The reason to button it is to observe if the hip area fits correctly.

There are horizontal creases at the hip area.

If the tryon has vents, they may flare out.

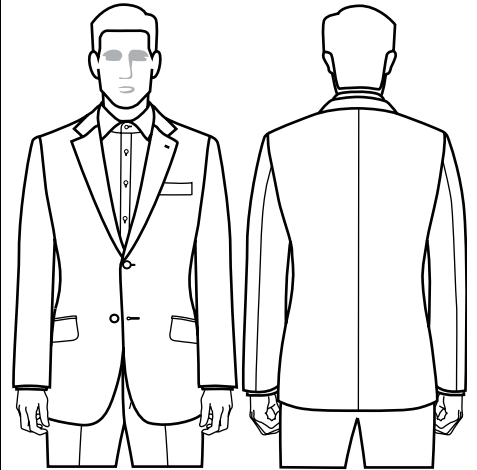
### How to Use The Fit Tool



Make sure the 1st button has been fastened.

Measure the distance from the center of 2nd button to the center of the buttonhole, divide this value by 2 and enter it into the system.

### What Is The Ideal Fit

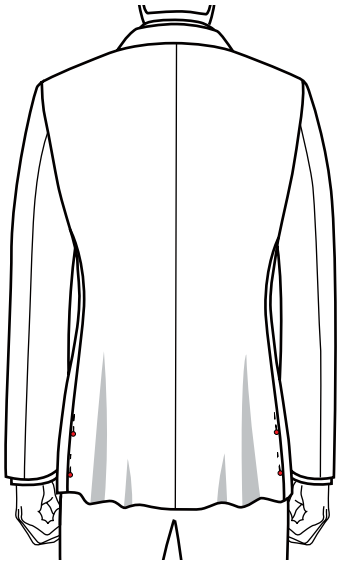


When the jacket is fastened, the chest waist and the hip sections all follow the contour of the body naturally.

Adj. Values		Adj. Values
INCH		CM
0"	1 1/4"	0cm
1/8"	1 3/8"	0.5cm
1/4"		1cm
3/8"		1.5cm
1/2"		2cm
5/8"		2.5cm
3/4"		3cm
7/8"		3.5cm
1"		4cm
1 1/8"		

## 1/2 Hip - Take In

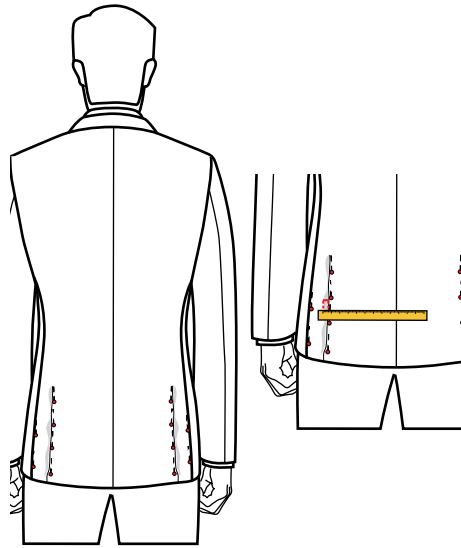
### Description & Cause



The customer has smaller or flatter hips than average.

When the jacket is fastened, there is excess fabric at the hip area.

### How to Use The Fit Tool

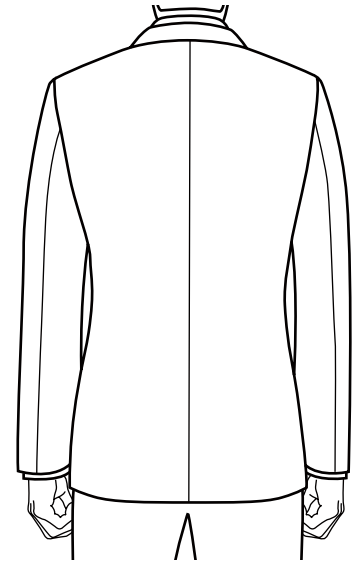


It is a good idea to pin the vents closed first.

When the jacket is fastened, vertically pin the excess fabric along the side seams from the waist to the hem.

Measure the single-sided width of the pinned fabric, multiply the value by 2 and enter the value into the system.

### What Is The Ideal Fit



When the jacket is fastened, the chest waist and the hip sections all follow the contour of the body naturally.

Adj. Values INCH	Adj. Values CM
---------------------	-------------------

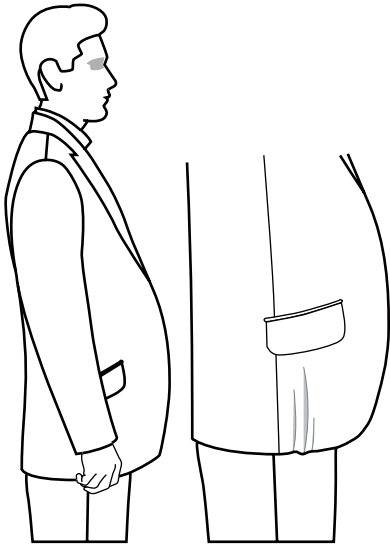
0"	-1 /4"	0cm
-1/8"	-1 3/8"	-0.5cm
-1/4"		-1cm
-3/8"		-1.5cm
-1/2"		-2cm
-5/8"		-2.5cm
-3/4"		-3cm
-7/8"		-3.5cm
-1"		-4cm
-1 1/8"		





## 1/2 Front Skirt - Take In

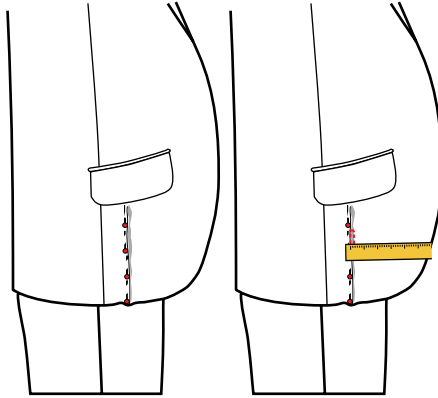
### Description & Cause



The customer has a figure with large belly and comparably small seat.

When the buttons fastened, the front panel has excess fabric below the stomach.

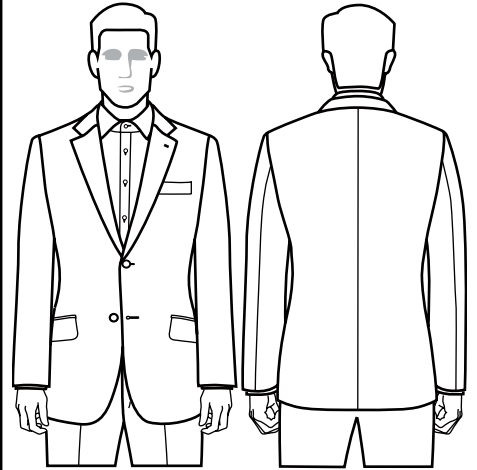
### How to Use The Fit Tool



With the jacket buttoned, pin down the excess fabric from the side pocket to the bottom.

Measure the single-sided width of the pinned fabric, multiply the value by 2 and enter the value into the system.

### What Is The Ideal Fit




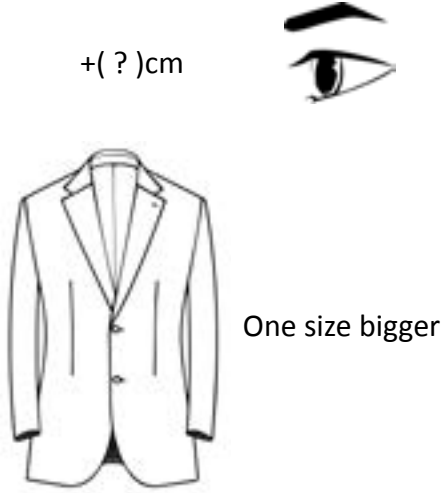

When the jacket is buttoned, the lower part of the front panel of the jacket will follow the contour of the body and hang naturally without excess fabric.

**Adj. Values**  
**INCH**

**Adj. Values**  
**CM**

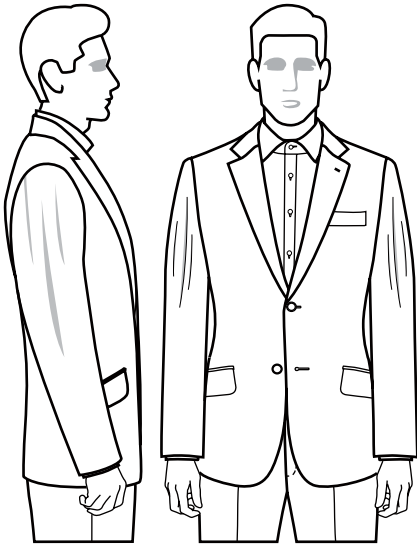
0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	-2cm
-5/8"	
-3/4"	

## 1/2 Upperarm - Let Out

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																
 <p>When the customer stands naturally, there is tightness at the upper part of the sleeves causing horizontal creases.</p> <p>The sleeve may limit the arm from bending freely.</p> <p>The customer may simply desire for the sleeves to be less tapered.</p>	 <p>Make sure the jacket is fastened.</p> <p>Estimate the let out value according to observation and experience. You can also confirm the adjustment value by offering a Try-On in one size larger.</p> <p>The difference in armhole circumference is 0.5 CM (1/8") per size.</p> <p>Enter the value into system.</p>	 <p>When the customer stands naturally, the sleeves fall cleanly from the shoulder to cuff with no creasing.</p> <p>When the customer bends his elbows, the upper part of the sleeve feels comfortable.</p>																
<table border="1"> <thead> <tr> <th data-bbox="92 1533 316 1627">Adj. Values INCH</th> <th data-bbox="316 1533 568 1627">Adj. Values CM</th> </tr> </thead> <tbody> <tr> <td data-bbox="92 1627 316 1659">0"</td> <td data-bbox="316 1627 568 1659">0cm</td> </tr> <tr> <td data-bbox="92 1659 316 1690">1/8"</td> <td data-bbox="316 1659 568 1690">0.5cm</td> </tr> <tr> <td data-bbox="92 1690 316 1722">1/4"</td> <td data-bbox="316 1690 568 1722">1cm</td> </tr> <tr> <td data-bbox="92 1722 316 1753">3/8"</td> <td data-bbox="316 1722 568 1753">1.5cm</td> </tr> <tr> <td data-bbox="92 1753 316 1785">1/2"</td> <td data-bbox="316 1753 568 1785">2cm</td> </tr> <tr> <td data-bbox="92 1785 316 1816">5/8"</td> <td></td> </tr> <tr> <td data-bbox="92 1816 316 1848">3/4"</td> <td></td> </tr> </tbody> </table>		Adj. Values INCH	Adj. Values CM	0"	0cm	1/8"	0.5cm	1/4"	1cm	3/8"	1.5cm	1/2"	2cm	5/8"		3/4"		<p>T.O.C</p> <p>Page 46</p>
Adj. Values INCH	Adj. Values CM																	
0"	0cm																	
1/8"	0.5cm																	
1/4"	1cm																	
3/8"	1.5cm																	
1/2"	2cm																	
5/8"																		
3/4"																		

## 1/2 Upperarm - Take In

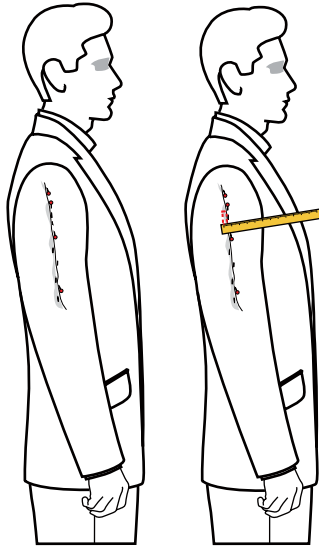
### Description & Cause



When the customer stands naturally, there are vertical creases on the sleeve at the upper arm.

The customer may simply desire for the sleeves to be more tapered.

### How to Use The Fit Tool



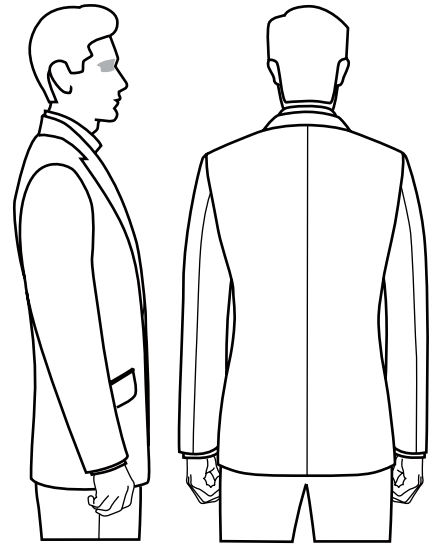
Make sure the jacket is fastened.

Ask the customer to stand naturally with his arms at his sides. Gather the excess and pin the fabric vertically.

Have the customer bend his arms and check to assure the sleeve feels comfortable.

Measure the single-sided width of the pinned fabric, multiply the value by 2 and enter the value into the system.

### What Is The Ideal Fit



When the customer stands naturally, the sleeves fall cleanly from the shoulder to cuff with no creasing.

When the customer bends his elbows, the upper part of the sleeve feels comfortable.

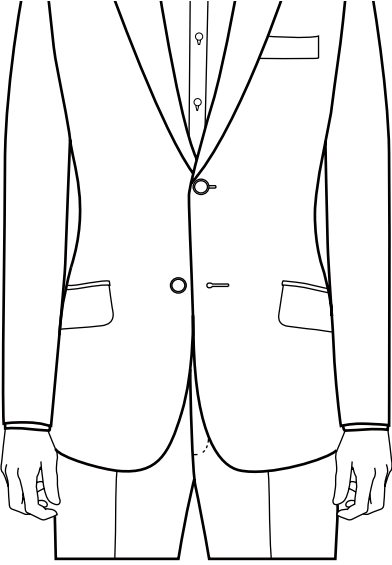

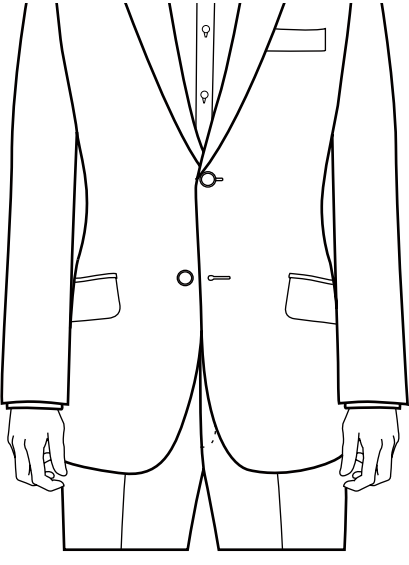
**Adj. Values  
INCH**

**Adj. Values  
CM**

0"  
-1/8"  
-1/4"  
-3/8"

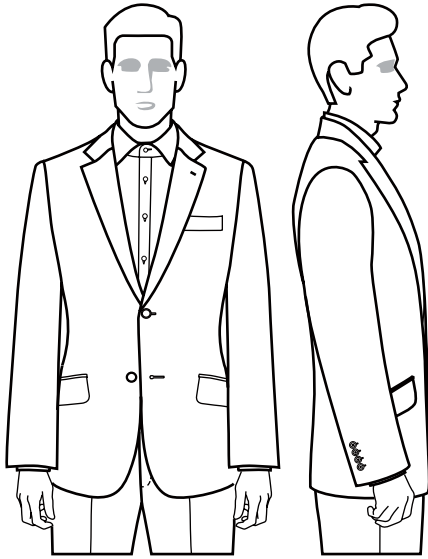
0cm  
-0.5cm  
-1cm

## 1/2 Hand - Let Out

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																
<div style="text-align: center; margin-bottom: 10px;">  </div> <p>The sleeve width at the hand is too narrow for the customer's expectations.</p> <p>The customer may simply desire for the sleeve end to be less tapered.</p>	<div style="margin-bottom: 10px;">  </div> <p>+( ? )cm</p> <p>Make sure the jacket is fastened.</p> <p>Determine the adjusted value based on observation and experience or choose a Try-On one size larger to determine the adjustment value.</p> <p>The increment per size is .4cm (1/8").</p> <p>Enter the 1/2 Hand Fit Tool adjustment in the system.</p>	<div style="text-align: center; margin-bottom: 10px;">  </div> <p>The sleeve fits to the customer's expectation.</p>																
<table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 50%; padding: 5px;">Adj. Values INCH</th> <th style="width: 50%; padding: 5px;">Adj. Values CM</th> </tr> </thead> <tbody> <tr><td style="padding: 5px;">0"</td><td style="padding: 5px;">0cm</td></tr> <tr><td style="padding: 5px;">1/8"</td><td style="padding: 5px;">0.5cm</td></tr> <tr><td style="padding: 5px;">1/4"</td><td style="padding: 5px;">1cm</td></tr> <tr><td style="padding: 5px;">3/8"</td><td style="padding: 5px;">1.5cm</td></tr> <tr><td style="padding: 5px;">1/2"</td><td style="padding: 5px;">2cm</td></tr> <tr><td style="padding: 5px;">5/8"</td><td></td></tr> <tr><td style="padding: 5px;">3/4"</td><td></td></tr> </tbody> </table>		Adj. Values INCH	Adj. Values CM	0"	0cm	1/8"	0.5cm	1/4"	1cm	3/8"	1.5cm	1/2"	2cm	5/8"		3/4"		
Adj. Values INCH	Adj. Values CM																	
0"	0cm																	
1/8"	0.5cm																	
1/4"	1cm																	
3/8"	1.5cm																	
1/2"	2cm																	
5/8"																		
3/4"																		

## 1/2 Hand - Take In

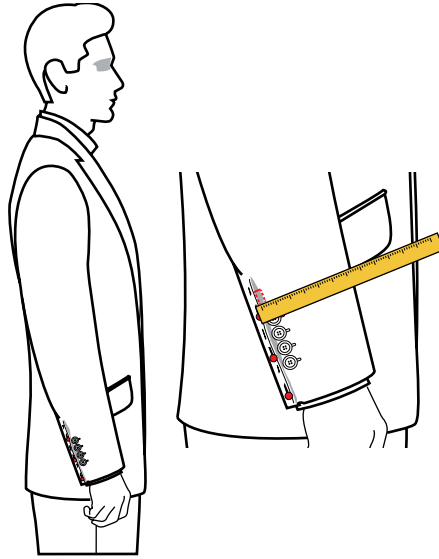
### Description & Cause



The sleeve width at the hand is too wide for the customer's expectations.

The customer may simply desire for the sleeve end to be more tapered.

### How to Use The Fit Tool



Make sure the jacket is fastened.

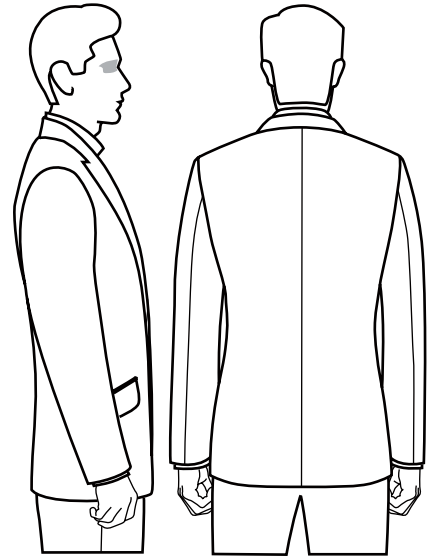
Pin the excess fabric vertically along the outside seam of the sleeve or choose a Try-On one size smaller to determine the adjustment value.

Have the customer bend his arms to check that the sleeve feels comfortable.

The increment per size is .4cm (1/8").

Enter the 1/2 Hand Fit Tool adjustment in the system.

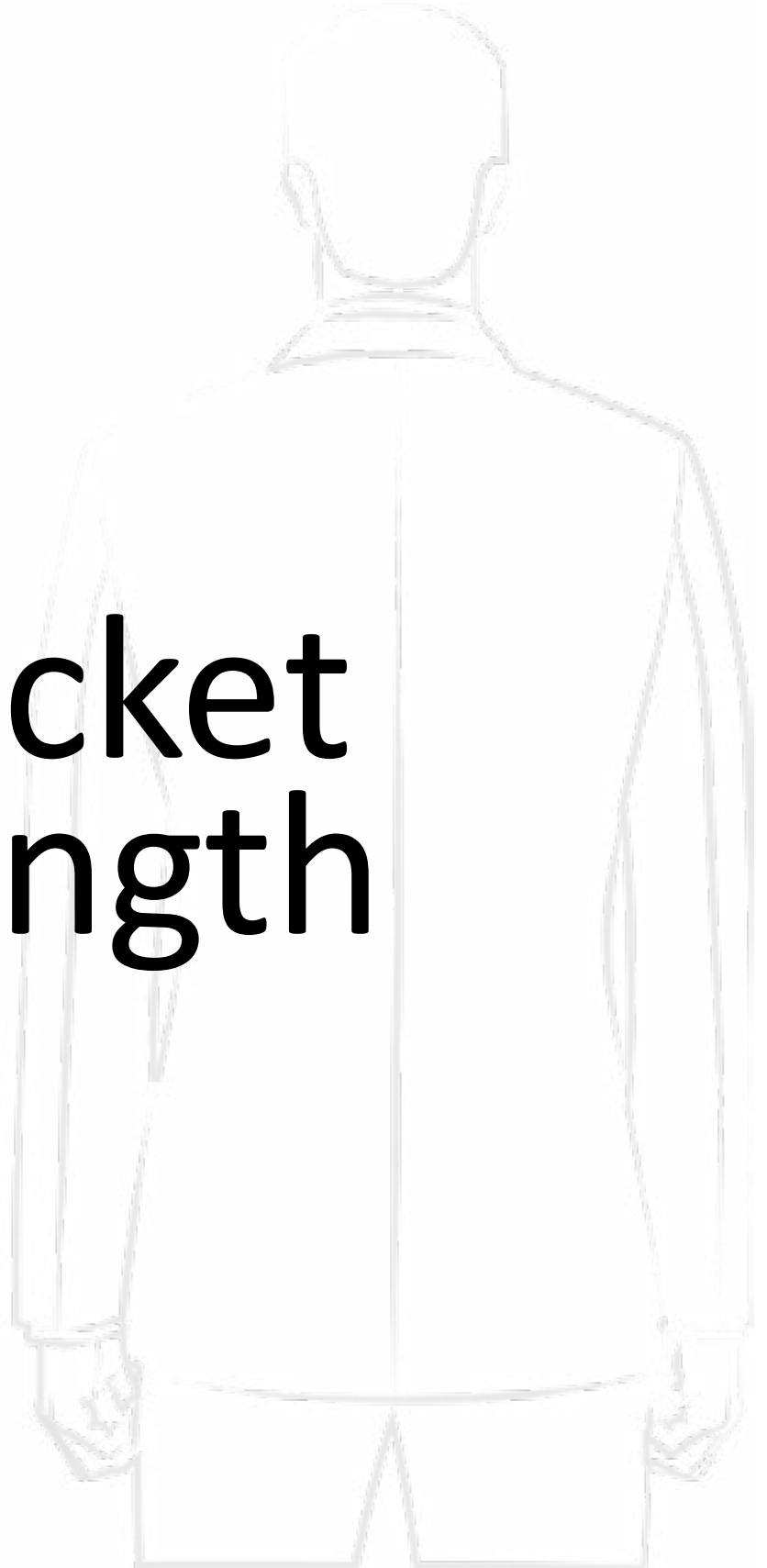
### What Is The Ideal Fit



The sleeve fits to the customer's expectation.

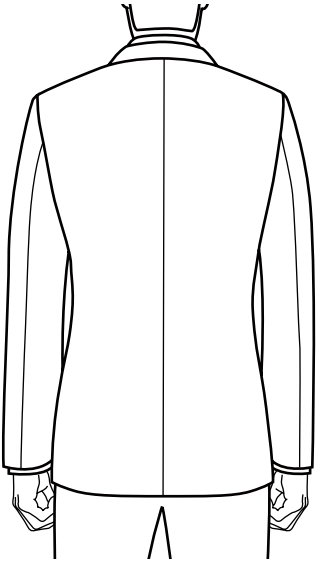
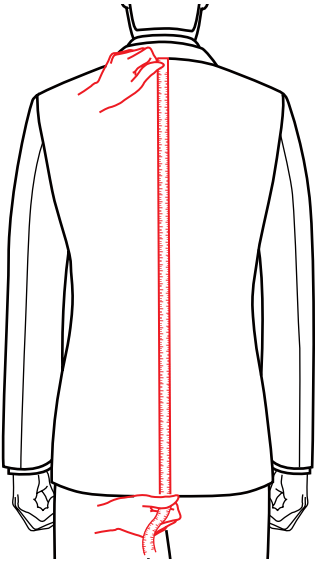
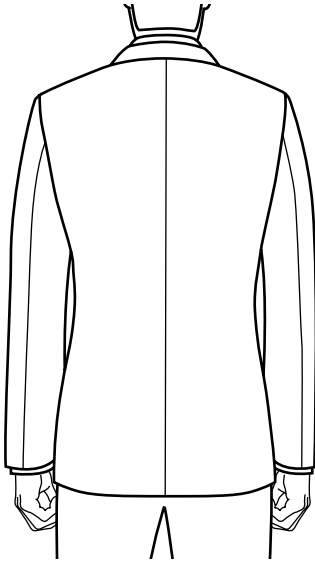
Adj. Values INCH	Adj. Values CM
0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	
-5/8"	





# Jacket Length

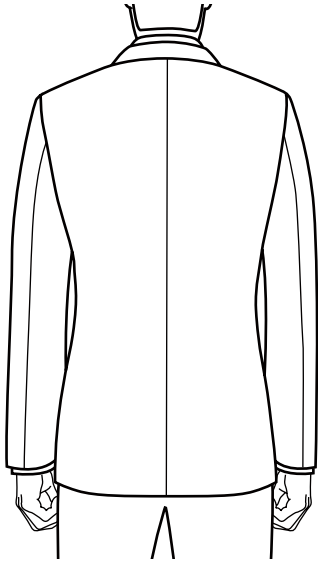
## Length (back) - Lengthen

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																																																				
																																																						
<p>The customer prefers a longer jacket length.</p>	<p>Make sure the jacket is fastened.</p> <p>Measure the Try-On jacket's length from the Collar Melton to the bottom hem.</p> <p>Determine how much longer the customer would like the jacket and enter this value in the system.</p> <p>The Jacket Length increment per size is 1cm (3/8").</p>	<p>The customer is satisfied with the length of the jacket.</p> <p>One way to help the customer decide on the length they prefer is to use a larger/longer Try-On.</p> <p>Where the customer has longer arms and legs or a longer torso, lengthening the jacket will make the proportion between jacket and trouser more appealing.</p>																																																				
<table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 25%; padding: 2px;">Adj. Values</th> <th style="width: 25%; padding: 2px;">Adj. Values</th> <th style="width: 25%; padding: 2px;">Adj. Values</th> <th style="width: 25%; padding: 2px;">Adj. Values</th> </tr> <tr> <th style="padding: 2px;">INCH</th> <th style="padding: 2px;">INCH</th> <th style="padding: 2px;">CM</th> <th style="padding: 2px;">CM</th> </tr> </thead> <tbody> <tr><td style="padding: 2px;">0"</td><td style="padding: 2px;">1 3/8"</td><td style="padding: 2px;">0cm</td><td style="padding: 2px;">5.5cm</td></tr> <tr><td style="padding: 2px;">1/8"</td><td style="padding: 2px;">1 1/2"</td><td style="padding: 2px;">0.5cm</td><td style="padding: 2px;">6cm</td></tr> <tr><td style="padding: 2px;">1/4"</td><td style="padding: 2px;">1 5/8"</td><td style="padding: 2px;">1cm</td><td style="padding: 2px;">6.5cm</td></tr> <tr><td style="padding: 2px;">3/8"</td><td style="padding: 2px;">1 3/4"</td><td style="padding: 2px;">1.5cm</td><td style="padding: 2px;">7.5cm</td></tr> <tr><td style="padding: 2px;">1/2"</td><td style="padding: 2px;">1 7/8"</td><td style="padding: 2px;">2cm</td><td style="padding: 2px;">8cm</td></tr> <tr><td style="padding: 2px;">5/8"</td><td style="padding: 2px;">2"</td><td style="padding: 2px;">2.5cm</td><td></td></tr> <tr><td style="padding: 2px;">3/4"</td><td style="padding: 2px;">...</td><td style="padding: 2px;">3cm</td><td></td></tr> <tr><td style="padding: 2px;">7/8"</td><td style="padding: 2px;">...</td><td style="padding: 2px;">3.5cm</td><td></td></tr> <tr><td style="padding: 2px;">1"</td><td style="padding: 2px;">3 1/8</td><td style="padding: 2px;">4cm</td><td></td></tr> <tr><td style="padding: 2px;">1 1/8"</td><td></td><td style="padding: 2px;">4.5cm</td><td></td></tr> <tr><td style="padding: 2px;">1 1/4"</td><td></td><td style="padding: 2px;">5cm</td><td></td></tr> </tbody> </table>		Adj. Values	Adj. Values	Adj. Values	Adj. Values	INCH	INCH	CM	CM	0"	1 3/8"	0cm	5.5cm	1/8"	1 1/2"	0.5cm	6cm	1/4"	1 5/8"	1cm	6.5cm	3/8"	1 3/4"	1.5cm	7.5cm	1/2"	1 7/8"	2cm	8cm	5/8"	2"	2.5cm		3/4"	...	3cm		7/8"	...	3.5cm		1"	3 1/8	4cm		1 1/8"		4.5cm		1 1/4"		5cm		
Adj. Values	Adj. Values	Adj. Values	Adj. Values																																																			
INCH	INCH	CM	CM																																																			
0"	1 3/8"	0cm	5.5cm																																																			
1/8"	1 1/2"	0.5cm	6cm																																																			
1/4"	1 5/8"	1cm	6.5cm																																																			
3/8"	1 3/4"	1.5cm	7.5cm																																																			
1/2"	1 7/8"	2cm	8cm																																																			
5/8"	2"	2.5cm																																																				
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1"	3 1/8	4cm																																																				
1 1/8"		4.5cm																																																				
1 1/4"		5cm																																																				
		<p>T.O.C <span style="float: right;">Page 52</span></p>																																																				



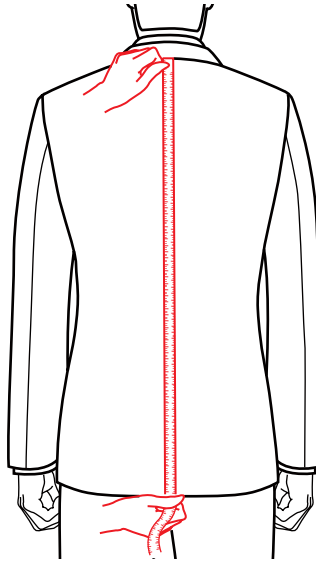
## Length (back) - Shorten

### Description & Cause



The customer prefers a shorter jacket length.

### How to Use The Fit Tool



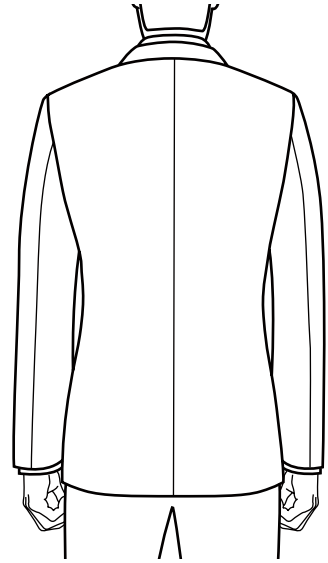
Make sure the jacket is fastened

Measure the Try-On jacket's length from the Collar Melton to the bottom hem.

Determine how much shorter the customer would like the jacket and enter this value in the system.

The Jacket Length increment per size is 1cm (3/8")

### What Is The Ideal Fit



The customer is satisfied with the length of the jacket.

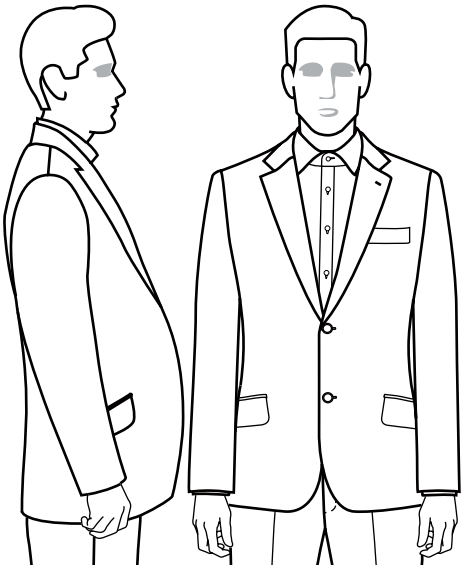
One way to help the customer decide on the length they prefer is to use a smaller/shorter Try-On.

Where the customer has shorter arms and legs or a shorter torso, shortening the jacket will make the proportion between jacket and trouser more appealing.

Adj. Values INCH		Adj. Values CM	
0"	-1 3/8"	0cm	-5.5cm
-1/8"	-1 1/2"	-0.5cm	-6cm
-1/4"	-1 5/8"	-1cm	
-3/8"	-1 3/4"	-1.5cm	
-1/2"	-1 7/8"	-2cm	
-5/8"	-2"	-2.5cm	
-3/4"	-2 1/8"	-3cm	
-7/8"	-2 1/4"	-3.5cm	
-1"	-2 3/8"	-4cm	
-1 1/8"		-4.5cm	
-1 1/4"		-5cm	

## Front Length - Lengthen

### Description & Cause

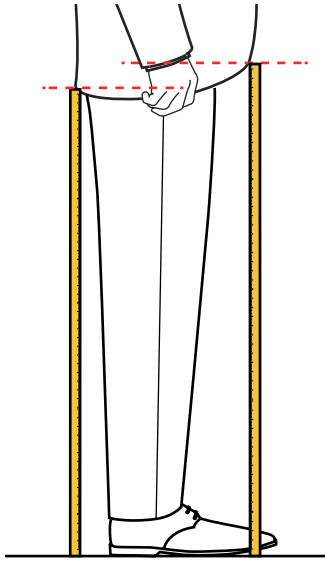


Looking from the side, the front length appears too short. With an ideal fit the front and back length are equal (and it is normal for the front length to be slightly longer than the back).

If you are already using the Erect Fit Tool, it is likely that you do not need to lengthen the front of the jacket.

If your customer has placed a previous order in which you used the Erect Fit Tool and the Front Length is still too short, you can use the Front Length Fit Tool to adjust accordingly.

### How to Use The Fit Tool

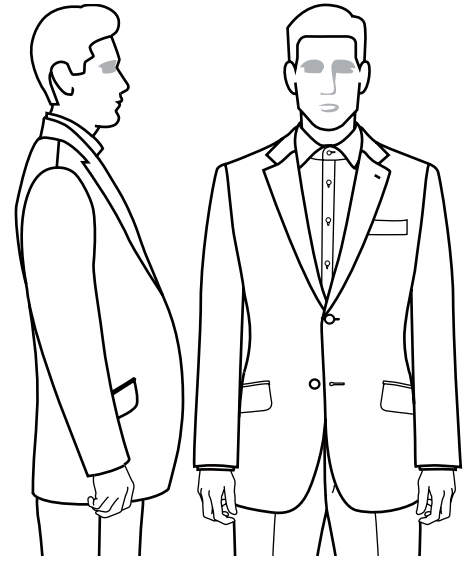


Make sure the jacket is fastened.

You can determine the adjustment amount by measuring the distance from the front hem to floor and back hem to floor.

Subtract the difference and enter that value in the system.

### What Is The Ideal Fit



Looking from the side, the front and back length are proportionate.

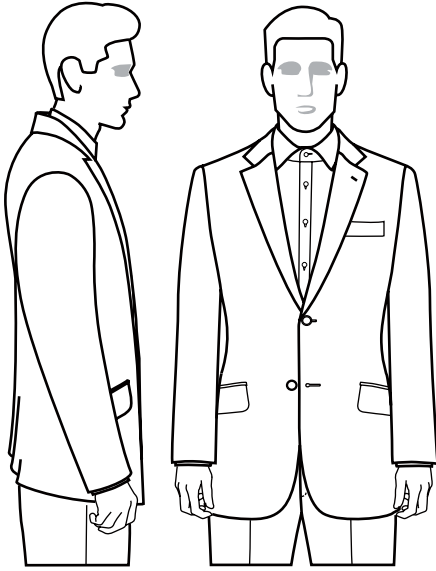
**Adj. Values**  
**INCH**

**Adj. Values**  
**CM**

0"	0cm
1/8"	0.5cm
1/4"	1cm
3/8"	1.5cm
1/2"	2cm
5/8"	2.5cm
3/4"	3cm
7/8"	
1"	
1 1/8"	
1 1/4"	

## Front Length - Shorten

### Description & Cause

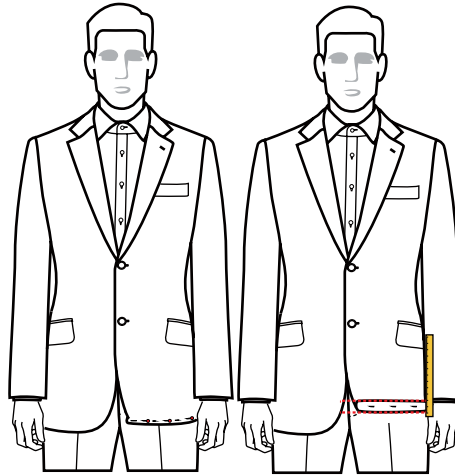


Looking from the side, the front length appears too long. With an ideal fit the front and back length are equal (and it is normal for the front length to be slightly longer than the back).

If you are already using the Stooping Fit Tool, it is likely that you do not need to shorten the front of the jacket.

If your customer has placed a previous order in which you used the Stooping Fit Tool and the Front Length is still too long, you can use the Front Length Fit Tool to adjust accordingly.

### How to Use The Fit Tool



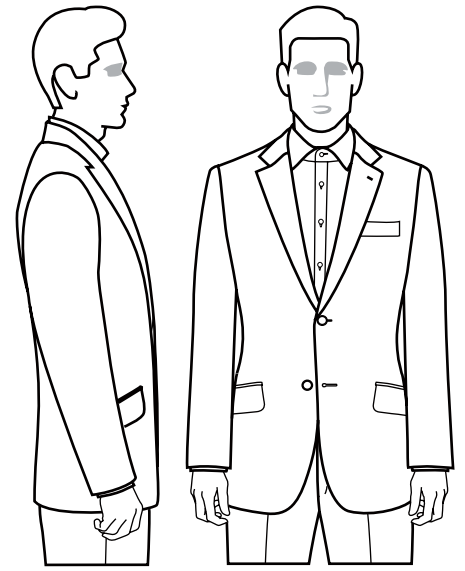
Make sure the jacket is fastened.

Determine how much you want to shorten the front by pinning the front hem. Measure the pinned fabric and enter this value in the system.

You can also determine the adjustment amount by measuring the distance from the front hem to floor and back hem to floor.

Subtract the difference and enter that value in the system.

### What Is The Ideal Fit



Looking from the side, the front and back length are proportionate.

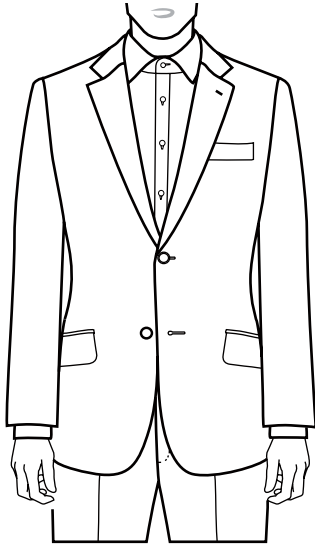
**Adj. Values**  
**INCH**

**Adj. Values**  
**CM**

0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	-2cm
-5/8"	-2.5cm
-3/4"	-3cm
-7/8"	
-1"	
-1 1/8"	
-1 1/4"	

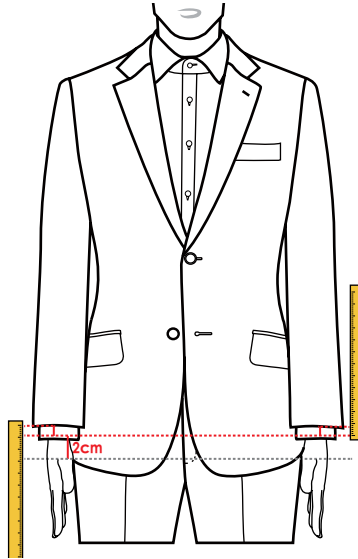
## Sleeve Length - Lengthen

### Description & Cause



The customer prefers a longer sleeve length.

### How to Use The Fit Tool



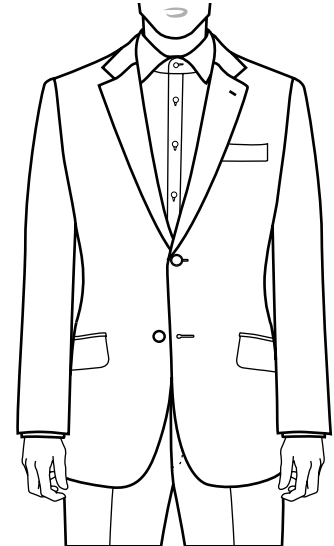
Make sure the jacket is fastened.

Assure the shoulders of the jacket are resting naturally on the customer.

Measure the distance from the hem to the desired sleeve length for each arm separately to be sure whether there is a difference between arm lengths.

For each arm, obtain the values and enter into the system respectively.

### What Is The Ideal Fit



The sleeve hem meets the customer's expectations.

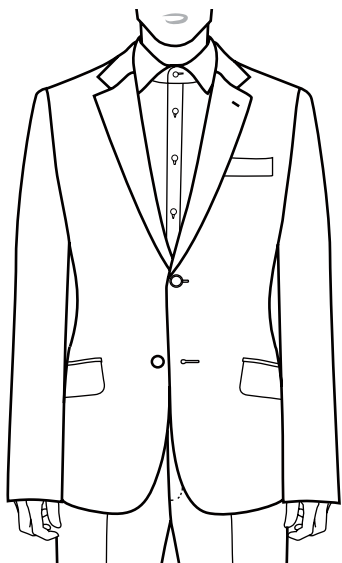
You can confirm unequal arm length of the customer by measuring the distance from sleeve hem to thumb tip.

Each person has his own preference and it is important to communicate this with the customer.

Adj. Values INCH		Adj. Values CM	
0"	1 3/8"	0cm	5.5cm
1/8"	1 1/2"	0.5cm	6cm
1/4"	1 5/8"	1cm	6.5cm
3/8"	1 3/4"	1.5cm	7cm
1/2"	1 7/8"	2cm	7.5cm
5/8"	2"	2.5cm	8cm
3/4"	2 1/8"	3cm	8.5cm
7/8"	2 1/4"	3.5cm	9cm
1"	....	4cm	9.5cm
1 1/8"	....	4.5cm	10cm
1 1/4"	3 7/8"	5cm	

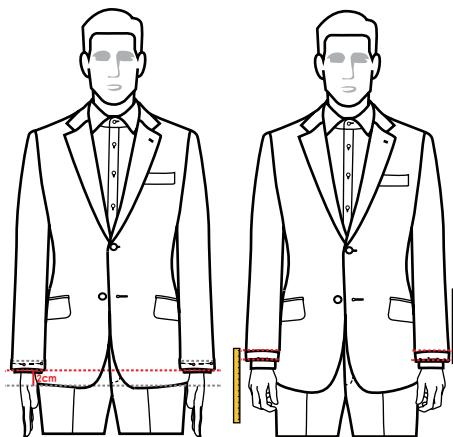
## Sleeve Length - Shorten

### Description & Cause



The customer prefers a shorter sleeve length.

### How to Use The Fit Tool



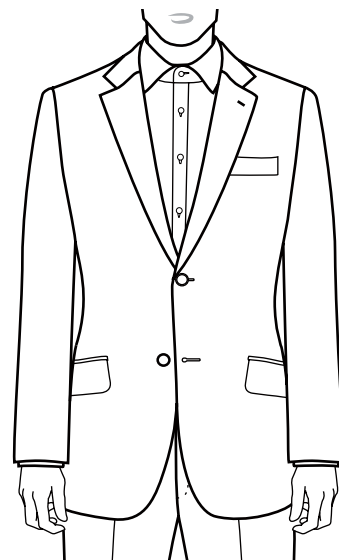
Make sure the jacket is fastened.

Assure the shoulders of the jacket are resting naturally on the customer.

Pin the sleeve hem to the desired length for each arm separately to be sure whether there is a difference between arm lengths.

Measure the pinned fabric for each arm separately and enter this value in the system.

### What Is The Ideal Fit



The sleeve hem meets the customer's expectations.

You can confirm unequal arm length of the customer by measuring the distance from sleeve hem to thumb tip.

Each person has his own preference and it is important to communicate this with the customer.

#### Adj. Values INCH

#### Adj. Values CM

0"	-1 3/8"	0cm	-5.5cm
-1/8"	-1 1/2"	-0.5cm	-6cm
-1/4"	-1 5/8"	-1cm	-6.5cm
-3/8"	-1 3/4"	-1.5cm	-7cm
-1/2"	-1 7/8"	-2cm	-7.5cm
-5/8"	-2"	-2.5cm	-8cm
-3/4"	-2 1/8"	-3cm	-8.5cm
-7/8"	-2 1/4"	-3.5cm	-9cm
-1"	...	-4cm	-9.5cm
-1 1/8"	...	-4.5cm	-10cm
-1 1/4"	-3 7/8"	-5cm	

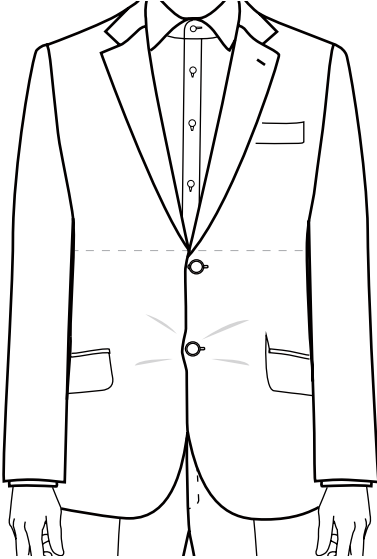
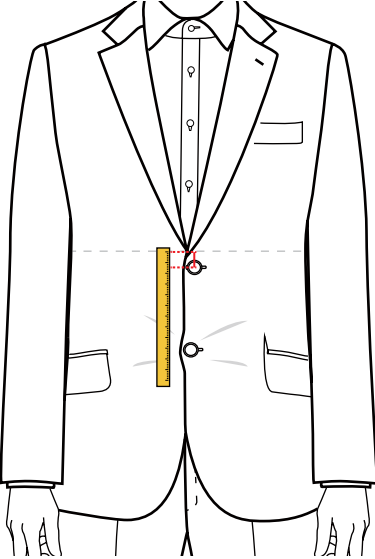
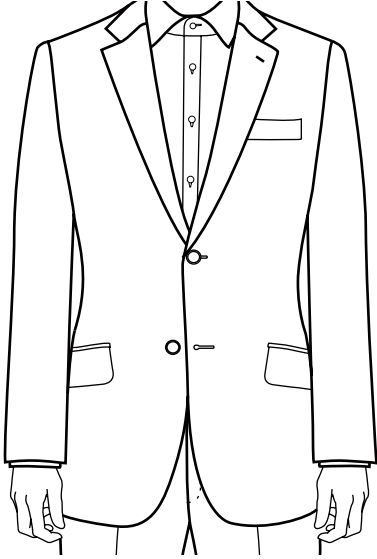




# Jacket Others

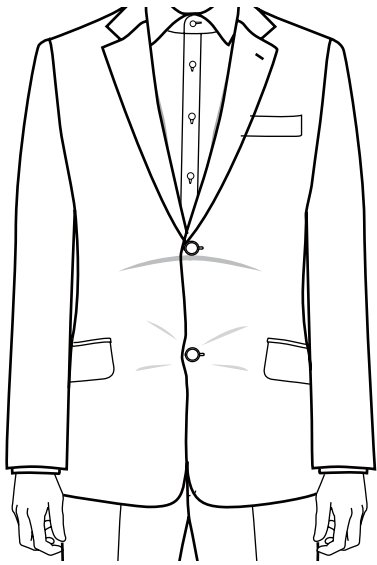
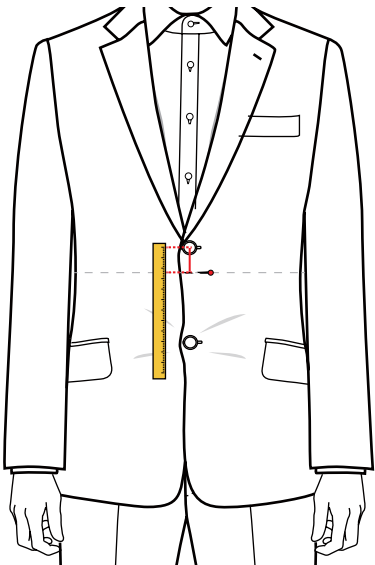
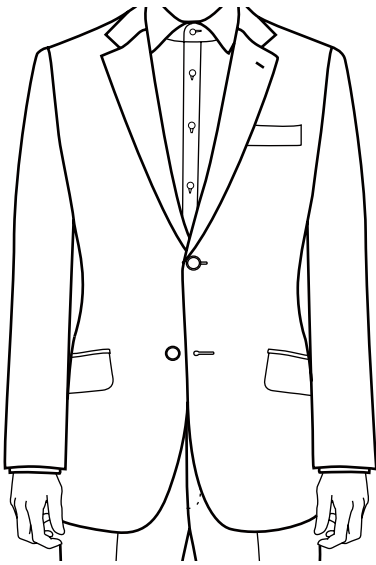


## Closing Button Height - Raise


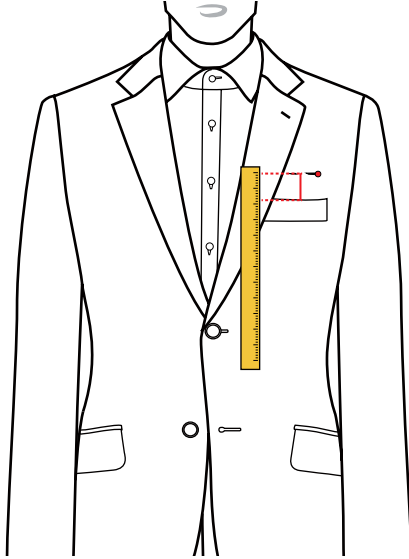

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																						
																								
<p>This is most commonly used to meet the customer's preference for a higher button position.</p> <p>If the customer has a large, round stomach, it may be necessary to raise the button to the largest point of the stomach to avoid having the front panels not following the body contour well.</p>	<p>Make sure the jacket is fastened.</p> <p>Place a pin at the thickest part of the stomach or where the customer prefers the button position.</p> <p>Measure the distance between the first button to the pin and enter this value into system.</p> <p>Note: Raising the button position will also raise the point where the lapel breaks.</p>	<p>When the Jacket is buttoned, the lapels follow the contour of the body and the lower part of the two front panels hangs loose and natural.</p>																						
<table style="width: 100%; border: none;"> <tr> <td style="text-align: center; width: 50%;"><b>Adj. Values</b></td> <td style="text-align: center; width: 50%;"><b>Adj. Values</b></td> </tr> <tr> <td style="text-align: center;"><b>INCH</b></td> <td style="text-align: center;"><b>CM</b></td> </tr> </table>	<b>Adj. Values</b>	<b>Adj. Values</b>	<b>INCH</b>	<b>CM</b>																				
<b>Adj. Values</b>	<b>Adj. Values</b>																							
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<table style="width: 100%; border: none;"> <tr><td style="width: 50%;">0"</td><td style="width: 50%;">0cm</td></tr> <tr><td>1/8"</td><td>0.5cm</td></tr> <tr><td>1/4"</td><td>1cm</td></tr> <tr><td>3/8"</td><td>1.5cm</td></tr> <tr><td>1/2"</td><td>2cm</td></tr> <tr><td>5/8"</td><td>2.5cm</td></tr> <tr><td>3/4"</td><td>3cm</td></tr> <tr><td>7/8"</td><td></td></tr> <tr><td>1"</td><td></td></tr> <tr><td>1 1/8"</td><td></td></tr> <tr><td>1 1/4"</td><td></td></tr> </table>	0"	0cm	1/8"	0.5cm	1/4"	1cm	3/8"	1.5cm	1/2"	2cm	5/8"	2.5cm	3/4"	3cm	7/8"		1"		1 1/8"		1 1/4"			
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1 1/4"																								
		<p>T.O.C <span style="float: right;">Page 60</span></p>																						



## Closing Button Height - Lower

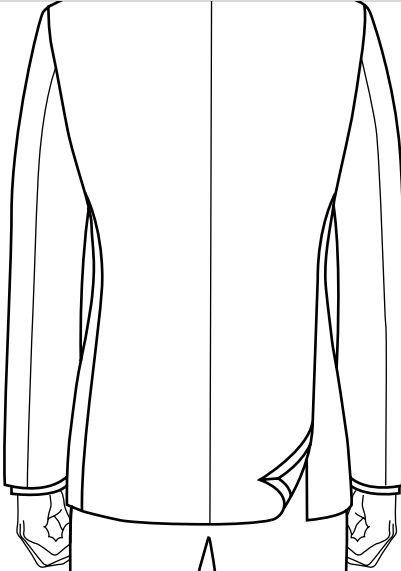
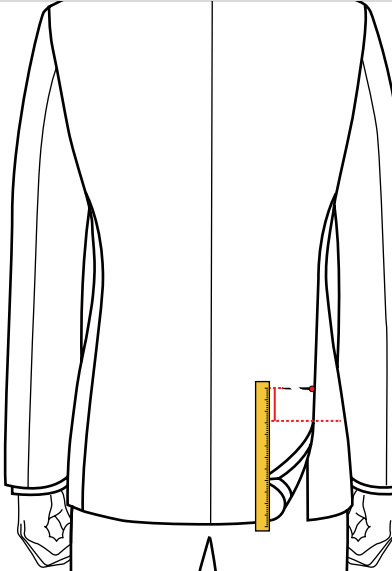
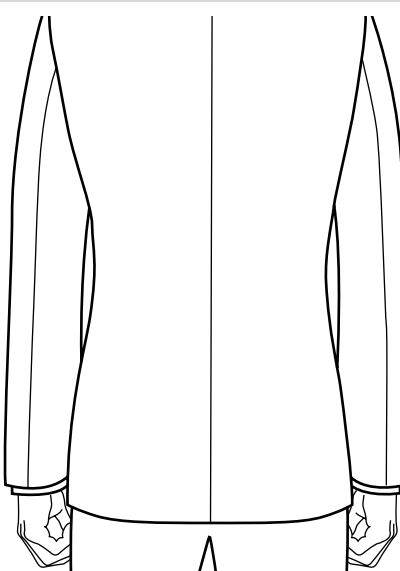
Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																						
																								
<p>This is most commonly used to meet the customer's preference for a lower button position.</p> <p>If the customer has a large, round stomach, it may be necessary to lower the button to the largest point of the stomach to avoid having the front panels not following the body contour well.</p>	<p>Make sure the jacket is fastened.</p> <p>Place a pin at the thickest part of the stomach or where the customer prefers the button position.</p> <p>Measure the distance between the first button to the pin and enter this value into system.</p> <p>Note: Lowering the button position will also lower the point where the lapel breaks.</p>	<p>When the Jacket is buttoned, the lapels follow the contour of the body and the lower part of the two front panels hangs loose and natural.</p>																						
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<table style="width: 100%; border: none;"> <tr> <td style="width: 50%;">0"</td> <td style="width: 50%;">0cm</td> </tr> <tr> <td>-1/8"</td> <td>-0.5cm</td> </tr> <tr> <td>-1/4"</td> <td>-1cm</td> </tr> <tr> <td>-3/8"</td> <td>-1.5cm</td> </tr> <tr> <td>-1/2"</td> <td>-2cm</td> </tr> <tr> <td>-5/8"</td> <td>-2.5cm</td> </tr> <tr> <td>-3/4"</td> <td>-3cm</td> </tr> <tr> <td>-7/8"</td> <td></td> </tr> <tr> <td>-1"</td> <td></td> </tr> <tr> <td>-1 1/8"</td> <td></td> </tr> <tr> <td>-1 1/4"</td> <td></td> </tr> </table>	0"	0cm	-1/8"	-0.5cm	-1/4"	-1cm	-3/8"	-1.5cm	-1/2"	-2cm	-5/8"	-2.5cm	-3/4"	-3cm	-7/8"		-1"		-1 1/8"		-1 1/4"			
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-1 1/8"																								
-1 1/4"																								
		<p>T.O.C <span style="float: right;">Page 61</span></p>																						

## Chest Pocket Position - Raise

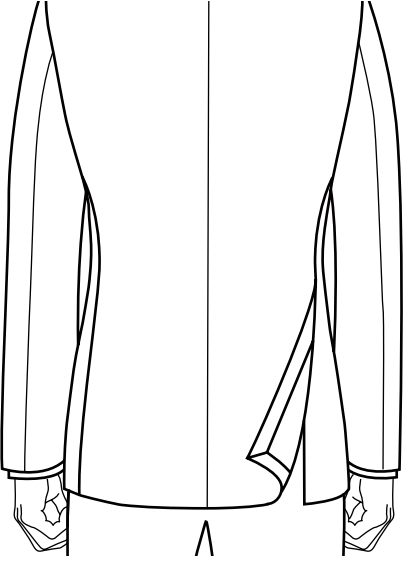
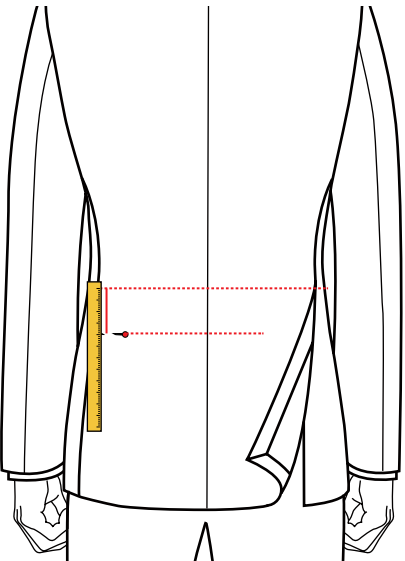
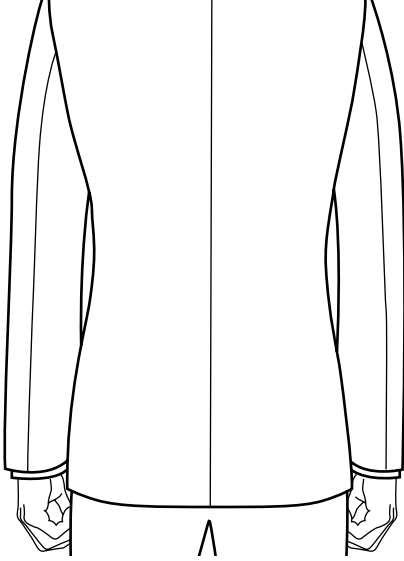
Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit
		
<p>The customer has a preference for a different height of the chest pocket position.</p>	<p>Make sure the jacket is fastened.</p> <p>In order to confirm the ideal position of the chest pocket, pin that position horizontally. Measure the distance from the upper end of the chest pocket to the pin and enter that value into system.</p>	<p>The placement of the chest pocket is a personal preference.</p>
<b>Adj. Values</b>	<b>Adj. Values</b>	
<b>INCH</b>	<b>CM</b>	
0"	0cm	
1/8"	0.5cm	
1/4"	1cm	
3/8"	1.5cm	
1/2"	2cm	
5/8"	2.5cm	
3/4"	3cm	
7/8"		
1"		
1 1/8"		
1 1/4"		
		T.O.C
		Page 62



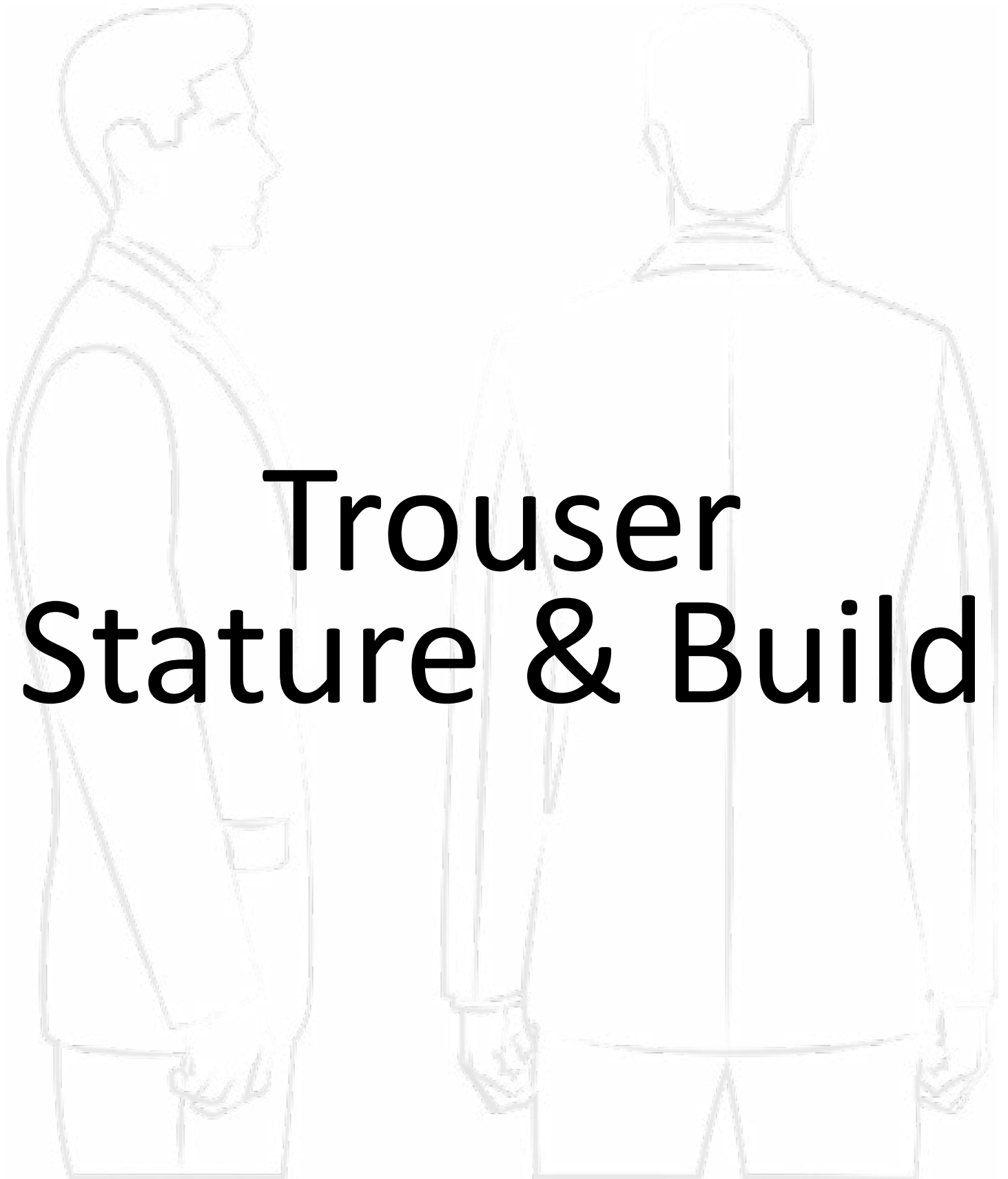
## Vent Length - Lengthen

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																								
 <p>The customer has a preference for a longer vent length.</p>	 <p>Make sure the jacket is fastened.</p> <p>Confirm the ideal position of the vent length from the customer's expectations. Pin the desired position horizontally. Measure the distance from the top of the vent to the pin and enter that value into system.</p>	 <p>The placement of the vent length is a personal customer preference.</p>																								
<table border="1"> <thead> <tr> <th data-bbox="94 1537 316 1621">Adj. Values INCH</th> <th data-bbox="319 1537 565 1621">Adj. Values CM</th> </tr> </thead> <tbody> <tr><td>0"</td><td>0cm</td></tr> <tr><td>1/8"</td><td>0.5cm</td></tr> <tr><td>1/4"</td><td>1cm</td></tr> <tr><td>3/8"</td><td>1.5cm</td></tr> <tr><td>1/2"</td><td>2cm</td></tr> <tr><td>5/8"</td><td>2.5cm</td></tr> <tr><td>3/4"</td><td>3cm</td></tr> <tr><td>7/8"</td><td></td></tr> <tr><td>1"</td><td></td></tr> <tr><td>1 1/8"</td><td></td></tr> <tr><td>1 1/4"</td><td></td></tr> </tbody> </table>		Adj. Values INCH	Adj. Values CM	0"	0cm	1/8"	0.5cm	1/4"	1cm	3/8"	1.5cm	1/2"	2cm	5/8"	2.5cm	3/4"	3cm	7/8"		1"		1 1/8"		1 1/4"		<p>T.O.C</p> <p>Page 64</p>
Adj. Values INCH	Adj. Values CM																									
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3/4"	3cm																									
7/8"																										
1"																										
1 1/8"																										
1 1/4"																										

## Vent Length - Shorten

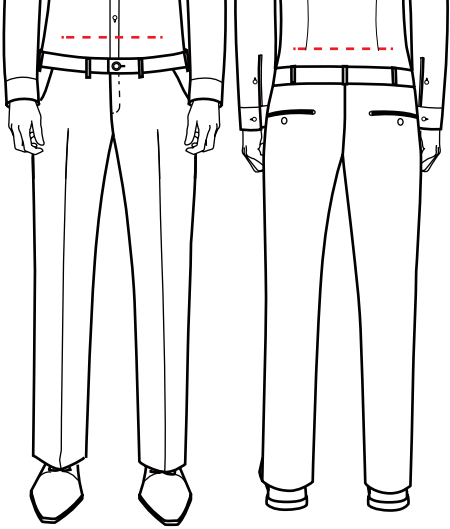
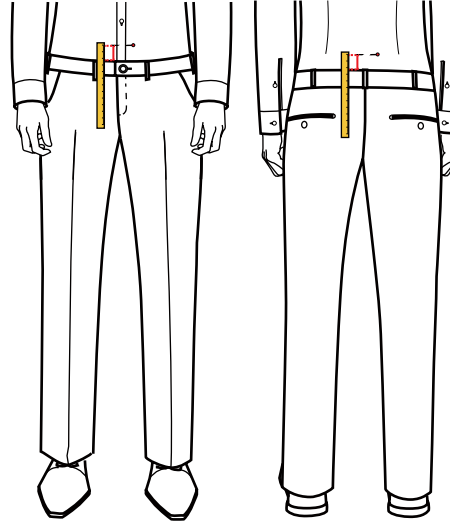
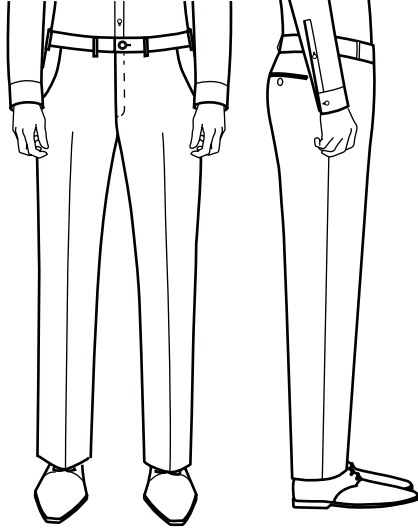
Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																								
 <p>The customer has a preference for a shorter vent length.</p>	 <p>Make sure the jacket is fastened.</p> <p>Confirm the ideal position of the vent length from the customers' expectations. Pin the desired position horizontally. Measure the distance from the top of the vent to the pin and enter that value into system.</p>	 <p>The placement of the vent length is a personal customer preference.</p>																								
<table border="1"> <thead> <tr> <th data-bbox="99 1543 310 1623">Adj. Values INCH</th> <th data-bbox="310 1543 570 1623">Adj. Values CM</th> </tr> </thead> <tbody> <tr><td>0"</td><td>0cm</td></tr> <tr><td>-1/8"</td><td>-0.5cm</td></tr> <tr><td>-1/4"</td><td>-1cm</td></tr> <tr><td>-3/8"</td><td>-1.5cm</td></tr> <tr><td>-1/2"</td><td>-2cm</td></tr> <tr><td>-5/8"</td><td>-2.5cm</td></tr> <tr><td>-3/4"</td><td>-3cm</td></tr> <tr><td>-7/8"</td><td></td></tr> <tr><td>-1"</td><td></td></tr> <tr><td>-1 1/8"</td><td></td></tr> <tr><td>-1 1/4"</td><td></td></tr> </tbody> </table>		Adj. Values INCH	Adj. Values CM	0"	0cm	-1/8"	-0.5cm	-1/4"	-1cm	-3/8"	-1.5cm	-1/2"	-2cm	-5/8"	-2.5cm	-3/4"	-3cm	-7/8"		-1"		-1 1/8"		-1 1/4"		<p>T.O.C</p> <p>Page 65</p>
Adj. Values INCH	Adj. Values CM																									
0"	0cm																									
-1/8"	-0.5cm																									
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-7/8"																										
-1"																										
-1 1/8"																										
-1 1/4"																										





# Trousers Stature & Build

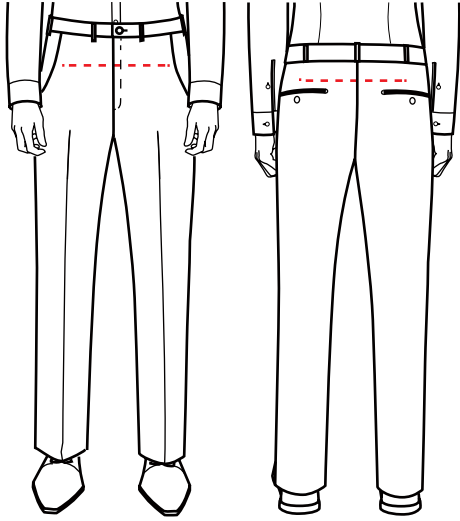
## Total Rise - Raise

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																																																
 <p>The customer feels the rise is not deep enough so the waistband cannot be raised to the desired position.</p> <p>When the waistband is raised to the desired position, the rise feels uncomfortable in the crotch area.</p>	 <p><b>Step 1:</b> Ask the customer to raise the trouser waistband to the position he would prefer the waistband to rest.</p> <p>Stick a pin (horizontally) in the shirt just above the trouser waistband. Assure the shirt is smooth and tucked in snug before pinning.</p> <p><b>Step 2:</b> Have the customer lower the trouser waistband to where it feels comfortable at the crotch.</p> <p>Measure the distance from the top of the waistband to the pin.</p> <p>Confirm and enter that value.</p>	 <p>The customer feels the rise of the trouser to be comfortable.</p>																																																
<table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 25%; padding: 5px;">Adj. Values</th> <th style="width: 25%; padding: 5px;">INCH</th> <th style="width: 25%; padding: 5px;">Adj. Values</th> <th style="width: 25%; padding: 5px;">CM</th> </tr> </thead> <tbody> <tr><td>0"</td><td>1 3/8"</td><td>0cm</td><td>5.5cm</td></tr> <tr><td>1/8"</td><td>1 1/2"</td><td>0.5cm</td><td>6cm</td></tr> <tr><td>1/4"</td><td>1 5/8"</td><td>1cm</td><td>6.5cm</td></tr> <tr><td>3/8"</td><td>1 3/4"</td><td>1.5cm</td><td>7cm</td></tr> <tr><td>1/2"</td><td>1 7/8"</td><td>2cm</td><td></td></tr> <tr><td>5/8"</td><td>2"</td><td>2.5cm</td><td></td></tr> <tr><td>3/4"</td><td>2 1/8"</td><td>3cm</td><td></td></tr> <tr><td>7/8"</td><td>2 1/4"</td><td>3.5cm</td><td></td></tr> <tr><td>1"</td><td>...</td><td>4cm</td><td></td></tr> <tr><td>1 1/8"</td><td>...</td><td>4.5cm</td><td></td></tr> <tr><td>1 1/4"</td><td>2 3/4"</td><td>5cm</td><td></td></tr> </tbody> </table>		Adj. Values	INCH	Adj. Values	CM	0"	1 3/8"	0cm	5.5cm	1/8"	1 1/2"	0.5cm	6cm	1/4"	1 5/8"	1cm	6.5cm	3/8"	1 3/4"	1.5cm	7cm	1/2"	1 7/8"	2cm		5/8"	2"	2.5cm		3/4"	2 1/8"	3cm		7/8"	2 1/4"	3.5cm		1"	...	4cm		1 1/8"	...	4.5cm		1 1/4"	2 3/4"	5cm		
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## Total Rise - Lower

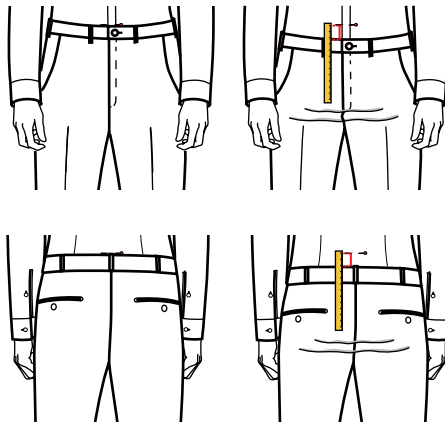
### Description & Cause



The customer feels the rise is too deep.

When the waistband is resting at the proper position, there is excess fabric at the crotch.

### How to Use The Fit Tool



Step 1: Ask the customer to raise the trouser waistband to the position where the crotch feels comfortable.

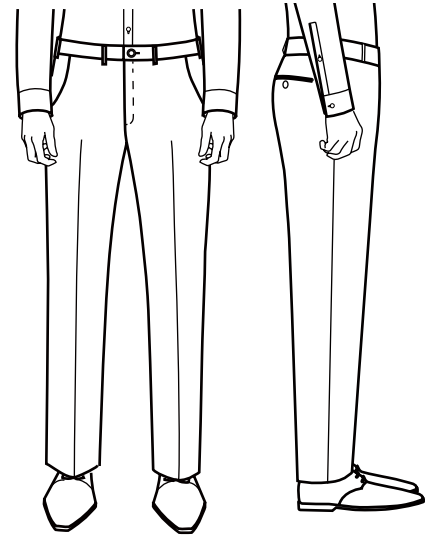
Stick a pin (horizontally) in the shirt just above the trouser waistband. Assure the shirt is smooth and tucked in snug before pinning.

Step 2: Have the customer lower the trouser waistband to the natural position he wishes to wear the waistband.

Measure the distance from the top of the waistband to the pin.

Confirm and enter that value.

### What Is The Ideal Fit



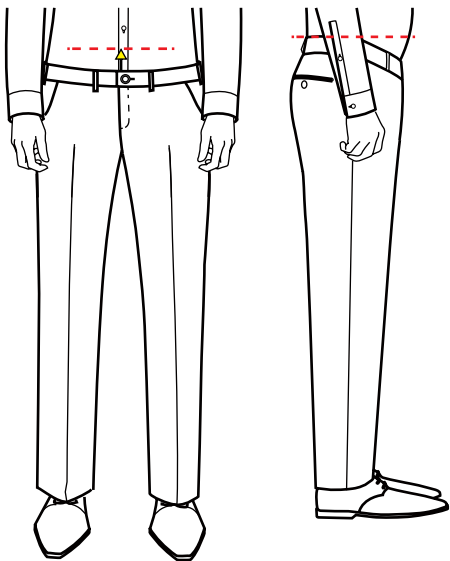
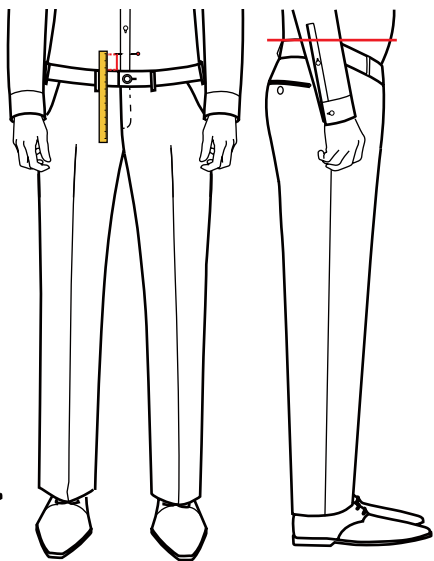
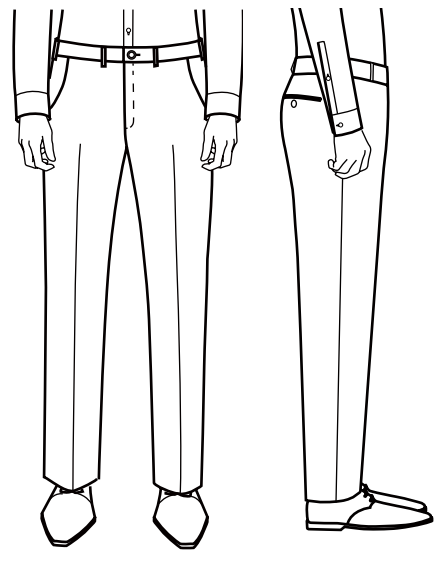
The customer feels the rise of the trouser to be very comfortable.

**Adj. Values  
INCH**

**Adj. Values  
CM**

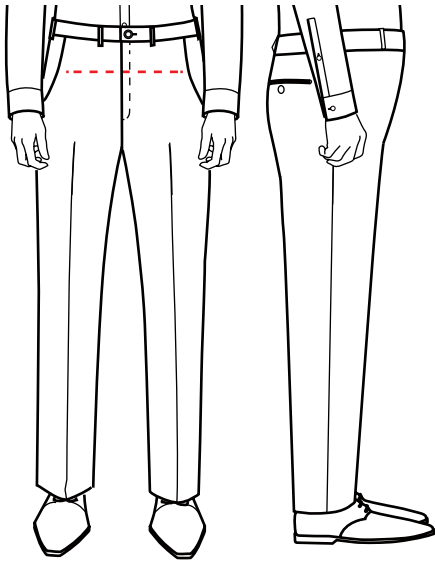
0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	-2cm
-5/8"	
-3/4"	
-7/8"	

## Front Rise - Raise

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																								
 <p>The customer prefers to wear the trousers higher on his waist at the front</p> <p>The front waistband cannot be raised to the desired position</p> <p>Customer is satisfied with the position of the back rise.</p>	 <p>Step 1: Ask the customer to raise the front waistband to the preferred position.</p> <p>Make sure the shirt is smooth and tucked in snug before pinning.</p> <p>Stick a pin (horizontally) in the shirt just above the trouser waistband at the front.</p> <p>Step 2: Now ask the customer to lower the trousers until the front rise feels comfortable again.</p> <p>Assure the back waistband has remained properly positioned.</p> <p>Measure the distance from the top of the waistband to the pin and enter that value.</p>	 <p>The customer is able to position the front waistband at the preferred position.</p> <p>The difference between raising the front rise vs. raising the total rise is that only the height of the front rise is raised while the back rise remains at the original position.</p>																								
<table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: center;">Adj. Values INCH</th> <th style="text-align: center;">Adj. Values CM</th> </tr> </thead> <tbody> <tr><td>0"</td><td>0cm</td></tr> <tr><td>1/8"</td><td>0.5cm</td></tr> <tr><td>1/4"</td><td>1cm</td></tr> <tr><td>3/8"</td><td>1.5cm</td></tr> <tr><td>1/2"</td><td>2cm</td></tr> <tr><td>5/8"</td><td>2.5cm</td></tr> <tr><td>3/4"</td><td>3cm</td></tr> <tr><td>7/8"</td><td>3.5cm</td></tr> <tr><td>1"</td><td>4cm</td></tr> <tr><td>1 1/8"</td><td></td></tr> <tr><td>1 1/4"</td><td></td></tr> </tbody> </table>	Adj. Values INCH	Adj. Values CM	0"	0cm	1/8"	0.5cm	1/4"	1cm	3/8"	1.5cm	1/2"	2cm	5/8"	2.5cm	3/4"	3cm	7/8"	3.5cm	1"	4cm	1 1/8"		1 1/4"			
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1 1/8"																										
1 1/4"																										

## Front Rise - Lower

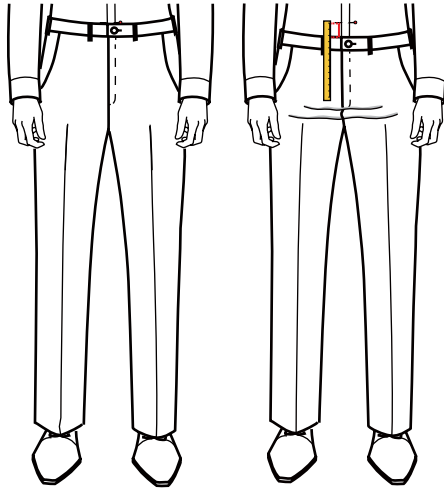
### Description & Cause



When the waistband is placed at the desired position, there are horizontal creases across the front of the thigh/crotch.

The customer's stomach shape requires him to wear the trousers lower in the front

### How to Use The Fit Tool



Step 1: Ask the customer to raise the front waistband to the position where the horizontal creases disappear.

Make sure the shirt is smooth and tucked in snug before pinning.

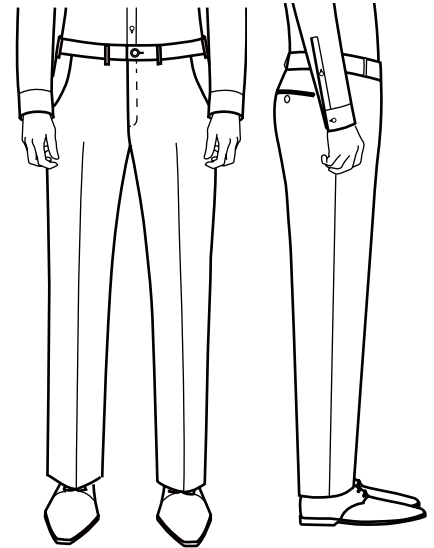
Stick a pin (horizontally) in the shirt just above the trouser waistband at the front.

Step 2: Now ask the customer to lower the trousers to the position where the waistband feels comfortable.

Assure the back waistband has remained properly positioned.

Measure the distance from the top of the waistband to the pin and enter that value.

### What Is The Ideal Fit



When the customer has the front waistband at the position where it feels comfortable there are no creases at the front of the trousers

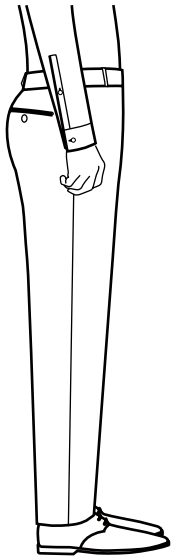
**Adj. Values**  
**INCH**

**Adj. Values**  
**CM**

0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	-2cm
-5/8"	
-3/4"	
-7/8"	

## Back Rise - Raise

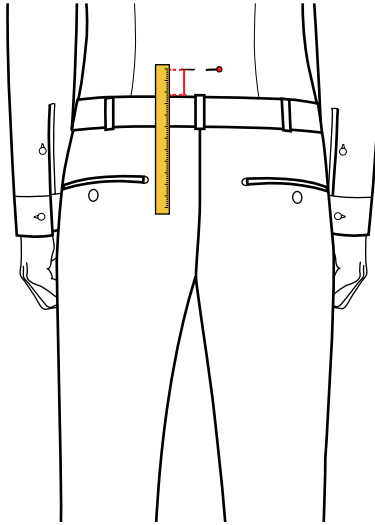
### Description & Cause



The back rise of the trousers is too short to cover the customer's larger, round seat so the trouser waistband cannot be raised to desired position.

When the waistband is raised to the desired position, the customer feels uncomfortable at the lower seat and crotch area.

### How to Use The Fit Tool



Step 1: Ask the customer to raise the back waistband to the preferred wearing position. (the pant will feel uncomfortable at the crotch)

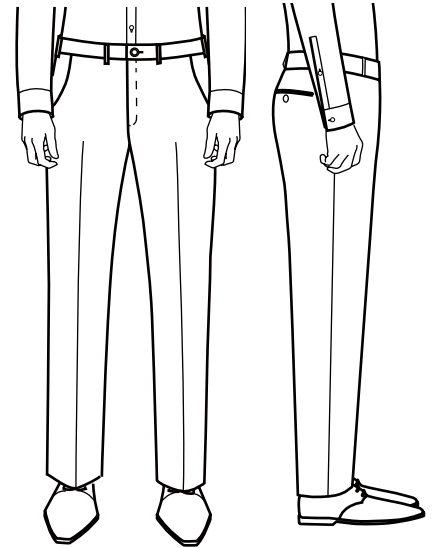
Assure the shirt is smooth and tucked in snug before pinning.

Stick a pin (horizontally) in the shirt just above the trouser waistband at the back.

Step 2: Ask the customer to lower the trousers until the crotch area feels comfortable.

Measure the distance from the waistband to the pin and enter that value.

### What Is The Ideal Fit



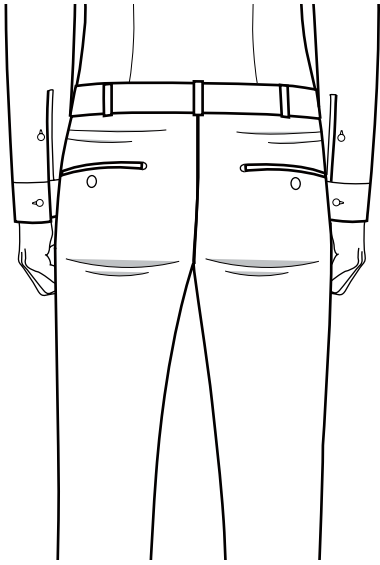
The customer feels the rise of the trouser to be comfortable and the waistband rests at a natural position at the back.

The difference between raising the back rise vs. raising the total rise is that only the height of the back rise is raised while the front rise remains at the original height.

Adj. Values INCH	Adj. Values CM
0"	0cm
1/8"	0.5cm
1/4"	1cm
3/8"	1.5cm
1/2"	2cm
5/8"	2.5cm
3/4"	3cm
7/8"	3.5cm
1"	4cm
1 1/8"	
1 1/4"	

## Back Rise - Lower

### Description & Cause



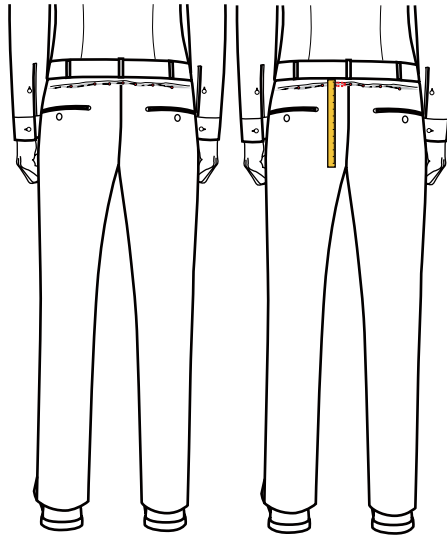
Horizontal creasing is visible below the trouser waistband at the back.

The trousers may also sag or have creases under the seat area.

This is due to the customer having a flatter seat than normal, or he may stand with his hips push forward.

The customer may also simply prefer the feeling of wearing the trousers lower at the back.

### How to Use The Fit Tool

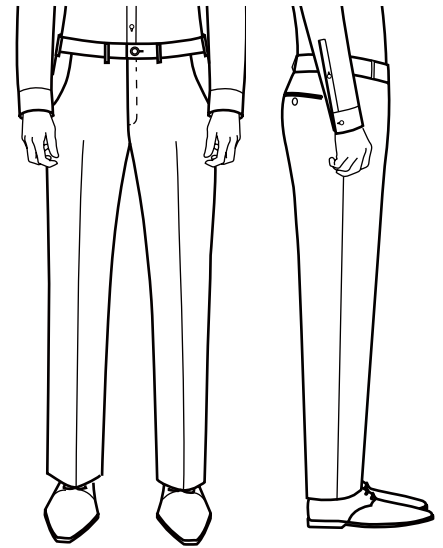


Place pins horizontally below the back waistband to remove the excess horizontal creases

Measure the amount of fabric pinned and enter that value.

(note: the maximum adjustment allowed may be less than the amount pinned in extreme cases)

### What Is The Ideal Fit



The trousers fall naturally and smoothly without any creases under the back waistband or below the seat.

The difference between lowering the back rise vs. lowering the total rise is that only the height of the back rise is lowered and the front rise is kept as the original height.

**Adj. Values**  
**INCH**

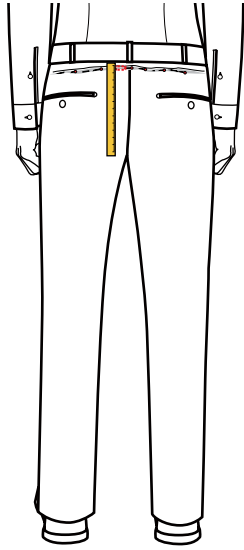
**Adj. Values**  
**CM**

0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	-2cm
-5/8"	
-3/4"	
-7/8"	



## Flat Seat

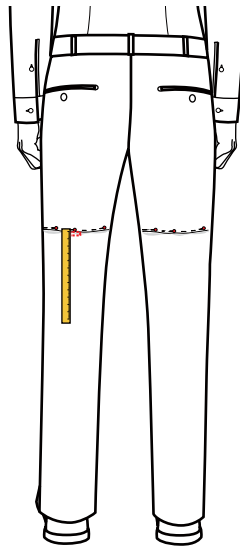
### Description & Cause



The customer's seat has a flatter shape than average.

The flatter shape causes horizontal creases / ripples across the back of the thighs / hamstring area.

### How to Use The Fit Tool

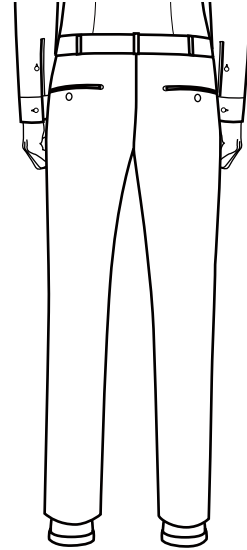


With the customer standing naturally, horizontally pin the excess fabric at the back of the thighs

Measure the width of the pinned fabric, multiply the value by 2 and enter that value.

(note: the amount pinned may be more than the maximum adjustment allows in extreme cases)

### What Is The Ideal Fit



·When the customer stands naturally, the leg crease falls clean and in a straight line.

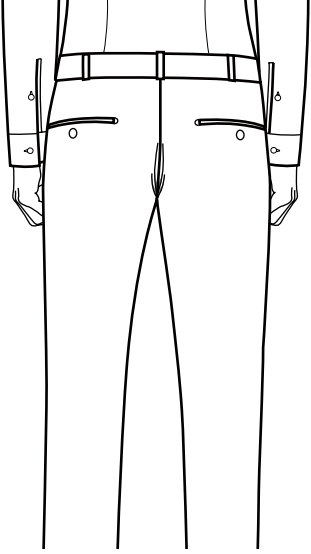

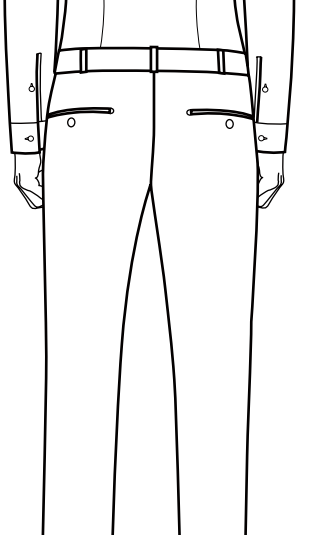
(note: if the leg length is too long the leg may not fall in a straight line regardless of the fit at the seat)

Adj. Values INCH	Adj. Values CM
0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	-2cm
-5/8"	
-3/4"	

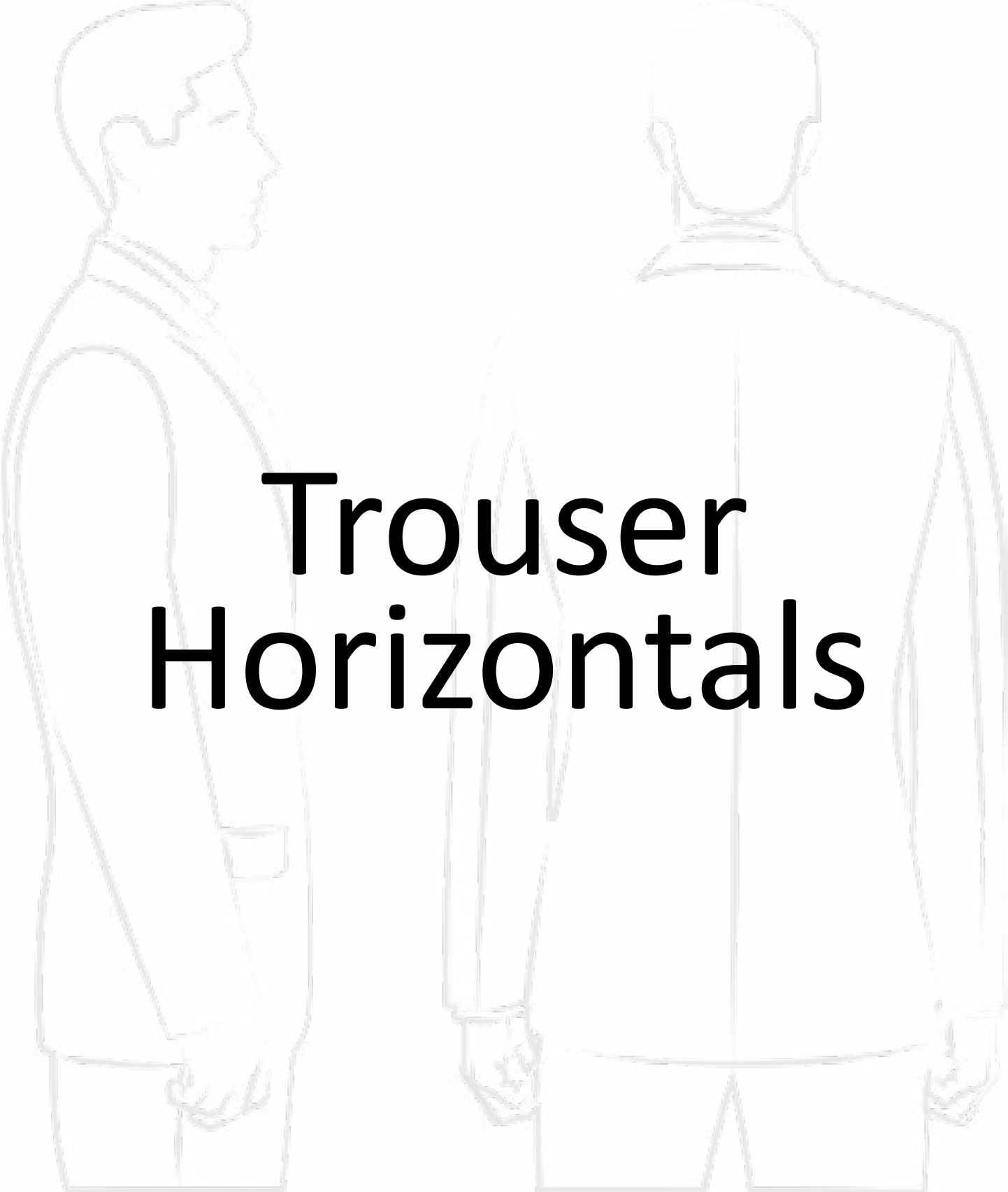




## Back Rise Curve - Deepen

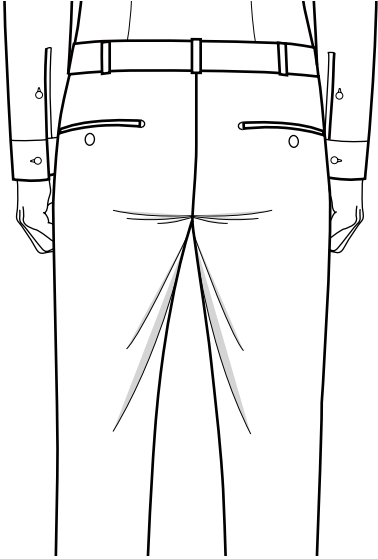
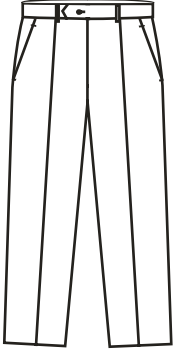
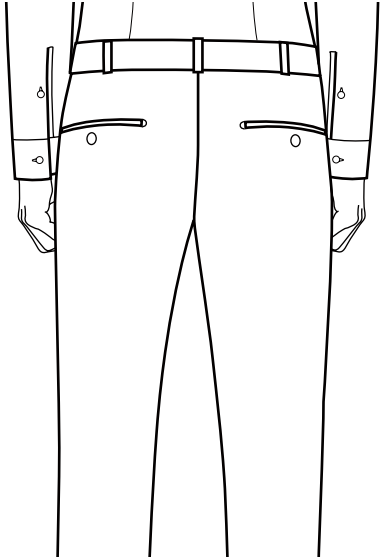
Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit										
 <p>When the customer stands naturally, he feels the back rise pulling at the crotch area.</p> <p>There is not enough curve to the shape of the back rise seam immediately under the roundest part of the seat.</p>	 <p>Estimate the adjustment value according to observation and experience.</p>	 <p>When the customer stands naturally, the curve of the seam under the roundest part of the seat flows well.</p>										
<table border="1"> <thead> <tr> <th data-bbox="99 1543 316 1627">Adj. Values INCH</th> <th data-bbox="316 1543 570 1627">Adj. Values CM</th> </tr> </thead> <tbody> <tr> <td data-bbox="99 1627 316 1669">0"</td> <td data-bbox="316 1627 570 1669">0cm</td> </tr> <tr> <td data-bbox="99 1669 316 1711">-1/8"</td> <td data-bbox="316 1669 570 1711">-0.5cm</td> </tr> <tr> <td data-bbox="99 1711 316 1753">-1/4"</td> <td data-bbox="316 1711 570 1753">-1cm</td> </tr> <tr> <td data-bbox="99 1753 316 1795">-3/8"</td> <td data-bbox="316 1753 570 1795"></td> </tr> </tbody> </table>		Adj. Values INCH	Adj. Values CM	0"	0cm	-1/8"	-0.5cm	-1/4"	-1cm	-3/8"		<p>T.O.C</p> <p>Page 77</p>
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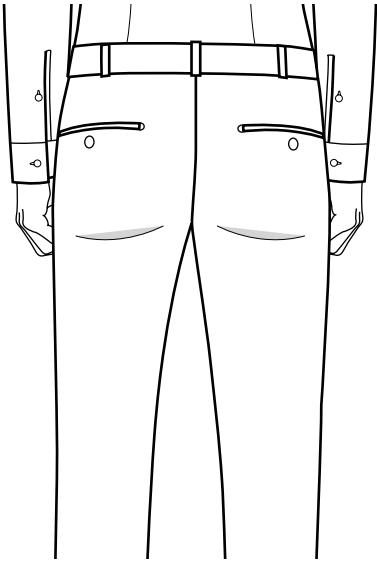
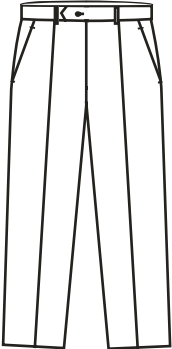
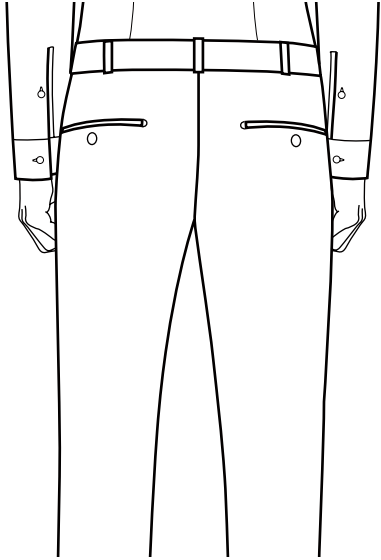


# Trouser Horizontals

## Crotch - Let Out

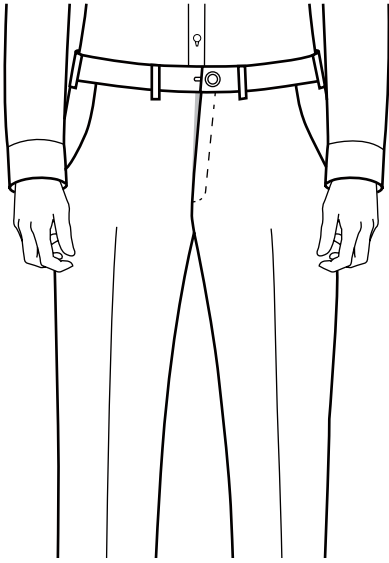
Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																				
	 <p style="margin-left: 100px;">One size bigger</p>																					
<p>The customer feels uncomfortable at the front and back area of the crotch.</p> <p>The trouser pulls inward at the lower seat and crotch and is tight at the top of the thighs.</p>	<p>Estimate the adjustment value according to your observations and experience.</p> <p>You may also confirm the value by switching to a larger try on size. In extreme cases you may need to go up more than one size.</p> <p>The difference in crotch width is +/- 0.5cm (1/8") per size.</p>	<p>The customer feels comfortable at the front and back crotch area, and there is no excess fabric.</p>																				
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		<p style="text-align: left;">T.O.C</p> <p style="text-align: right;">Page 80</p>																				

## Crotch - Take In

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																				
	 <p style="margin-left: 100px;">One size smaller</p>																					
<p>There is excess fabric at / below the crotch area at the front and back. There may also be horizontal creases under the seat.</p> <p>This usually occurs when the customer's upper thighs are smaller than average.</p>	<p>Estimate the adjustment value according to observations and experience.</p> <p>You may also confirm the value by switching to a smaller try on trouser. In extreme cases you may need to go down more than one size.</p> <p>The difference in crotch width is +/- 0.5cm (1/8") per size.</p>	<p>The customer feels comfortable at the front and back crotch area, and there is no excess fabric.</p>																				
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		<p>T.O.C <span style="float: right;">Page 81</span></p>																				

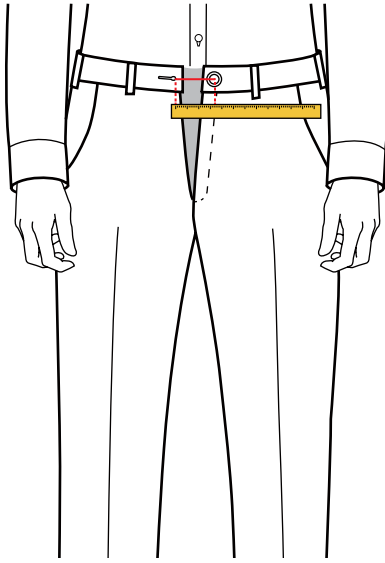
## 1/2 Waist - Let Out

### Description & Cause



When the customer is standing naturally, he feels that the waistband is too tight.

### How to Use The Fit Tool

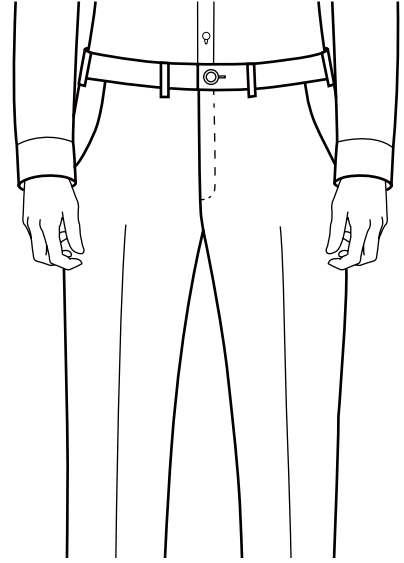


While wearing a size that fits well at the SEAT, ask the customer to unbutton the waistband and allow it to loosen to a comfortable position.

Measure the distance between the center of the closing button and the outer edge of the buttonhole.

Divide the value by 2 and enter that value.

### What Is The Ideal Fit

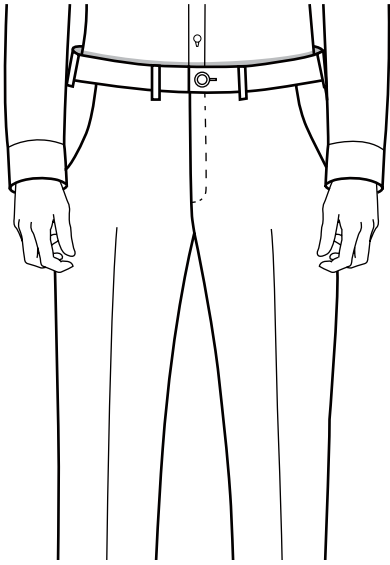


When the customer stands naturally, the trouser feels comfortable at the waistline.

Adj. Values INCH		Adj. Values CM	
0"	1 3/8"	0cm	5.5cm
1/8"	1 1/2"	0.5cm	6cm
1/4"	1 5/8"	1cm	
3/8"	1 3/4"	1.5cm	
1/2"	1 7/8"	2cm	
5/8"	2"	2.5cm	
3/4"	2 1/8"	3cm	
7/8"	2 1/4"	3.5cm	
1"	2 3/8"	4cm	
1 1/8"		4.5cm	
1 1/4"		5cm	

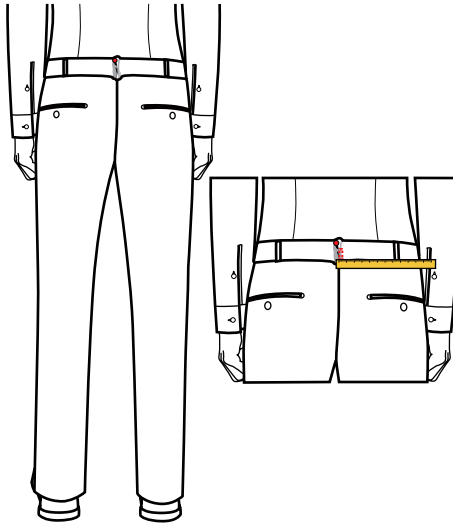
## 1/2 Waist - Take In

### Description & Cause



When the customer stands naturally, he feels that the waistband is too loose.

### How to Use The Fit Tool

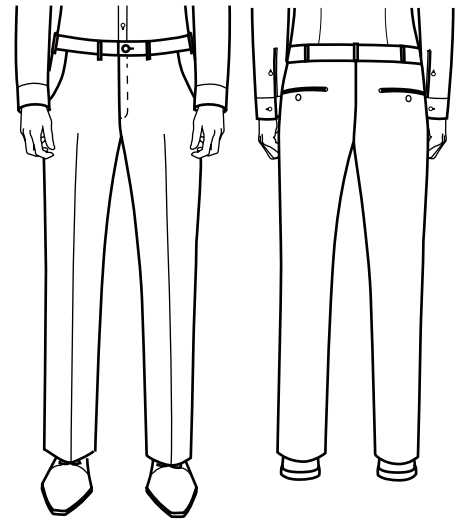


Ask the customer to place the waistband at their natural waist position.

Pinch the excess fabric at the center back waistband and pin the excess fabric vertically.

Measure the width of the pinned single-sided fabric, enter that value.

### What Is The Ideal Fit

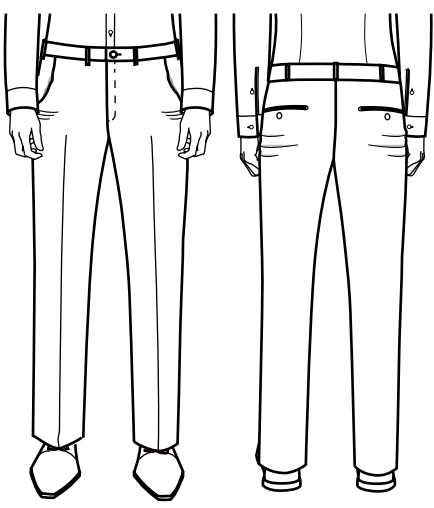
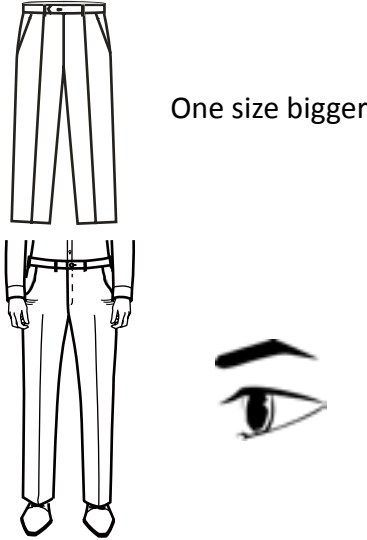
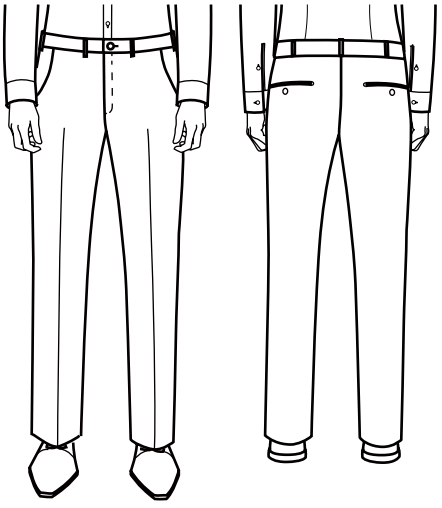


When the customer stands naturally, the waistband rests comfortably on the customer's waistline.

Adj. Values INCH	Adj. Values CM
---------------------	-------------------

0"	-1 3/8"	0cm
-1/8"	-1 1/2"	-0.5cm
-1/4"	-1 5/8"	-1cm
-3/8"		-1.5cm
-1/2"		-2cm
-5/8"		-2.5cm
-3/4"		-3cm
-7/8"		-3.5cm
-1"		-4cm
-1 1/8"		
-1 1/4"		

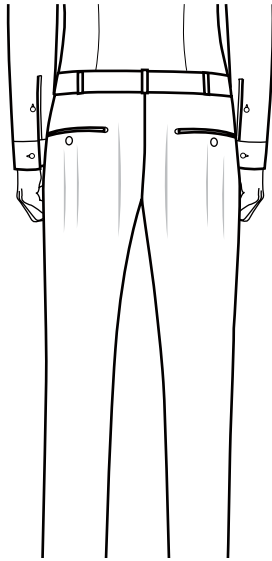
## 1/2 Seat - Let Out

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																													
 <p data-bbox="105 850 560 976">The customer feels the trousers tight at the seat area, and there are horizontal creases across both sides of the seat.</p>	 <p data-bbox="795 346 998 388">One size bigger</p> <p data-bbox="584 850 1031 976">If the customer feels the seat is only a little tight, estimate the let out value based on observation and experience.</p> <p data-bbox="584 1008 998 1102">The estimated value to enter should be 1/2 of the total amount needed to let out</p> <p data-bbox="584 1134 1039 1333">When the trousers are very tight switch into a size larger to confirm the adjustment amount more easily. Always adjust from the size that fits the seat best</p> <p data-bbox="584 1354 1006 1428">The 1/2 Seat difference per size is 2CM (3/4").</p>	 <p data-bbox="1063 850 1518 976">When the customer stands naturally, the seat of the trouser flows well into the thigh and feels comfortable.</p> <p data-bbox="1063 1008 1518 1134">When selecting Try-On trousers, it is best to use the size that fits best over the seat circumference.</p>																													
<table border="1" data-bbox="97 1543 560 1988"> <thead> <tr> <th data-bbox="97 1543 324 1627">Adj. Values INCH</th> <th data-bbox="324 1543 560 1627">Adj. Values CM</th> </tr> </thead> <tbody> <tr><td>0"</td><td>1 1/8"</td><td>0cm</td></tr> <tr><td>1/8"</td><td>1 1/4"</td><td>0.5cm</td></tr> <tr><td>1/4"</td><td>1 3/8"</td><td>1cm</td></tr> <tr><td>3/8"</td><td></td><td>1.5cm</td></tr> <tr><td>1/2"</td><td></td><td>2cm</td></tr> <tr><td>5/8"</td><td></td><td>2.5cm</td></tr> <tr><td>3/4"</td><td></td><td>3cm</td></tr> <tr><td>7/8"</td><td></td><td>3.5cm</td></tr> <tr><td>1"</td><td></td><td></td></tr> </tbody> </table>	Adj. Values INCH	Adj. Values CM	0"	1 1/8"	0cm	1/8"	1 1/4"	0.5cm	1/4"	1 3/8"	1cm	3/8"		1.5cm	1/2"		2cm	5/8"		2.5cm	3/4"		3cm	7/8"		3.5cm	1"				<p data-bbox="1063 1963 1144 1995">T.O.C</p> <p data-bbox="1380 1963 1485 1995">Page 84</p>
Adj. Values INCH	Adj. Values CM																														
0"	1 1/8"	0cm																													
1/8"	1 1/4"	0.5cm																													
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5/8"		2.5cm																													
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7/8"		3.5cm																													
1"																															



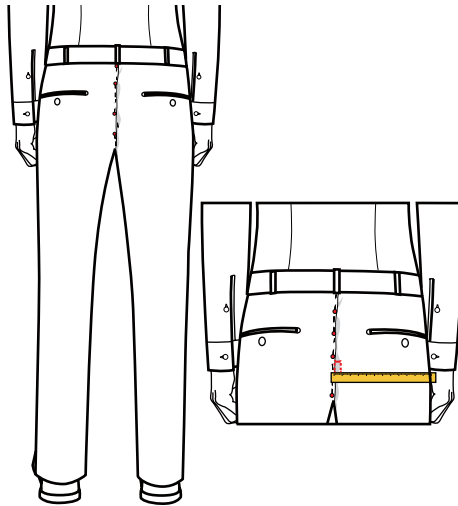
## 1/2 Seat - Take In

### Description & Cause



When the customer stands naturally, there are vertical creases at the seat on both sides.

### How to Use The Fit Tool

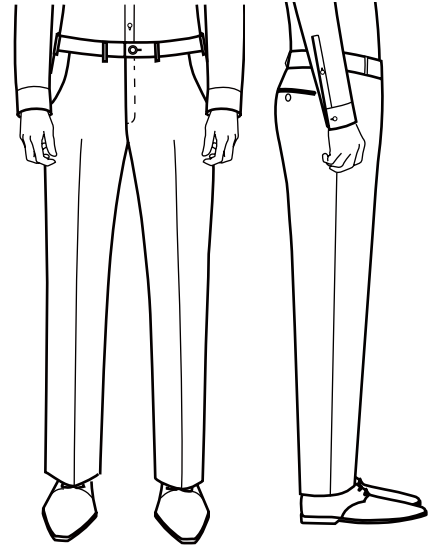


Ask the customer to adjust the waistband to the natural position.

Pinch the excess fabric at the seat's center back seam, and pin vertically.

The estimated value to enter should be 1/2 of the total amount needed to take in

### What Is The Ideal Fit

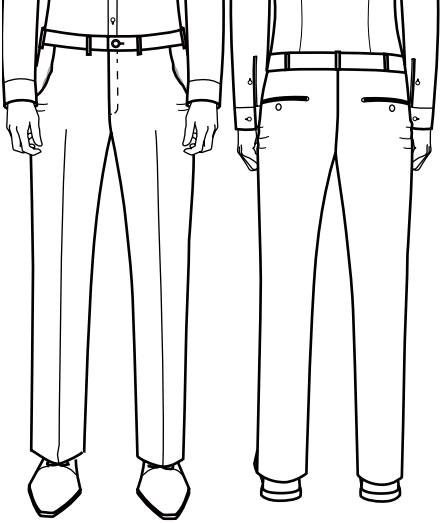

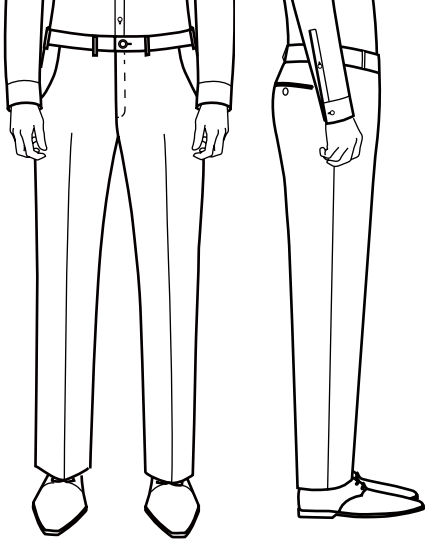


When the customer stands naturally, the seat of the trouser flows well into the thigh and feels comfortable.

When selecting Try-On trousers, it is best to use the size that fits best over the seat circumference.

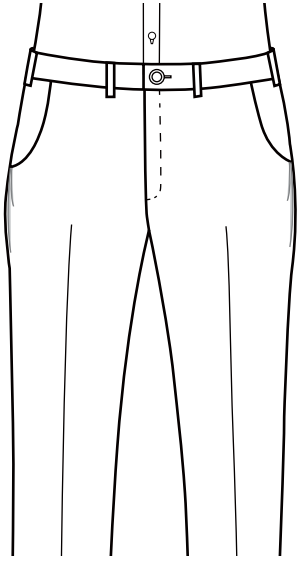
Adj. Values INCH	Adj. Values CM	
0"	-1 1/8"	0cm
-1/8"	-1 1/4"	-0.5cm
-1/4"	-1 3/8"	-1cm
-3/8"		-1.5cm
-1/2"		-2cm
-5/8"		-2.5cm
-3/4"		-3cm
-7/8"		-3.5cm
-1"		

## 1/2 Hip - Let Out

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit										
 <p>When the customer stands naturally, the hip area will be tight shown by horizontal creases on both sides, usually because the customer has larger hips than average.</p>	 <p>Ask the customer to be sure the waistband is resting at the proper position.</p> <p>Estimate the adjustment needed based on observation and experience.</p> <p>You may also confirm the adjustment value by switching to a larger try on size. In extreme cases you may need to go up more than one size.</p>	 <p>When the customer stands naturally, the seat fits well at the side seams.</p> <p>This adjustment is not the same as take in 1/2 seat, however the adjustment will directly affect the seat circumference.</p>										
<table border="1"> <thead> <tr> <th data-bbox="99 1543 316 1627">Adj. Values INCH</th> <th data-bbox="316 1543 570 1627">Adj. Values CM</th> </tr> </thead> <tbody> <tr> <td data-bbox="99 1627 316 1669">0"</td> <td data-bbox="316 1627 570 1669">0cm</td> </tr> <tr> <td data-bbox="99 1669 316 1711">1/8"</td> <td data-bbox="316 1669 570 1711">0.5cm</td> </tr> <tr> <td data-bbox="99 1711 316 1753">1/4"</td> <td data-bbox="316 1711 570 1753">1cm</td> </tr> <tr> <td data-bbox="99 1753 316 1795">3/8"</td> <td data-bbox="316 1753 570 1795"></td> </tr> </tbody> </table>	Adj. Values INCH	Adj. Values CM	0"	0cm	1/8"	0.5cm	1/4"	1cm	3/8"			<p>T.O.C</p> <p>Page 86</p>
Adj. Values INCH	Adj. Values CM											
0"	0cm											
1/8"	0.5cm											
1/4"	1cm											
3/8"												

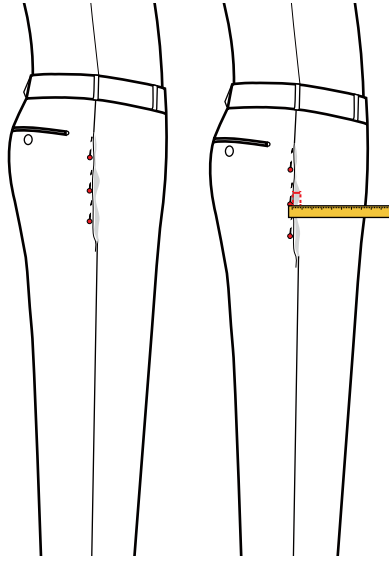
## 1/2 Hip - Take In

### Description & Cause



When the customer stands naturally, there is excess fabric at the hip on both sides usually because the customer has narrower hips than average.

### How to Use The Fit Tool

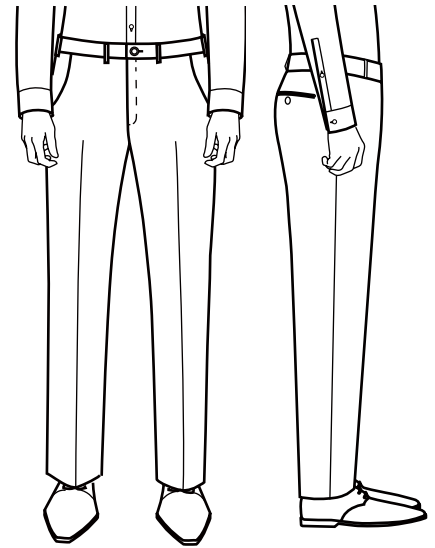


Ask the customer to be sure the waistband is resting at the proper position.

Pinch the excess fabric on both sides of the side seams and vertically pin the fabric.

Measure the width of the pinned single-sided fabric, multiply the value by 2 and enter it into the system.

### What Is The Ideal Fit



When the customer stands naturally, the seat fits well at the side seams.

This adjustment is not the same as take in  $\frac{1}{2}$  seat, however the adjustment will directly affect the seat circumference.

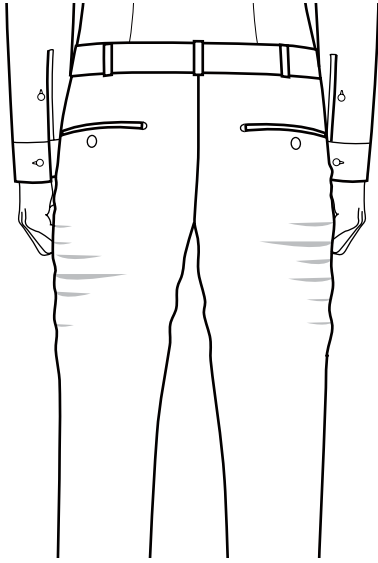
**Adj. Values  
INCH**

**Adj. Values  
CM**

0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	
-5/8"	

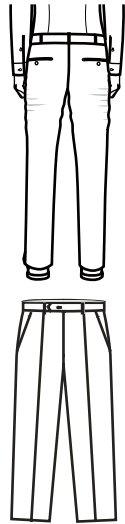
## 1/2 Thigh - Let Out

### Description & Cause



When the customer stands naturally, the trousers are too tight at the thigh causing horizontal creases at both sides and the customer will be uncomfortable.

### How to Use The Fit Tool



One size bigger

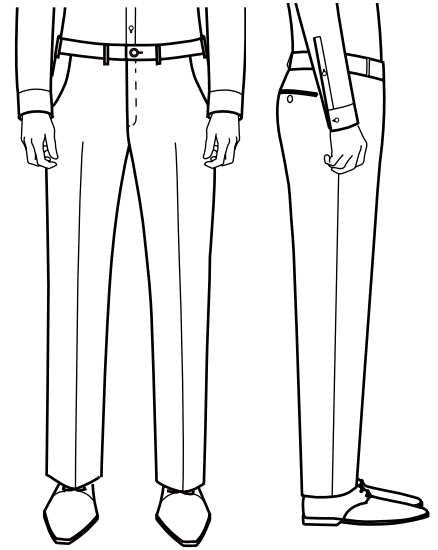
Estimate the value to let out according to observation and experience.

You can also confirm the adjustment value by switching to a trouser that is one size larger. In extreme cases you may need to go up more than one size.

The difference is 1 CM (0.9) | 3/8" per size.

The adjustment value entered should be 1/2 of the total adjustment needed.

### What Is The Ideal Fit



When the customer stands naturally, the trouser legs flow well and the customer can sit and move comfortably.

Adjusting the thigh has an influence on the seat and knee circumference. Be careful not to over-adjust the thigh, especially when already letting out the seat and/or knee

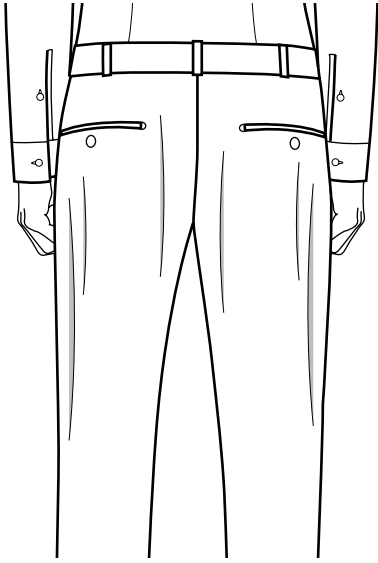
**Adj. Values  
INCH**

**Adj. Values  
CM**

0"	0cm
1/8"	0.5cm
1/4"	1cm
3/8"	1.5cm
1/2"	2cm
5/8"	2.5cm
3/4"	
7/8"	
1"	

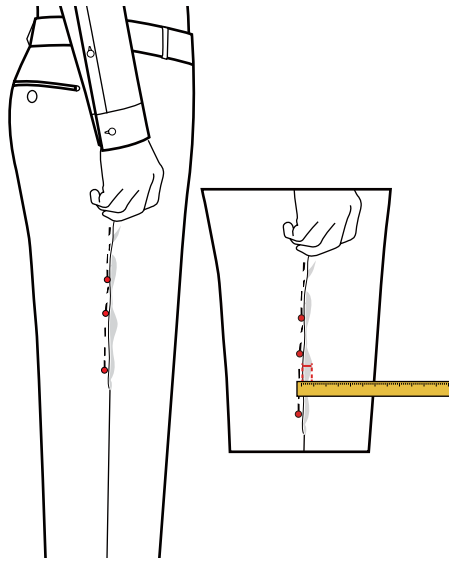
## 1/2 Thigh - Take In

### Description & Cause



When the customer stands naturally, the trousers are too loose at the thigh, and there are vertical creases on both sides.

### How to Use The Fit Tool

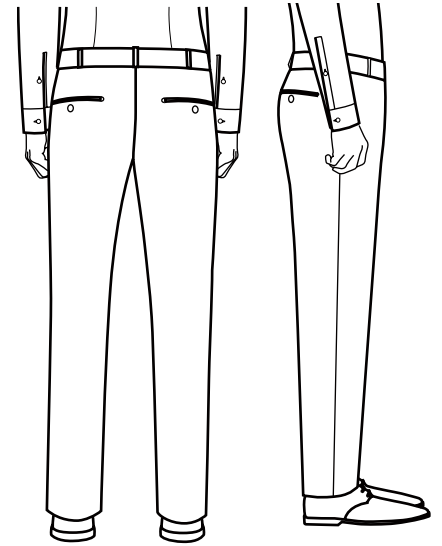


Vertically pin the excess fabric from the bottom of side pocket down to the knee.

After pinning, ask the customer to sit down and confirm he is still comfortable.

Measure the width of the pinned single-sided fabric, and enter that value.

### What Is The Ideal Fit



When the customer stands naturally, the trouser legs flow well and the customer can sit and move comfortably.

Adjusting the thigh has an influence on the seat and knee circumference. Be careful not to over-adjust the thigh, especially when already taking in the seat and/or knee

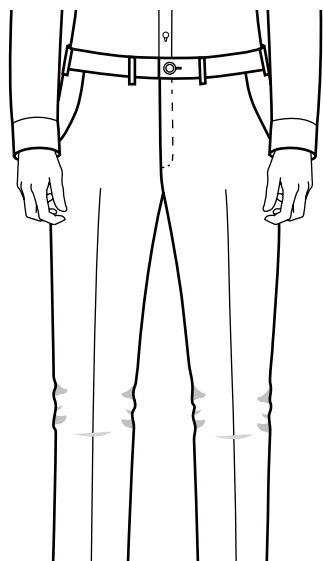
**Adj. Values  
INCH**

**Adj. Values  
CM**

0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	-2cm
-5/8"	-2.5cm
-3/4"	
-7/8"	
-1"	

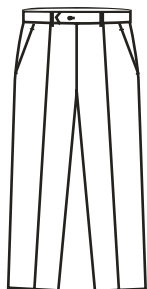
## 1/2 Knee - Let Out

### Description & Cause



When the customer stands naturally or bends his legs, the trousers are uncomfortable at the knees or the client simply prefers a wider leg shape.

### How to Use The Fit Tool



One size bigger

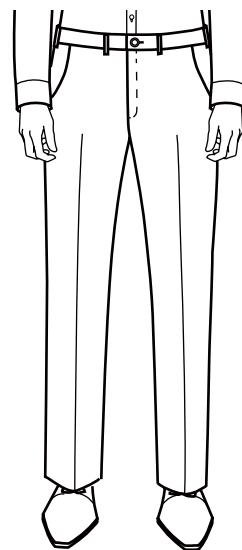
Estimate let out value according to observation and experience.

You can ask the customer to try on a larger size to compare

The difference is 0.6 CM (1/8") per size.

The adjustment value is 1/2 of the total adjustment needed

### What Is The Ideal Fit



When the customer stands naturally, the trouser legs flow at knee area and the customer feels comfortable when bending his legs.

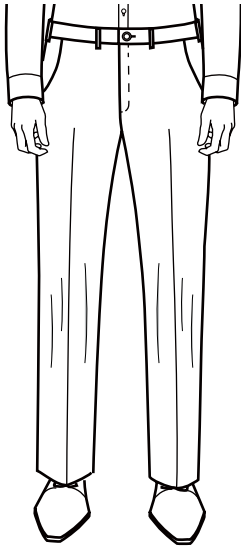
Letting out the 1/2 knee circumference will influence the 1/2 thigh circumference and vice versa.

Do not over adjust the knee if already adjusting the thigh.

Adj. Values INCH	Adj. Values CM
0"	0cm
1/8"	0.5cm
1/4"	1cm
3/8"	1.5cm
1/2"	2cm
5/8"	2.5cm
3/4"	3cm
7/8"	3.5cm
1"	4cm

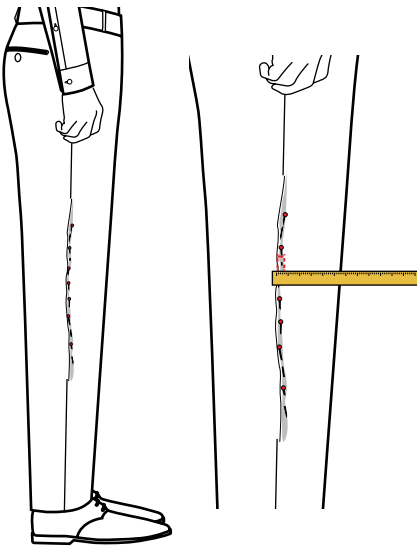
## 1/2 Knee - Take In

### Description & Cause



When the customer stands naturally, the trousers are too wide at the knees, or the customer simply prefers a narrower leg shape.

### How to Use The Fit Tool



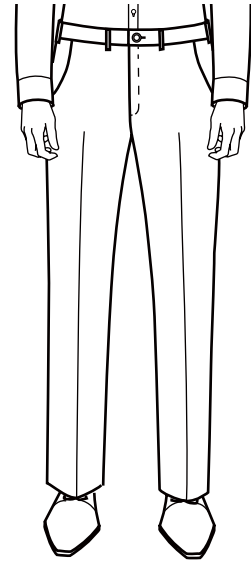
Vertically pin the excess fabric from the thigh down to the middle of the calf.

After pinning, ask the customer to sit down to feel if the leg is still comfortable.

Measure the width of the pinned single-sided fabric, and enter that value.

The value entered should be  $\frac{1}{2}$  of the Total Adjustment needed.

### What Is The Ideal Fit



When the customer stands naturally, the trouser legs flow well at the knee area and the customer feels comfortable when bending his legs.

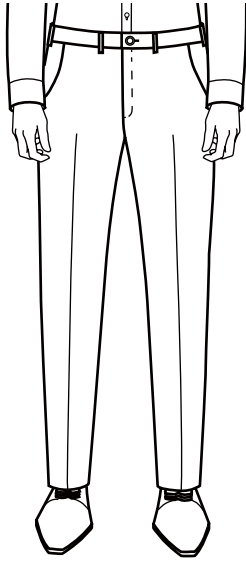
Taking in the  $\frac{1}{2}$  knee circumference will influence the  $\frac{1}{2}$  thigh circumference and vice versa.

Do not over adjust the knee if already adjusting the thigh.

Adj. Values INCH	Adj. Values CM
0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	-2cm
-5/8"	-2.5cm
-3/4"	-3cm
-7/8"	
1"	

# 1/2 Foot - Let Out

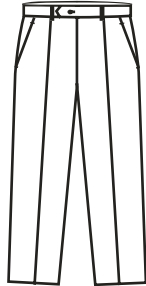
## Description & Cause



Adjusting the 1/2 Foot is mostly for personal preference

Adjust according to the customer's requirement.

## How to Use The Fit Tool

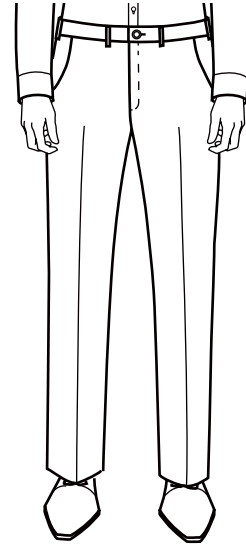


One size bigger

Estimate the let out value of the foot width according to observation and experience or to match the customer's preference from his own pant.

The adjustment value entered should be 1/2 of the total adjustment needed.

## What Is The Ideal Fit

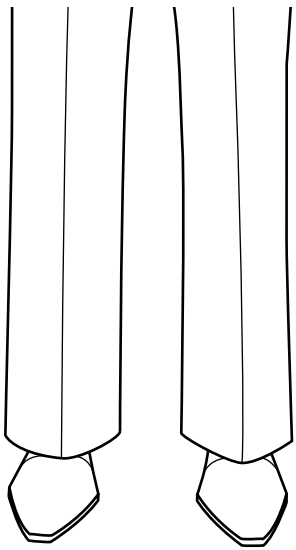
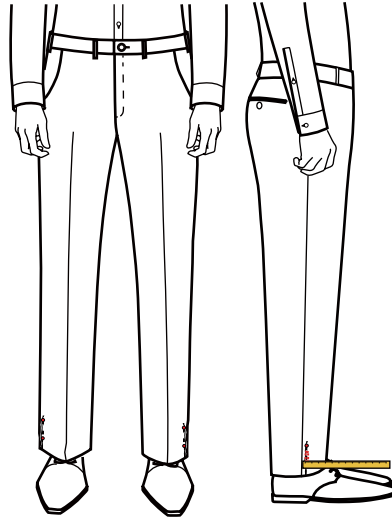
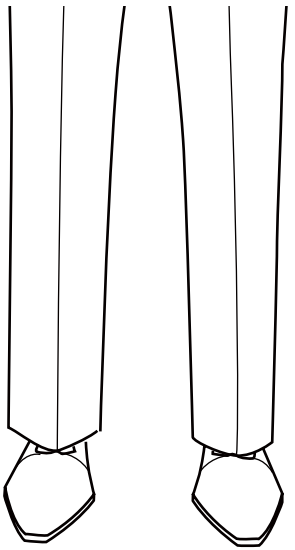


Each customer has his own style or preference so it is best to discuss this measurement with your customer.

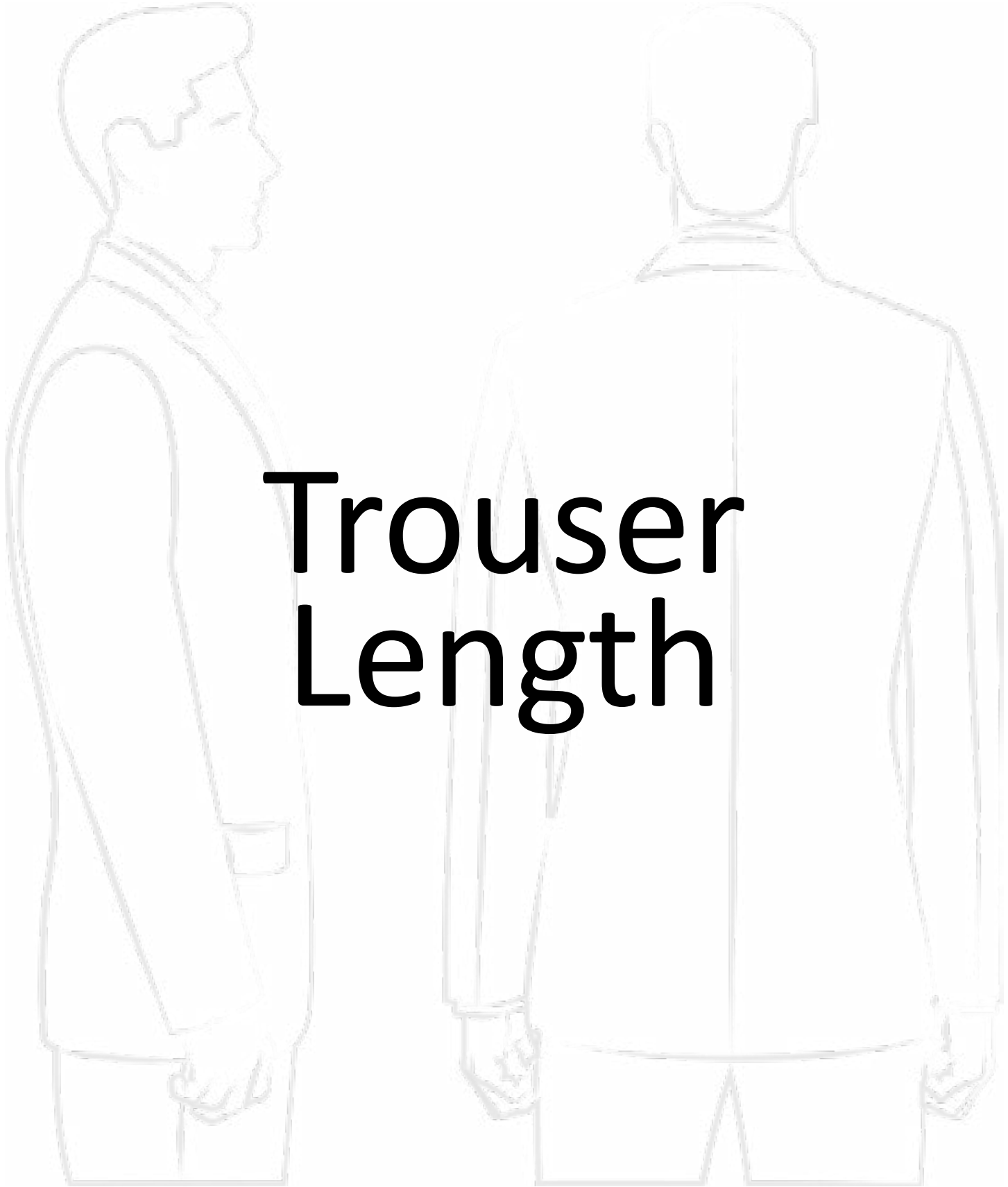
Adj. Values INCH		Adj. Values CM	
0"	1 3/8"	0cm	5.5cm
1/8"	1 1/2"	0.5cm	6cm
1/4"	1 5/8"	1cm	
3/8"	1 3/4"	1.5cm	
1/2"	1 7/8"	2cm	
5/8"	2"	2.5cm	
3/4"	2 1/8"	3cm	
7/8"	2 1/4"	3.5cm	
1"	2 3/8"	4cm	
1 1/8"		4.5cm	
1 1/4"		5cm	



## 1/2 Foot - Take In

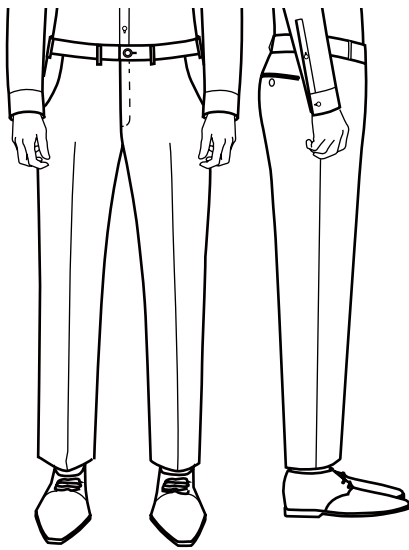
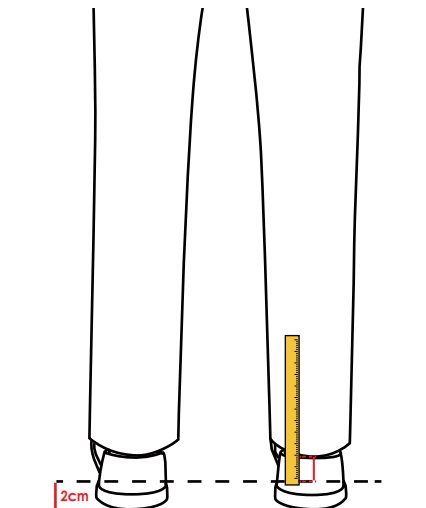
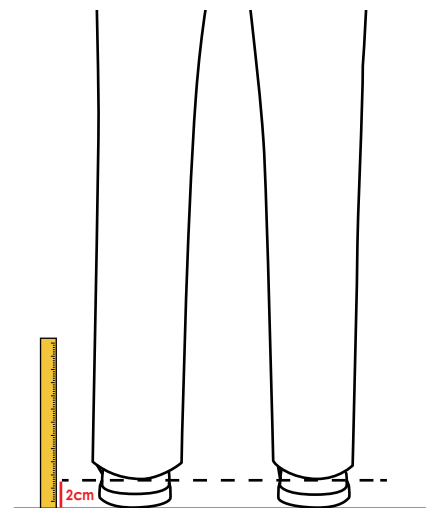
Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																						
																								
<p>Adjusting the 1/2 Foot is mostly for personal preference</p> <p>Adjust according to the customer's requirement.</p>	<p>Pin the bottom of the trousers vertically on the side seam until the desired width is obtained.</p> <p>Measure the width of the pinned single-sided fabric, and enter that value.</p>	<p>Each customer has his own style or preference so it is best to discuss this measurement with your customer.</p>																						
<table style="width: 100%; border: none;"> <tr> <td style="text-align: center; width: 50%;"><b>Adj. Values</b></td> <td style="text-align: center; width: 50%;"><b>Adj. Values</b></td> </tr> <tr> <td style="text-align: center;"><b>INCH</b></td> <td style="text-align: center;"><b>CM</b></td> </tr> </table>	<b>Adj. Values</b>	<b>Adj. Values</b>	<b>INCH</b>	<b>CM</b>																				
<b>Adj. Values</b>	<b>Adj. Values</b>																							
<b>INCH</b>	<b>CM</b>																							
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-1 1/8"																								
-1 1/4"																								
		<p>T.O.C <span style="float: right;">Page 93</span></p>																						





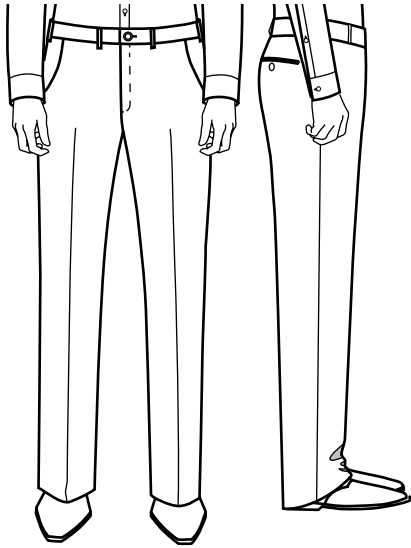
# Trouser Length

## Leg Length - Lengthen

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																																																
 <p>When the customer stands naturally, the trouser legs are too short.</p> <p>Make adjustments according to the customer's preference</p>	 <p>Have the customer stand with the waistband resting at the natural position.</p> <p>Measure the distance from the bottom of the trousers to length desired.</p> <p>Obtain the value and enter into the system.</p>	 <p>When the customer stands naturally, the front of trouser breaks slightly over the shoe.</p> <p>Each customer has his own preference for length, so it is important to communicate with the customer on this measurement.</p>																																																
<table border="1"> <thead> <tr> <th colspan="2">Adj. Values INCH</th> <th colspan="2">Adj. Values CM</th> </tr> </thead> <tbody> <tr><td>0"</td><td>1 3/8"</td><td>0cm</td><td>5.5cm</td></tr> <tr><td>1/8"</td><td>1 1/2"</td><td>0.5cm</td><td>6cm</td></tr> <tr><td>1/4"</td><td>1 5/8"</td><td>1cm</td><td>6.5cm</td></tr> <tr><td>3/8"</td><td>1 3/4"</td><td>1.5cm</td><td>7cm</td></tr> <tr><td>1/2"</td><td>1 7/8"</td><td>2cm</td><td>7.5cm</td></tr> <tr><td>5/8"</td><td>2"</td><td>2.5cm</td><td>8cm</td></tr> <tr><td>3/4"</td><td>2 1/8"</td><td>3cm</td><td>8.5cm</td></tr> <tr><td>7/8"</td><td>2 1/4"</td><td>3.5cm</td><td>9cm</td></tr> <tr><td>1"</td><td>...</td><td>4cm</td><td>...</td></tr> <tr><td>1 1/8"</td><td>...</td><td>4.5cm</td><td>...</td></tr> <tr><td>1 1/4"</td><td>6"</td><td>5cm</td><td>15cm</td></tr> </tbody> </table>		Adj. Values INCH		Adj. Values CM		0"	1 3/8"	0cm	5.5cm	1/8"	1 1/2"	0.5cm	6cm	1/4"	1 5/8"	1cm	6.5cm	3/8"	1 3/4"	1.5cm	7cm	1/2"	1 7/8"	2cm	7.5cm	5/8"	2"	2.5cm	8cm	3/4"	2 1/8"	3cm	8.5cm	7/8"	2 1/4"	3.5cm	9cm	1"	...	4cm	...	1 1/8"	...	4.5cm	...	1 1/4"	6"	5cm	15cm	<p>T.O.C</p> <p>Page 96</p>
Adj. Values INCH		Adj. Values CM																																																
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1 1/8"	...	4.5cm	...																																															
1 1/4"	6"	5cm	15cm																																															

## Leg Length - Shorten

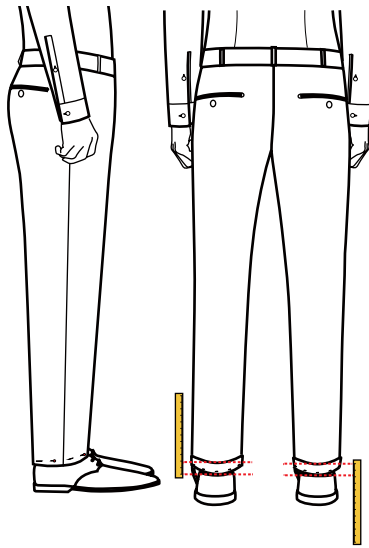
### Description & Cause



When the customer stands naturally, the trouser legs are too long.

Make adjustments according to the customer's preference

### How to Use The Fit Tool

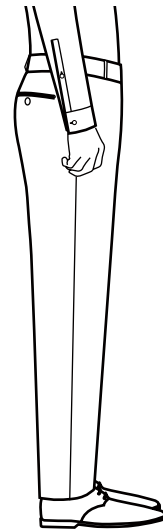


Have the customer stand with the waistband resting at the natural position.

Fold under the excess fabric at the hem and horizontally pin the fabric at the desired length.

Measure the pinned fabric, and enter this value in the system.

### What Is The Ideal Fit

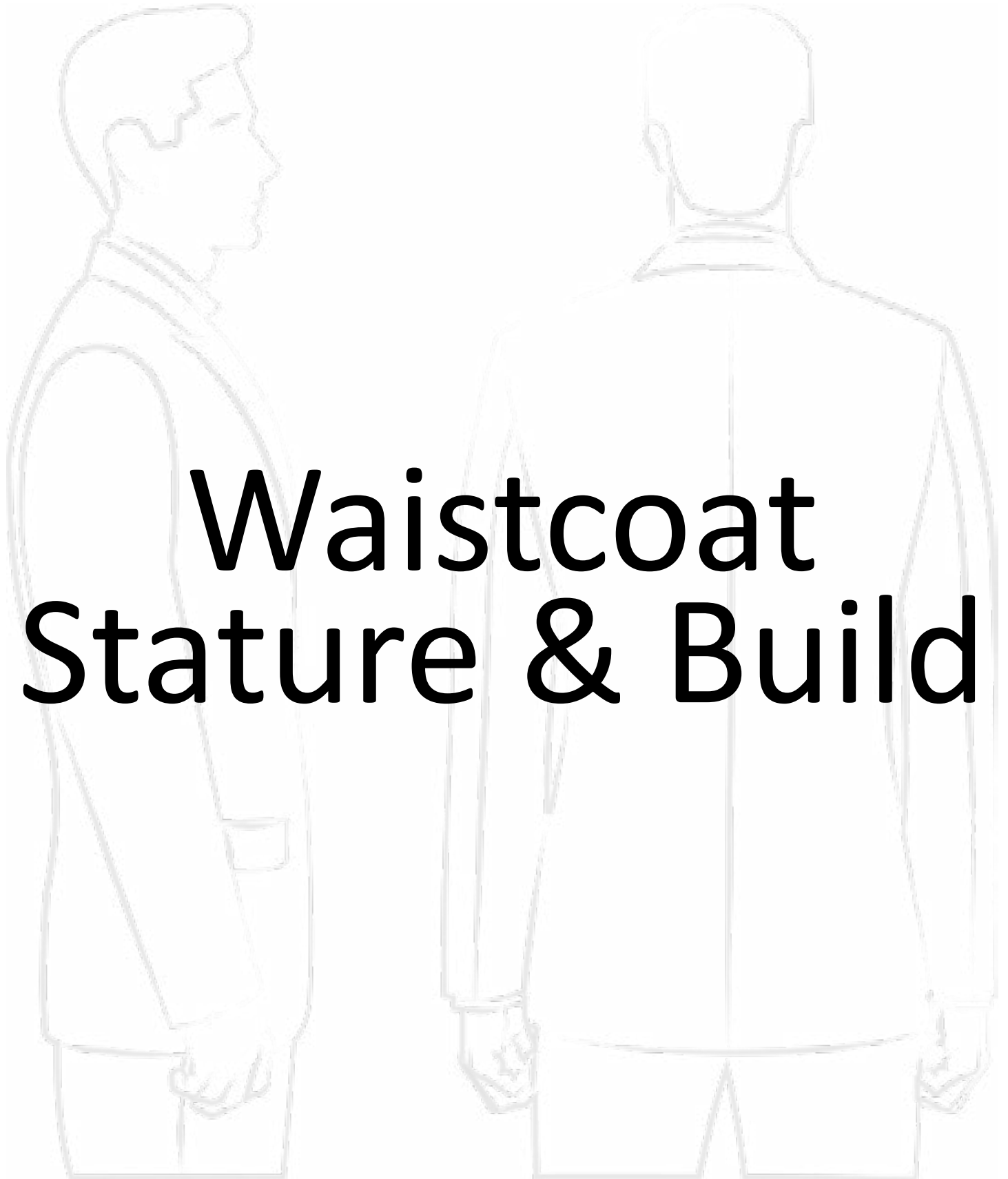


When the customer stands naturally, the front of trouser breaks slightly over the shoe.

Each customer has his own preference for length, so it is important to communicate with the customer on this measurement.

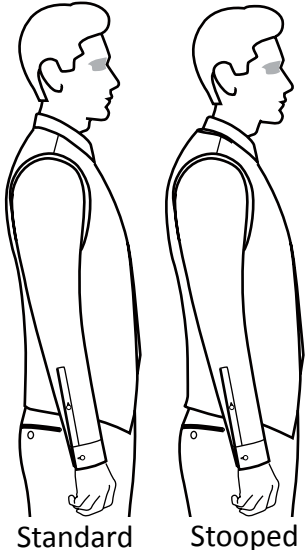
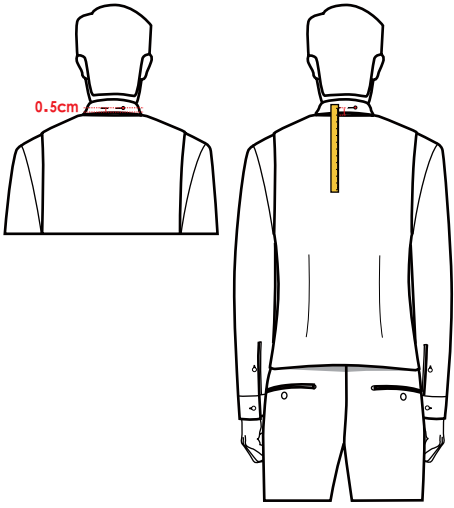
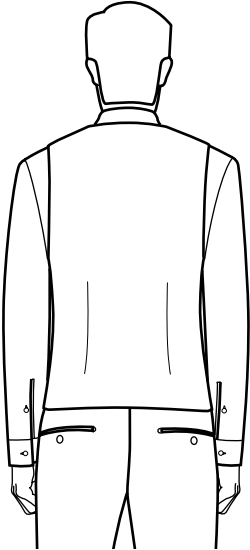
Adj. Values INCH		Adj. Values CM	
0"	-1 3/8"	0cm	-5.5cm
-1/8"	-1 1/2"	-0.5cm	-6cm
-1/4"	-1 5/8"	-1cm	-6.5cm
-3/8"	-1 3/4"	-1.5cm	-7cm
-1/2"	-1 7/8"	-2cm	-7.5cm
-5/8"	-2"	-2.5cm	-8cm
-3/4"	-2 1/8"	-3cm	-8.5cm
-7/8"	-2 1/4"	-3.5cm	-9cm
-1"	...	-4cm	...
-1 1/8"	...	-4.5cm	...
-1 1/4"	-6"	-5cm	-15cm





# Waistcoat Stature & Build

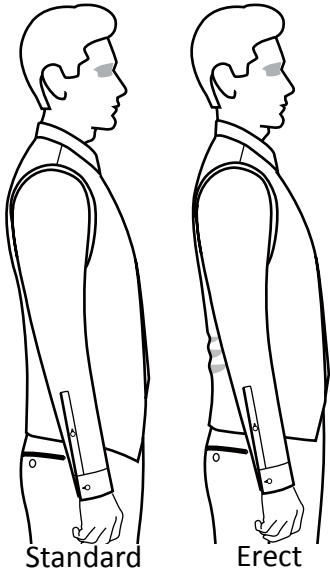
## Posture - Stooped

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																
<div style="text-align: center; margin-bottom: 10px;">  <p style="display: flex; justify-content: space-around; margin: 0;"> <span>Standard</span> <span>Stooped</span> </p> </div> <p>The customer's torso is leaning forward and he may also have a round upper back.</p> <p>There is a gap between the waistcoat collar and the shirt collar.</p> <p>The back length appears shorter than normal compared to the front.</p> <p>The back may also protrude outward.</p>	<div style="text-align: center; margin-bottom: 10px;">  </div> <p>Make sure the waistcoat is fastened</p> <p>Raise the waistcoat so that it overlaps the shirt collar where it should (covering approximately 0.5cm).</p> <p>Place a pin horizontally on the shirt collar to mark this position.</p> <p>Re-adjust the waistcoat so that it rests naturally on the body again.</p> <p>Measure the space between the waistcoat's collar and the pin and enter that value.</p>	<div style="text-align: center; margin-bottom: 10px;">  </div> <p>The collar of the waistcoat rests properly against the shirt collar.</p> <p>The front and back length of the waistcoat are well balanced.</p> <p>Ideally the waistcoat collar covers the shirt collar by 0.5CM.</p>																
<table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 50%; padding: 5px;">Adj. Values INCH</th> <th style="width: 50%; padding: 5px;">Adj. Values CM</th> </tr> </thead> <tbody> <tr><td style="padding: 5px;">0"</td><td style="padding: 5px;">0cm</td></tr> <tr><td style="padding: 5px;">1/8"</td><td style="padding: 5px;">0.5cm</td></tr> <tr><td style="padding: 5px;">1/4"</td><td style="padding: 5px;">1cm</td></tr> <tr><td style="padding: 5px;">3/8"</td><td style="padding: 5px;">1.5cm</td></tr> <tr><td style="padding: 5px;">1/2"</td><td style="padding: 5px;">2cm</td></tr> <tr><td style="padding: 5px;">5/8"</td><td></td></tr> <tr><td style="padding: 5px;">3/4"</td><td></td></tr> </tbody> </table>	Adj. Values INCH	Adj. Values CM	0"	0cm	1/8"	0.5cm	1/4"	1cm	3/8"	1.5cm	1/2"	2cm	5/8"		3/4"			
Adj. Values INCH	Adj. Values CM																	
0"	0cm																	
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1/2"	2cm																	
5/8"																		
3/4"																		
		<div style="display: flex; justify-content: space-between;"> <span>T.O.C</span> <span>Page 100</span> </div>																



## Posture - Erect

### Description & Cause



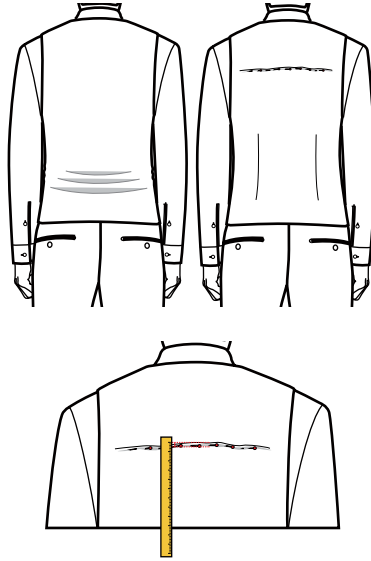
The customer's torso is leaning backward and he may also have a flat upper back.

The waistcoat collar may be overlapping the shirt collar more than normal.

The back length appears longer than normal compared to the front.

The back may appear tight even though the buttons can fasten correctly.

### How to Use The Fit Tool

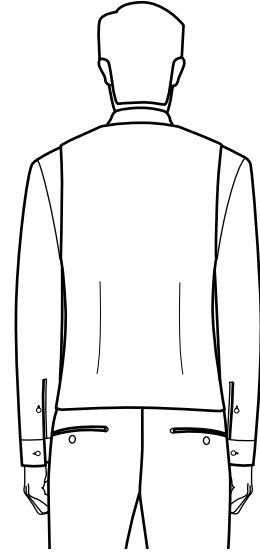


Make sure the waistcoat is fastened

Place pins horizontally across the shoulder blades to lower the collar to the proper resting position.

Measure the single width of the pinned fabric, multiply the value by 2 and enter that value.

### What Is The Ideal Fit



The collar of the waistcoat rests properly against the shirt collar.

The front and back length of the waistcoat are well balanced.

Ideally the waistcoat collar covers the shirt collar by 0.5CM.

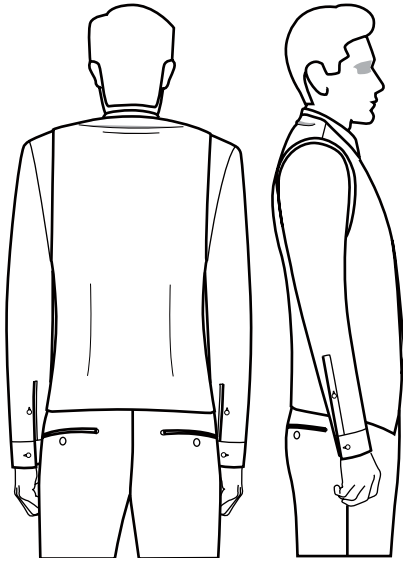
**Adj. Values**  
**INCH**

**Adj. Values**  
**CM**

0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	-2cm
-5/8"	
-3/4"	

## Shoulder Height - High

### Description & Cause

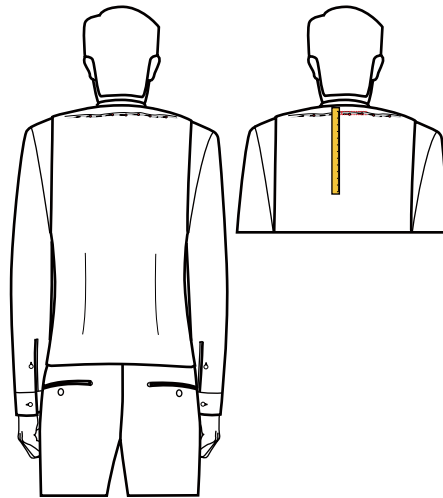


There will be horizontal creases across the shoulder blades extending beyond the width of the neck.

The waistcoat collar may also be pushed up too high in relation to the shirt collar.

The reason is that the customer's shoulders are on a flatter angle than most men, causing their shoulders to push up on the waistcoat creating the creases.

### How to Use The Fit Tool



Make sure the waistcoat is fastened.

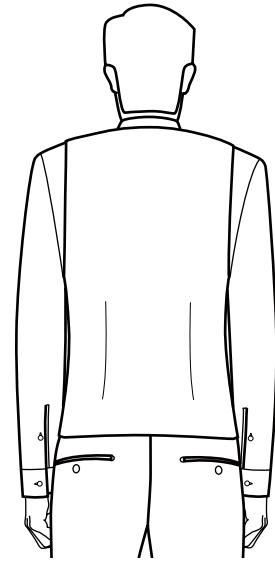
Observe the customer from the front and back to judge the difference between the heights of his left and right shoulders.

Pin the fabric creases horizontally.

Measure the width of single-sided fabric and multiply the value by 2 and enter the value in the system.

Do the same for both sides.

### What Is The Ideal Fit



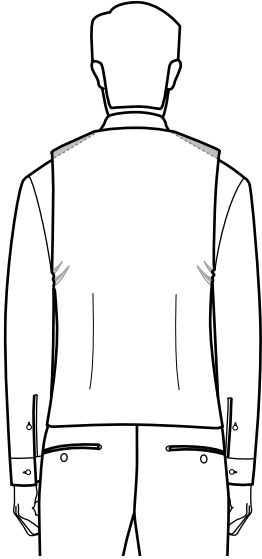
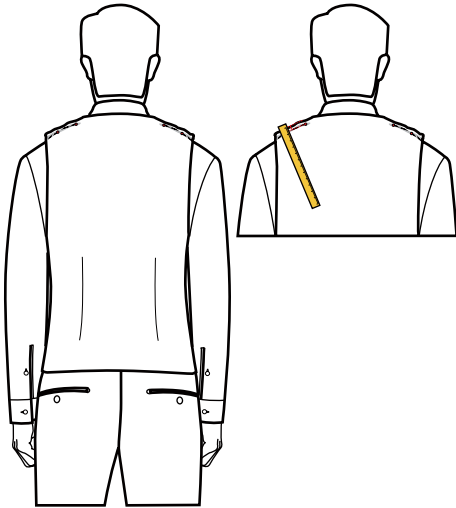
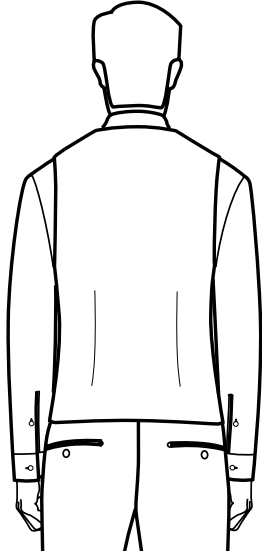
There is no horizontal creases from the collar to the waist.

**Adj. Values**  
**INCH**

**Adj. Values**  
**CM**

0"	0cm
1/8"	0.5cm
1/4"	1cm
3/8"	1.5cm
1/2"	2cm
5/8"	
3/4"	

## Shoulder Height - Sloping

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit														
																
<p>There is excess fabric / creases at the back of the waistcoat at armhole level. In extreme cases there will be creases at the front as well.</p> <p>This can occur on the left or right side or both sides.</p> <p>The reason is that the customer's shoulders are on a steeper angle than most men. As a result, their shoulders do not support the waistcoat's shoulders.</p> <p>In the case of extreme sloping shoulders, the armholes may also bulge.</p>	<p>Assure the top button of the vest is fastened.</p> <p>View the customer from the front and back to determine whether there is a substantial difference between the left and right shoulder angles.</p> <p>Gather and pinch the excess fabric at the seams of the left and right shoulders and pin it.</p> <p>Measure the width of single-sided fabric, and multiply the value by 2. Enter that value in the system.</p> <p>Perform this for each shoulder.</p>	<p>Viewing the customer from the front and back of the waistcoat, there are no creases or excess fabric.</p>														
<table style="width: 100%; border: none;"> <tr> <th style="text-align: center; width: 50%;">Adj. Values INCH</th> <th style="text-align: center; width: 50%;">Adj. Values CM</th> </tr> </table>	Adj. Values INCH	Adj. Values CM														
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-3/4"																
	T.O.C	Page 103														

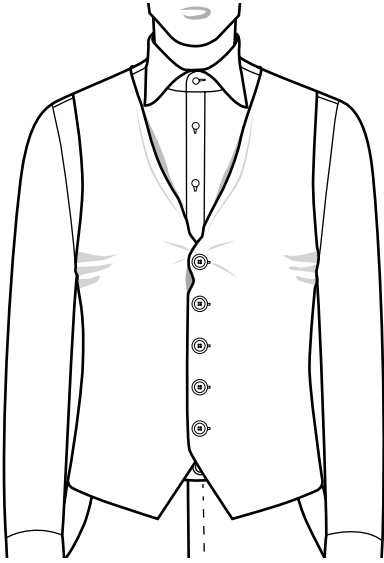




**Waistcoat  
Horizontals**

## 1/2 Chest - Let Out

### Description & Cause



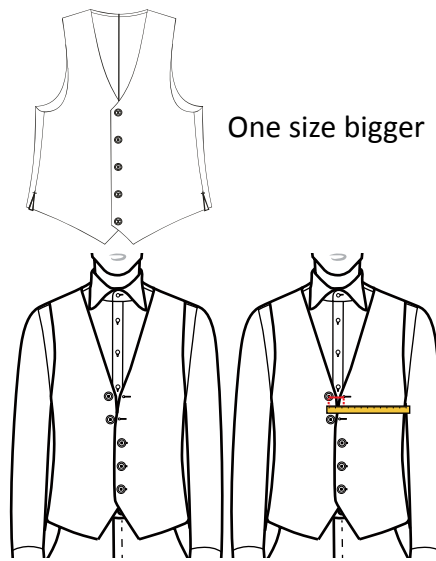
When fastened, the waistcoat pulls at the chest.

The lapels seem to pop and the garment does not follow the contour of the body.

The customer may have a muscular or thick chest.

The chest circumference of the waistcoat is too small for the customer.

### How to Use The Fit Tool



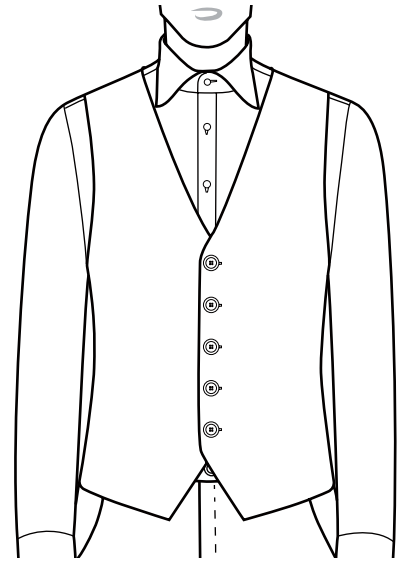
If the Try On size does not fit, try on a waistcoat that is one size larger.

Unfasten the top two waistcoat buttons to make it fall naturally at the Chest. If you cannot fasten the waist buttons, leave them unfastened and ask the customer to hold the waistcoat against his body as if it were fastened.

Measure the distance between the stem of the first button to the outer edge of the button-hole, divide this value by 2.

Enter that value in the system.

### What Is The Ideal Fit



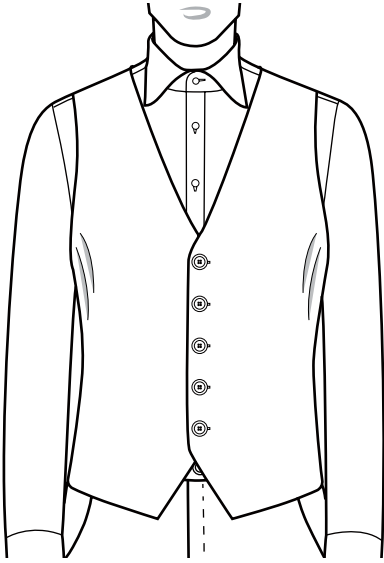
The chest and lapels of the waistcoat form a smooth line that follows the contour of the body.

Adj. Values	Adj. Values
INCH	CM

0"	1 1/8"	0cm
1/8"	1 1/4"	0.5cm
1/4"	1 3/8"	1cm
3/8"	1 1/2"	1.5cm
1/2"	1 5/8"	2cm
5/8"		2.5cm
3/4"		3cm
7/8"		3.5cm
1"		4cm

## 1/2 Chest - Take In

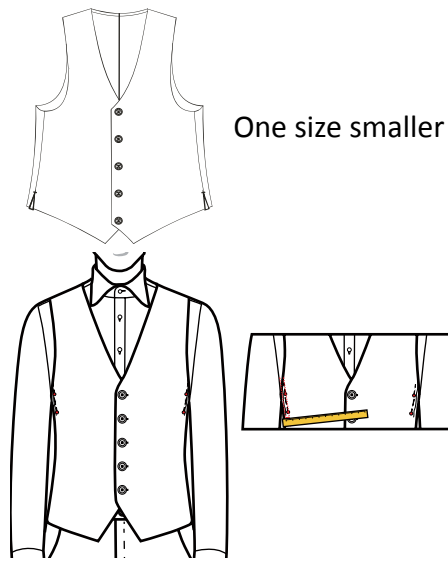
### Description & Cause



Vertical creases are visible near the armholes of the waistcoat on both sides.

The chest size of the Try-On is too large for the customer.

### How to Use The Fit Tool

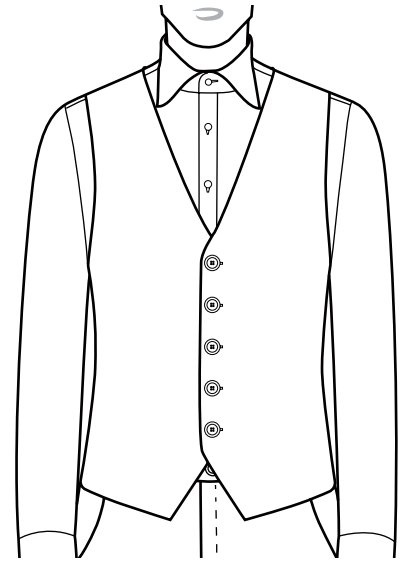


If the size is too large, choose a Try-On one size smaller.

With the waistcoat fastened, gather the excess fabric where the chest meets the armpit and pin it.

Measure the single-sided amount pinned and multiply by two. Enter the value in the system.

### What Is The Ideal Fit



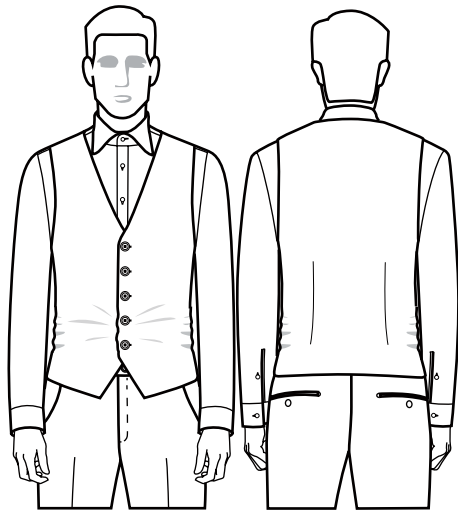
The chest and lapels of the waistcoat form a smooth line that follows the contour of the body.

Adj. Values INCH	Adj. Values CM
---------------------	-------------------

0"	-1 1/8"	0cm
-1/8"	-1 1/4"	-0.5cm
-1/4"	-1 3/8"	-1cm
-3/8"	-1 1/2"	-1.5cm
-1/2"	-1 5/8"	-2cm
-5/8"		-2.5cm
-3/4"		-3cm
-7/8"		-3.5cm
-1"		-4cm

## 1/2 Waist - Let Out

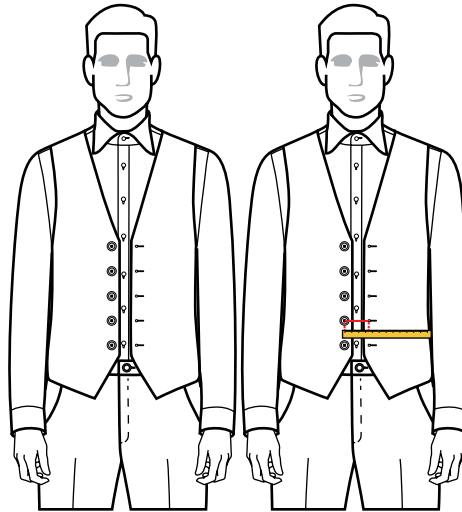
### Description & Cause



When the waistcoat is fastened, the front buttons are pulling.

There may also be horizontal creases at the side seams.

### How to Use The Fit Tool

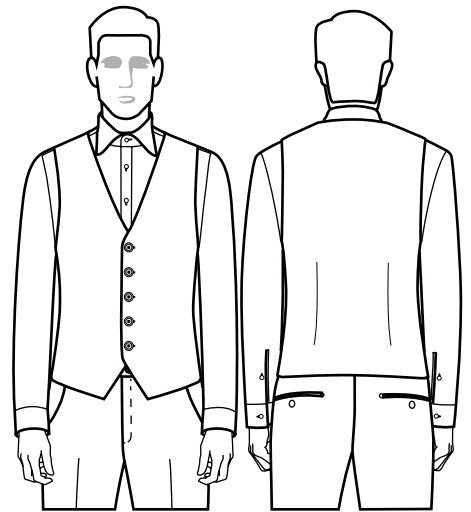


Unfasten the waistcoat to let it hang naturally.

Measure the distance from the center of the button to the opposite buttonhole.

Divide the value by 2 and enter it into the system.

### What Is The Ideal Fit



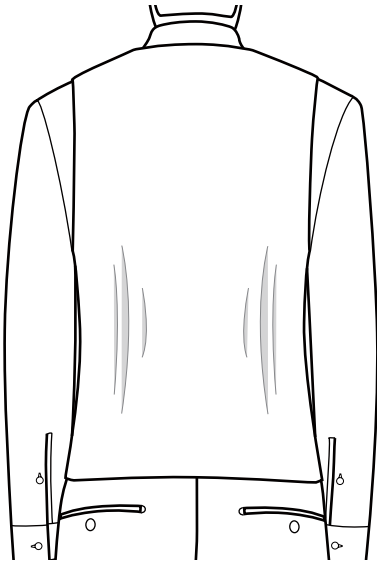
The waistcoat follows the natural body contour.

Adj. Values INCH	Adj. Values CM	
0"	1 1/8"	0cm
1/8"	1 1/4"	0.5cm
1/4"	1 3/8"	1cm
3/8"	1 1/2"	1.5cm
1/2"	1 5/8"	2cm
5/8"		2.5cm
3/4"		3cm
7/8"		3.5cm
1"		4cm



## 1/2 Waist - Take In

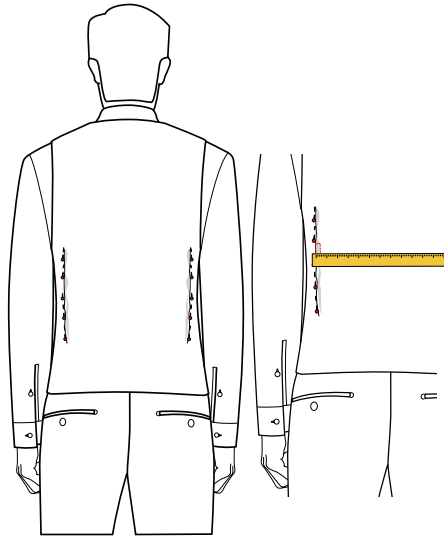
### Description & Cause



When the waistcoat is fastened, there are vertical creases at the waist area.

The waist is too large for the customer.

### How to Use The Fit Tool

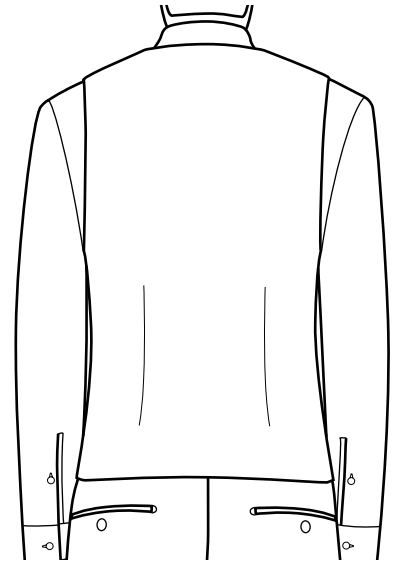


If the size is too large, choose a Try-On one size smaller.

With the waistcoat fastened, stand behind the customer and pin the excess fabric on each side at the waist.

Measure the single-sided amount pinned **ON ONE SIDE**, and multiply by two. Enter the value in the system.

### What Is The Ideal Fit

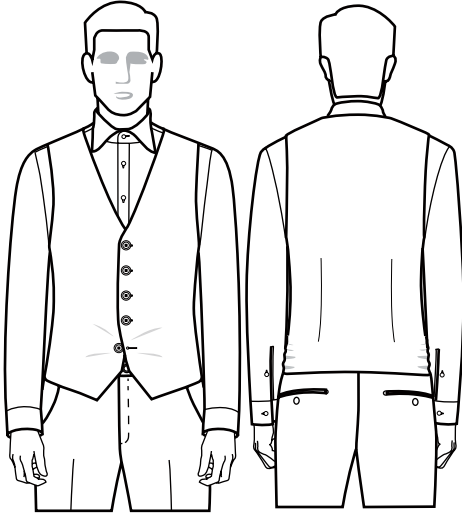


The fronts of the waistcoat form a smooth line that follows the contour of the body.

Adj. Values	Adj. Values
INCH	CM
0"	-1 1/8"
-1/8"	-1 1/4"
-1/4"	-1 3/8"
-3/8"	-1 1/2"
-1/2"	-1 5/8"
-5/8"	-2.5cm
-3/4"	-3cm
-7/8"	-3.5cm
-1"	-4cm

## 1/2 Seat - Let Out

### Description & Cause

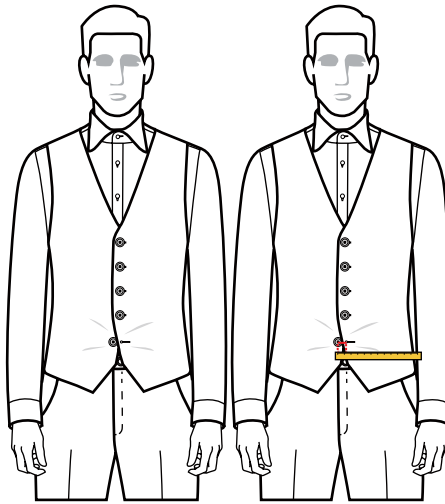


When the waistcoat is fastened, the bottom button is pulling

There may also be horizontal creases at the side seams.

The customer has large hips compared to their chest.

### How to Use The Fit Tool



Unfasten the waistcoat to let it hang naturally.

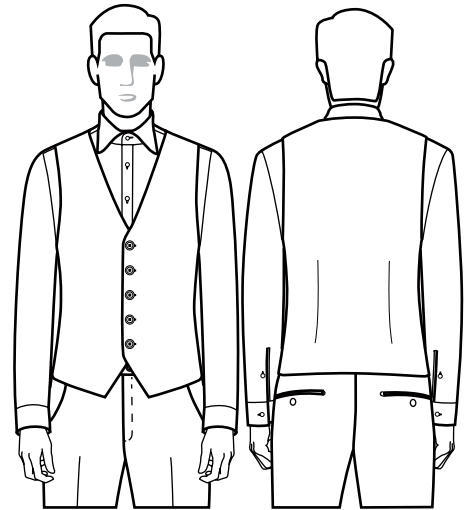
Measure the distance from the center of the button to the opposite buttonhole.

Divide the value by 2 and enter it into the system.

Due to close proximity of the waist and seat, adjustments to the waist directly affect the seat.

Use caution when adjusting the seat if you have already adjusted the waist.

### What Is The Ideal Fit



The waistcoat follows the natural body contour.

**Adj. Values**  
**INCH**

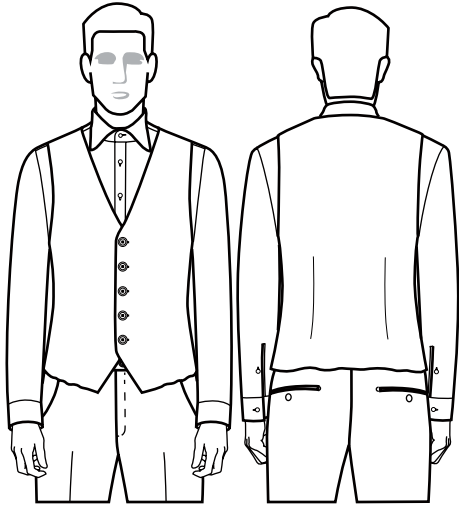
**Adj. Values**  
**CM**

0"  
1/8"  
1/4"  
3/8"

0cm  
0.5cm  
1cm

## 1/2 Seat - Take In

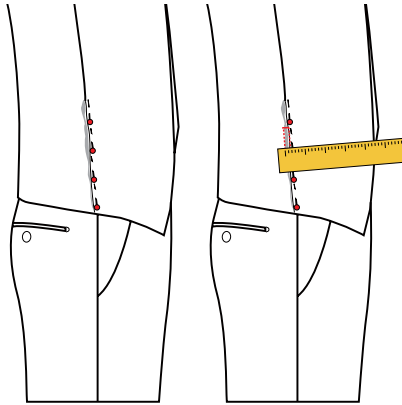
### Description & Cause



When the waistcoat is buttoned up, there is still extra fabric at the bottom of the waistcoat.

The customer has comparably flat hip or small hip.

### How to Use The Fit Tool



If the size is too large, choose a Try-On one size smaller.

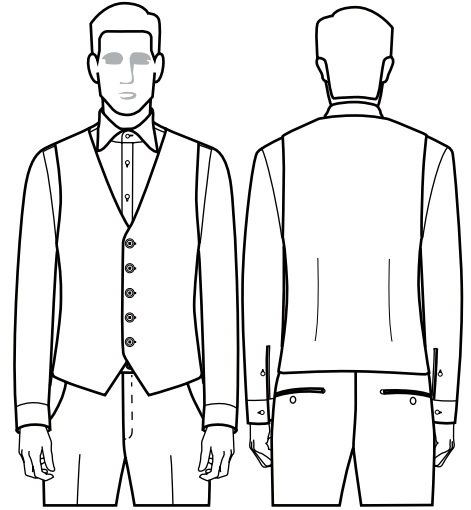
With the waistcoat fastened, gather the excess fabric at the hip and pin it.

Measure the single-sided pinned fabric and multiply by two. Enter the value in the system.

Due to close proximity of the waist and seat, adjustments to the waist directly affect the seat.

Use caution when adjusting the seat if you have already adjusted the waist.

### What Is The Ideal Fit



The waistcoat follows the natural body contour.

**Adj. Values  
INCH**

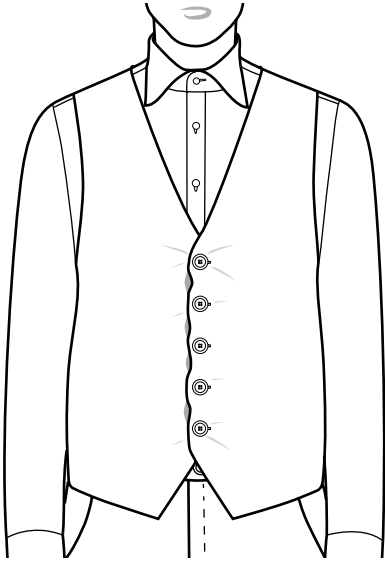
**Adj. Values  
CM**

0"  
-1/8"  
-1/4"  
-3/8"

0cm  
-0.5cm  
-1cm

## 1/2 Front - Let Out

### Description & Cause

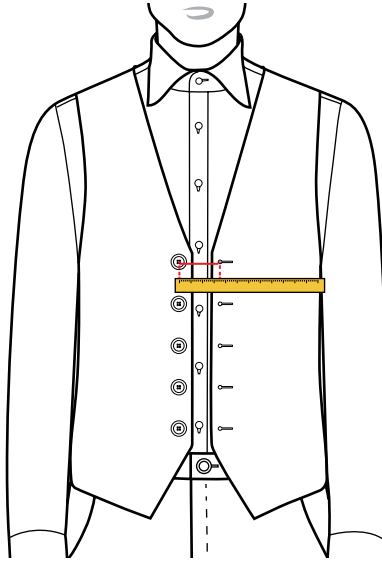


When the waistcoat is fastened, the front buttons are pulling.

There may also be horizontal creases at the side seams.

The customer is likely to be barrel chested and/or has a larger than normal stomach.

### How to Use The Fit Tool

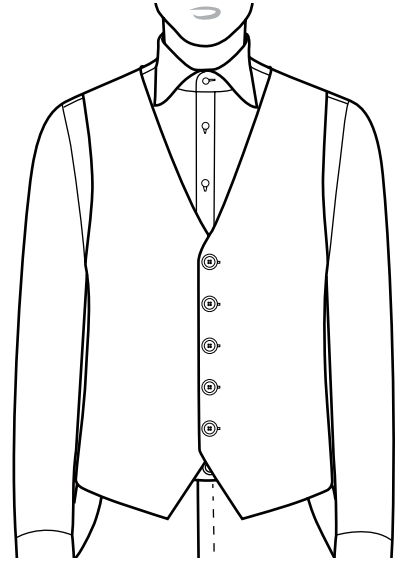


Unfasten the waistcoat to let it hang naturally.

Measure the distance from the center of the button to the opposite buttonhole.

Divide the value by 2 and enter it into the system.

### What Is The Ideal Fit



The waistcoat follows the natural body contour.

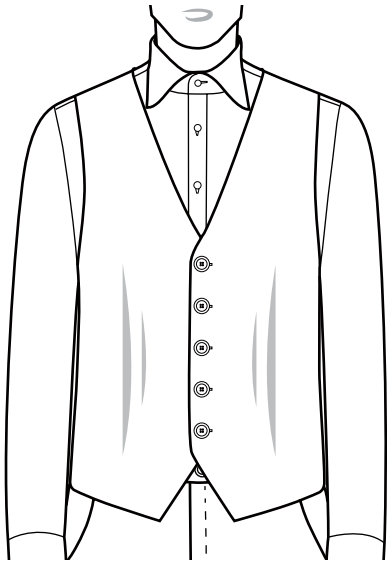
**Adj. Values  
INCH**

**Adj. Values  
CM**

0"	0cm
1/8"	0.5cm
1/4"	1cm
3/8"	1.5cm
1/2"	2cm
5/8"	2.5cm
3/4"	3cm
7/8"	
1"	
1 1/8"	
1 1/4"	

## 1/2 Front - Take In

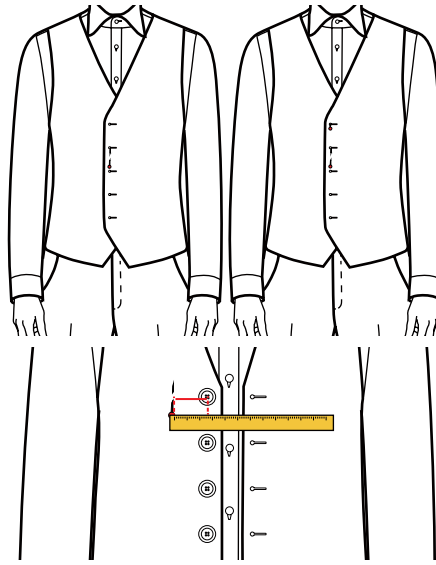
### Description & Cause



The front of the waistcoat reveals there is obvious excess fabric at both vertical sides.

The customer typically will have an athletic figure which holds a broad shoulder and slim belly stance.

### How to Use The Fit Tool



If the size is too large, choose a Try-On one size smaller.

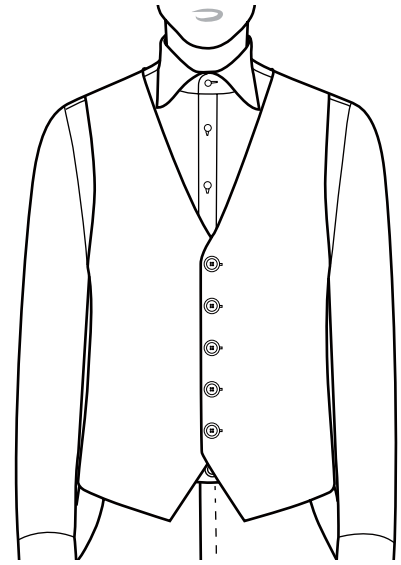
Unfasten the waistcoat to allow it to hang naturally.

Overlap the buttonhole side over the button side and place a pin through the middle buttonhole.

Slide the buttonhole side out through the pin. Now measure the distance from the pin to the button stem.

Divide by two and enter the value in the system.

### What Is The Ideal Fit



The fronts of the waistcoat form a smooth line that follows the contour of the body.

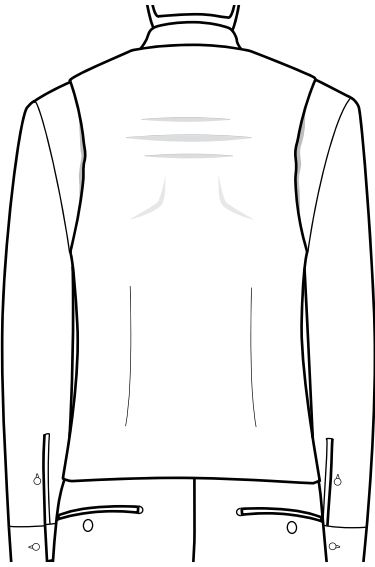
**Adj. Values**  
**INCH**

**Adj. Values**  
**CM**

0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	-2cm
-5/8"	
-3/4"	

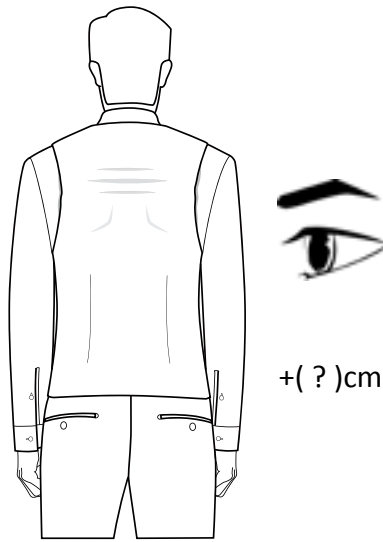
## 1/2 Back - Let Out

### Description & Cause



There are noticeable horizontal creases across the back.

### How to Use The Fit Tool



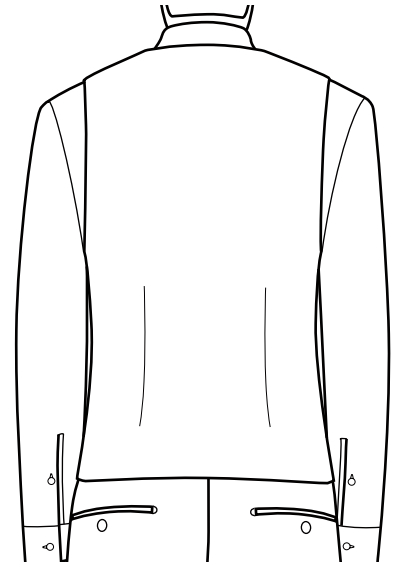
Make sure the waistcoat is fastened

Estimate the value based on observation and experience. Confirm the value is correct by moving to a larger Try-On.

Enter the estimated value in the system.

The increment per size is 1.1cm (1/2").

### What Is The Ideal Fit



There are no creases at the back of the waistcoat under the collar and across the middle shoulder blades.

The back is smooth and drapes naturally.

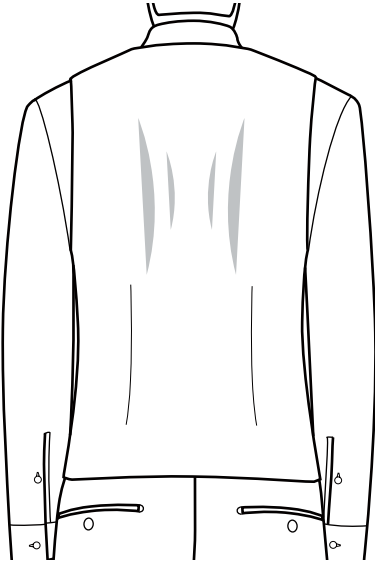
**Adj. Values  
INCH**

**Adj. Values  
CM**

0"	0cm
1/8"	0.5cm
1/4"	1cm
3/8"	1.5cm
1/2"	2cm
5/8"	
3/4"	

## 1/2 Back - Take In

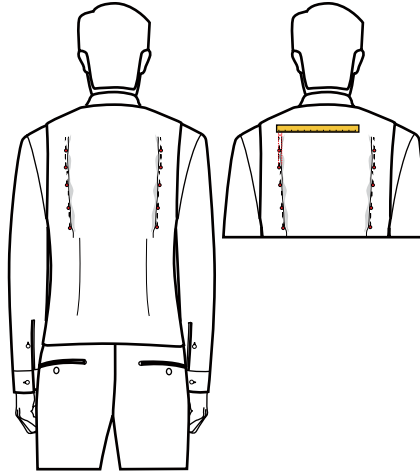
### Description & Cause



There are vertical creases at the shoulder blade area.

The back is too loose.

### How to Use The Fit Tool

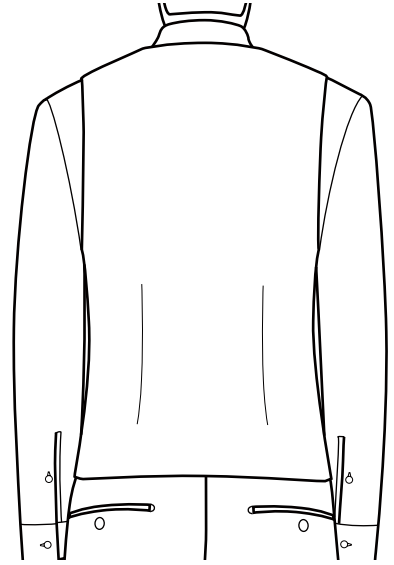


Make sure the waistcoat is fastened.

Vertically pin the excess fabric at the center of the back.

Measure the width of the single-sided pinned fabric, and enter that value in the system.

### What Is The Ideal Fit



There are no creases at the back of the waistcoat under the collar and across the middle shoulder blades.

The back is smooth and drapes naturally.

**Adj. Values  
INCH**

**Adj. Values  
CM**

0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	-2cm
-5/8"	
-3/4"	

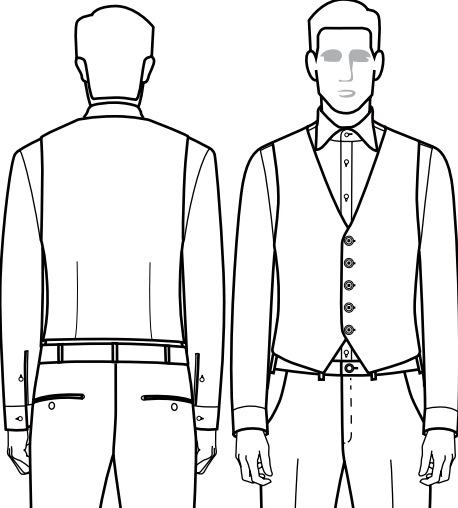
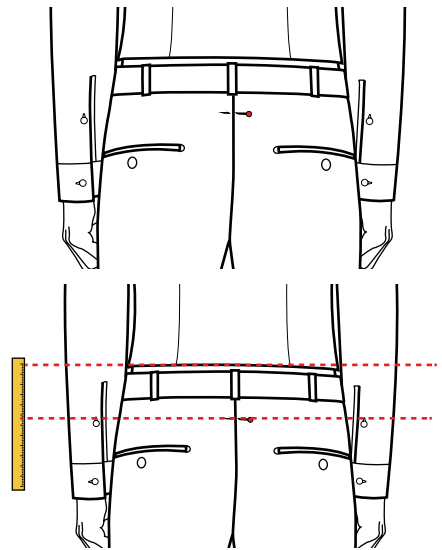
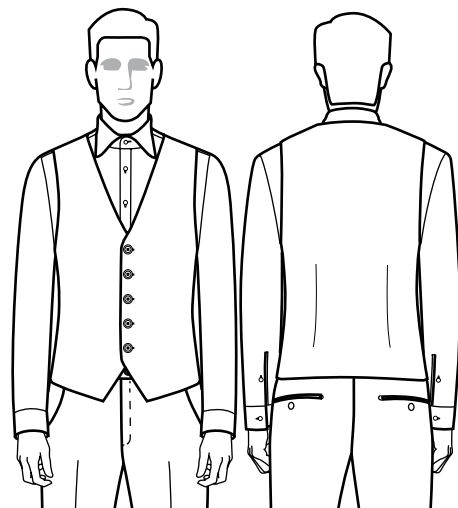




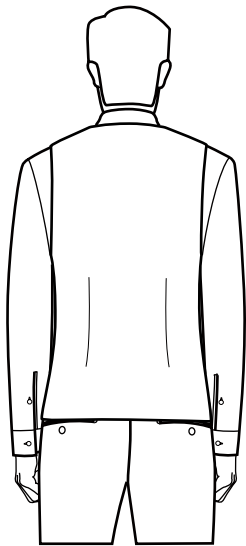
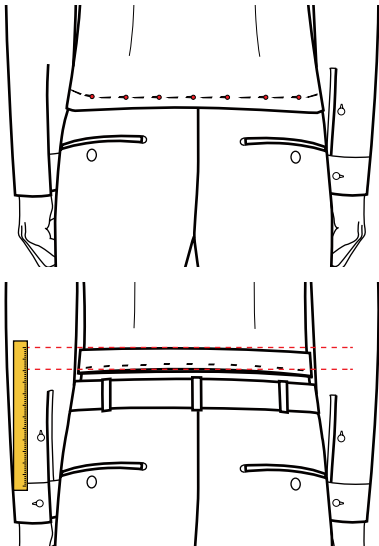
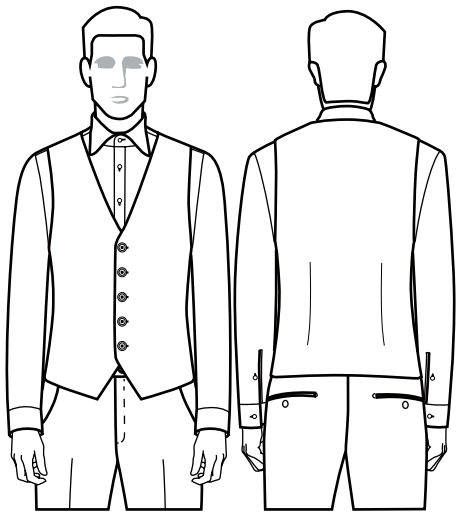


# Waistcoat Length

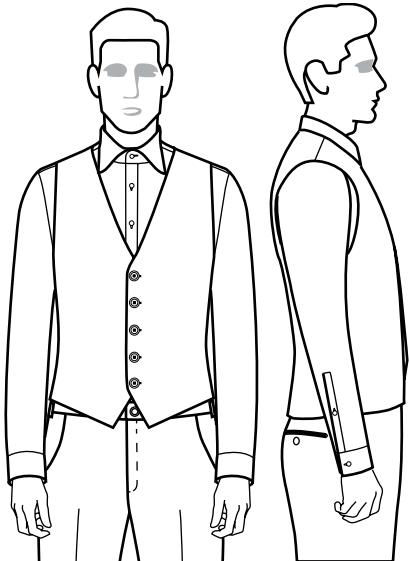
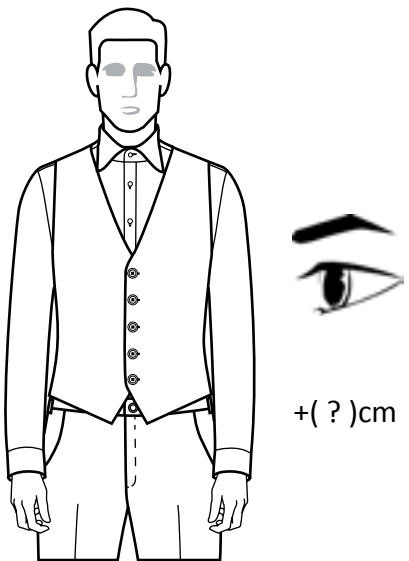
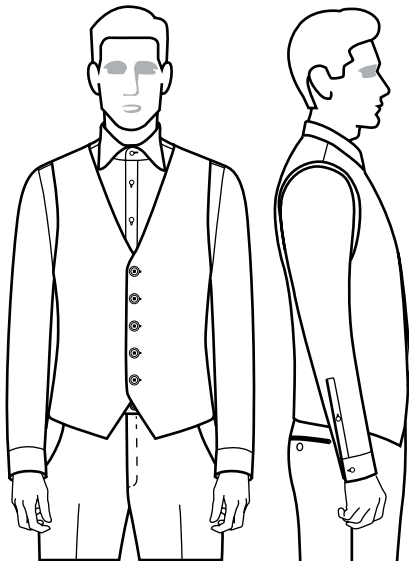
## Length (back & front) - Lengthen

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																																																
																																																		
<p>Waistcoat length is a personal preference.</p> <p>Generally speaking, if the shirt is showing, the length is too short.</p> <p>The customer is likely very tall or has a long torso.</p>	<p>Make sure the waistcoat is fastened.</p> <p>Ask the customer to adjust his trousers to the normal wearing position.</p> <p>Place a pin horizontally on the trousers at the desired length.</p> <p>Measure the distance from the bottom of the waistcoat to the pin and enter that value in the system.</p>	<p>The back length should be at least partially covering the waistband or completely covering it depending on customer preference.</p>																																																
<table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 15%; padding: 2px;">Adj. Values</th> <th style="width: 15%; padding: 2px;">INCH</th> <th style="width: 15%; padding: 2px;">Adj. Values</th> <th style="width: 15%; padding: 2px;">CM</th> </tr> </thead> <tbody> <tr><td>0"</td><td>1 3/8"</td><td>0cm</td><td>5.5cm</td></tr> <tr><td>1/8"</td><td>1 1/2"</td><td>0.5cm</td><td>6cm</td></tr> <tr><td>1/4"</td><td>1 5/8"</td><td>1cm</td><td>6.5cm</td></tr> <tr><td>3/8"</td><td>1 3/4"</td><td>1.5cm</td><td>7cm</td></tr> <tr><td>1/2"</td><td>1 7/8"</td><td>2cm</td><td>7.5cm</td></tr> <tr><td>5/8"</td><td>2"</td><td>2.5cm</td><td>8cm</td></tr> <tr><td>3/4"</td><td>2 1/8"</td><td>3cm</td><td></td></tr> <tr><td>7/8"</td><td>2 1/4"</td><td>3.5cm</td><td></td></tr> <tr><td>1"</td><td>...</td><td>4cm</td><td></td></tr> <tr><td>1 1/8"</td><td>...</td><td>4.5cm</td><td></td></tr> <tr><td>1 1/4"</td><td>3 1/4"</td><td>5cm</td><td></td></tr> </tbody> </table>	Adj. Values	INCH	Adj. Values	CM	0"	1 3/8"	0cm	5.5cm	1/8"	1 1/2"	0.5cm	6cm	1/4"	1 5/8"	1cm	6.5cm	3/8"	1 3/4"	1.5cm	7cm	1/2"	1 7/8"	2cm	7.5cm	5/8"	2"	2.5cm	8cm	3/4"	2 1/8"	3cm		7/8"	2 1/4"	3.5cm		1"	...	4cm		1 1/8"	...	4.5cm		1 1/4"	3 1/4"	5cm			
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		<p>T.O.C <span style="float: right;">Page 118</span></p>																																																

## Length (back & front) - Shorten

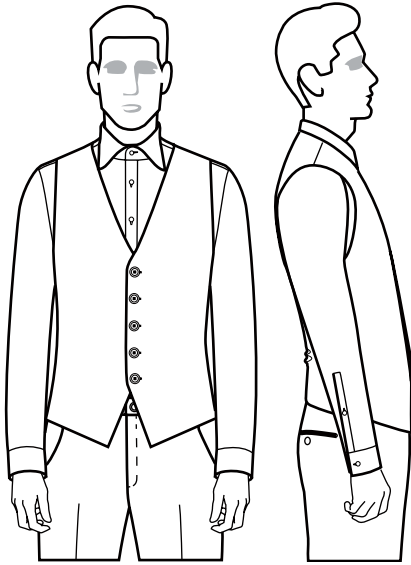
Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																										
																												
<p>Waistcoat length is a personal preference.</p> <p>Generally speaking, if the waistcoat length is well beyond the trouser waistband, the length is too long.</p> <p>The customer is likely very short or has a short torso.</p>	<p>Make sure the waistcoat is fastened.</p> <p>Ask the customer to adjust his trousers to the normal wearing position.</p> <p>Fold and pin the excess length to achieve the desired length.</p> <p>Measure the the pinned fabric and enter that value in the system.</p>	<p>The back length should be at least partially covering the waistband or completely covering it depending on customer preference.</p>																										
<table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left; padding: 2px;">Adj. Values</th> <th style="text-align: left; padding: 2px;">Adj. Values</th> </tr> <tr> <th style="text-align: left; padding: 2px;">INCH</th> <th style="text-align: left; padding: 2px;">CM</th> </tr> </thead> <tbody> <tr><td style="padding: 2px;">0"</td><td style="padding: 2px;">-1 3/8"</td></tr> <tr><td style="padding: 2px;">-1/8"</td><td style="padding: 2px;">-1 1/2"</td></tr> <tr><td style="padding: 2px;">-1/4"</td><td style="padding: 2px;">-1 5/8"</td></tr> <tr><td style="padding: 2px;">-3/8"</td><td style="padding: 2px;">-1 3/4"</td></tr> <tr><td style="padding: 2px;">-1/2"</td><td style="padding: 2px;">-1 7/8"</td></tr> <tr><td style="padding: 2px;">-5/8"</td><td style="padding: 2px;">-2"</td></tr> <tr><td style="padding: 2px;">-3/4"</td><td style="padding: 2px;">-3cm</td></tr> <tr><td style="padding: 2px;">-7/8"</td><td style="padding: 2px;">-3.5cm</td></tr> <tr><td style="padding: 2px;">-1"</td><td style="padding: 2px;">-4cm</td></tr> <tr><td style="padding: 2px;">-1 1/8"</td><td style="padding: 2px;">-4.5cm</td></tr> <tr><td style="padding: 2px;">-1 1/4"</td><td style="padding: 2px;">-5cm</td></tr> </tbody> </table>	Adj. Values	Adj. Values	INCH	CM	0"	-1 3/8"	-1/8"	-1 1/2"	-1/4"	-1 5/8"	-3/8"	-1 3/4"	-1/2"	-1 7/8"	-5/8"	-2"	-3/4"	-3cm	-7/8"	-3.5cm	-1"	-4cm	-1 1/8"	-4.5cm	-1 1/4"	-5cm		
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-1 1/4"	-5cm																											
		<p>T.O.C <span style="float: right;">Page 119</span></p>																										

## Front Length (only) - Lengthen

Description & Cause	How to Use The Fit Tool	What Is The Ideal Fit																				
<div style="text-align: center; margin-bottom: 10px;">  </div> <p>Waistcoat length is a personal preference.</p> <p>Seen from the side, the front of the waistcoat appears too short compared to the back.</p> <p>This likely occurs with men that have a larger girth or very erect upper body.</p> <p>If you have already applied the Erect Fit Tool, you likely do not need to lengthen the front.</p>	<div style="text-align: center; margin-bottom: 10px;">  </div> <p>Make sure the waistcoat is fastened.</p> <p>Estimate the length adjustment needed by observation and experience and enter that value in the system.</p> <p>At a minimum, the shirt should not be showing.</p>	<div style="text-align: center; margin-bottom: 10px;">  </div> <p>Seen from the side, the front and back length of the waistcoat are well balanced.</p> <p>The typical front length has the opening covering approximately half of the trouser waistband.</p>																				
<table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 50%; padding: 5px;">Adj. Values INCH</th> <th style="width: 50%; padding: 5px;">Adj. Values CM</th> </tr> </thead> <tbody> <tr><td style="padding: 5px;">0"</td><td style="padding: 5px;">0cm</td></tr> <tr><td style="padding: 5px;">1/8"</td><td style="padding: 5px;">0.5cm</td></tr> <tr><td style="padding: 5px;">1/4"</td><td style="padding: 5px;">1cm</td></tr> <tr><td style="padding: 5px;">3/8"</td><td style="padding: 5px;">1.5cm</td></tr> <tr><td style="padding: 5px;">1/2"</td><td style="padding: 5px;">2cm</td></tr> <tr><td style="padding: 5px;">5/8"</td><td style="padding: 5px;">2.5cm</td></tr> <tr><td style="padding: 5px;">3/4"</td><td></td></tr> <tr><td style="padding: 5px;">7/8"</td><td></td></tr> <tr><td style="padding: 5px;">1"</td><td></td></tr> </tbody> </table>	Adj. Values INCH	Adj. Values CM	0"	0cm	1/8"	0.5cm	1/4"	1cm	3/8"	1.5cm	1/2"	2cm	5/8"	2.5cm	3/4"		7/8"		1"			
Adj. Values INCH	Adj. Values CM																					
0"	0cm																					
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5/8"	2.5cm																					
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7/8"																						
1"																						
		<p>T.O.C <span style="float: right;">Page 120</span></p>																				

## Front Length (only) - Shorten

### Description & Cause



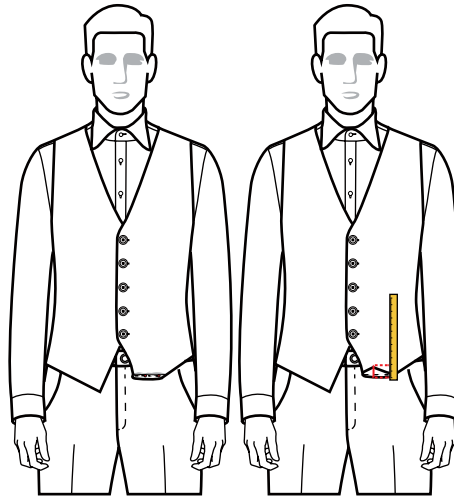
Waistcoat length is a personal preference.

Seen from the side, the front of the waistcoat appears too long compared to the back.

This likely occurs with men that have a very slim girth or very stooping upper body.

If you have already applied the Stooping Fit Tool, you likely do not need to shorten the front.

### How to Use The Fit Tool

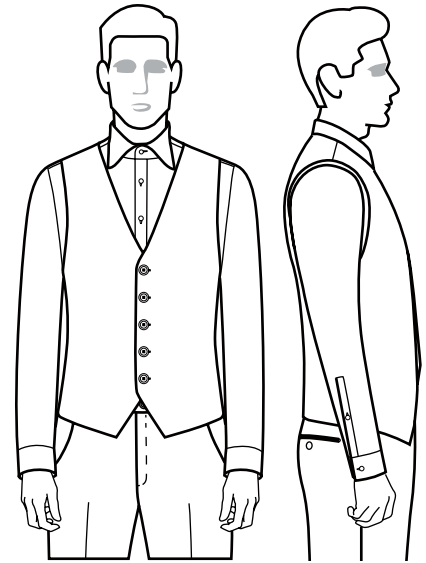


Make sure the waistcoat is fastened.

Estimate the length adjustment needed by observation and experience and enter that value in the system.

Be sure not to shorten the length too much causing the shirt to show.

### What Is The Ideal Fit



Seen from the side, the front and back length of the waistcoat are well balanced.

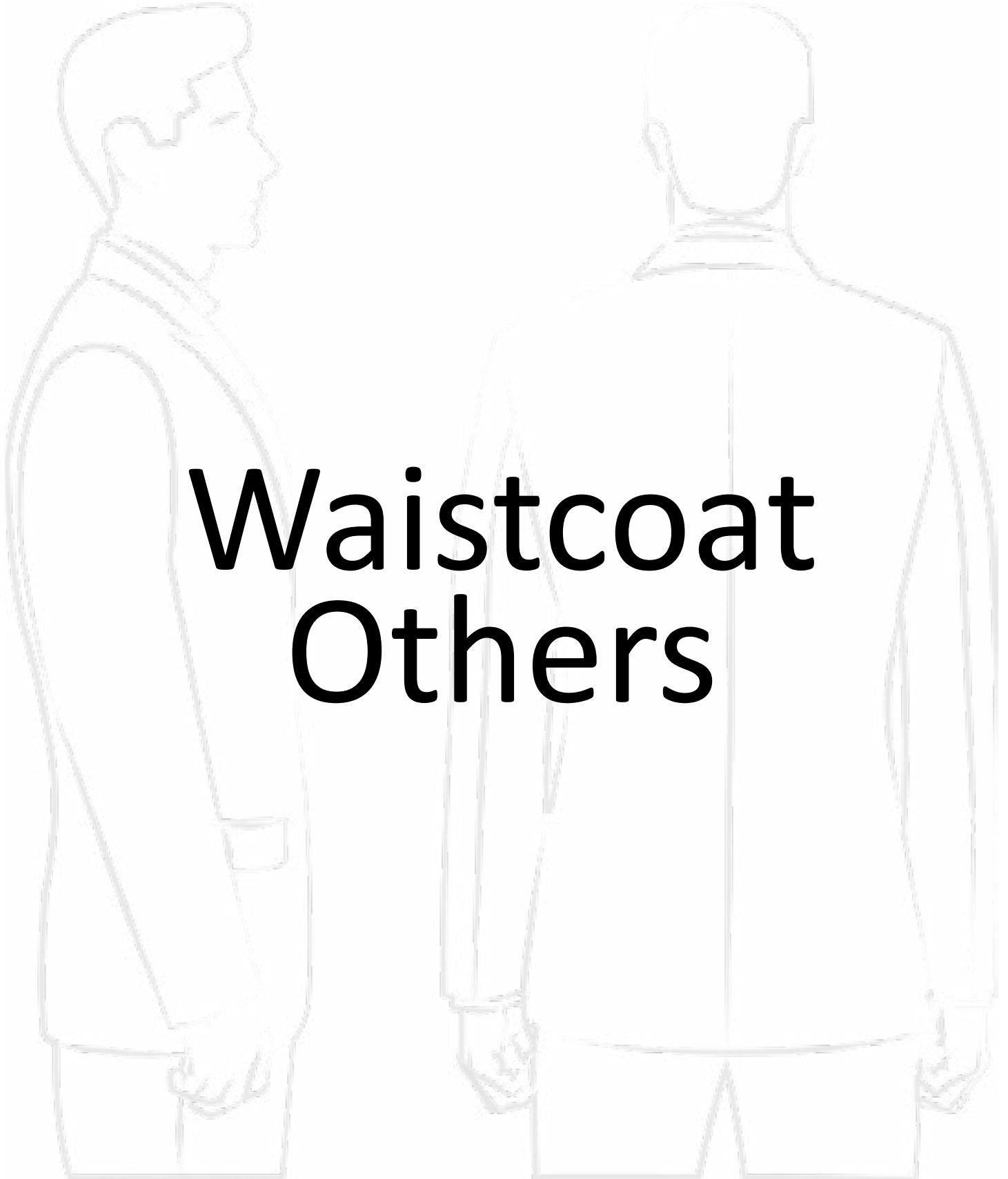
The typical front length has the opening covering approximately half of the trouser waistband.

**Adj. Values**  
**INCH**

**Adj. Values**  
**CM**

0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	-2cm
-5/8"	-2.5cm
-3/4"	
-7/8"	
-1"	

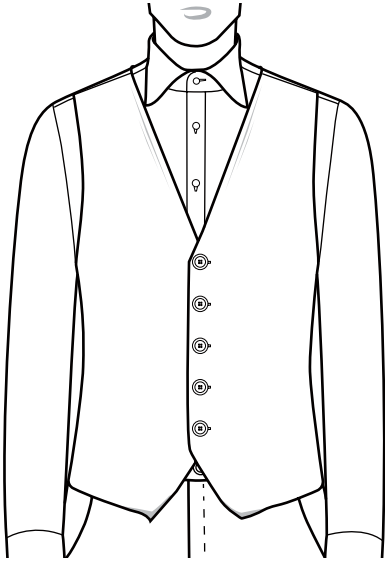




# Waistcoat Others

## Lapels - Lengthen

### Description & Cause



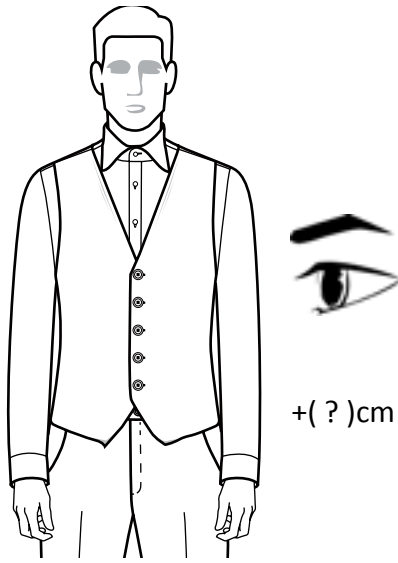
With the waistcoat fastened, the lapels buckle at the chest above the top button due to tightness across the chest.

The neckline may also sit away from the shirt collar.

In more extreme cases it may be better to let out the 1/2 Chest instead.

When this Fit Tool is needed, the customer likely has a muscular or thick chest.

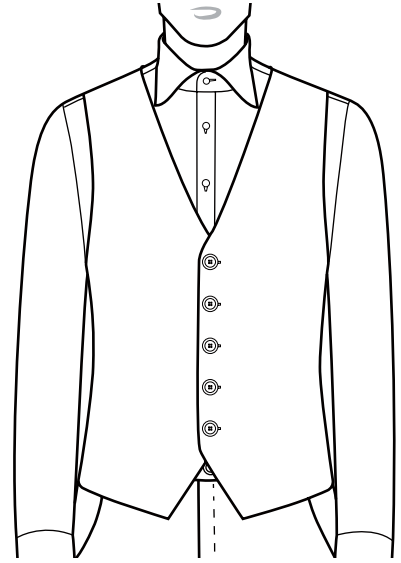
### How to Use The Fit Tool



Make sure the waistcoat has been fastened.

If the adjustment needed is moderate choose 0.5cm | 1/4". For a larger adjustment choose 1cm (3/8")

### What Is The Ideal Fit



The lapels of the waistcoat form to contour of the chest.

Lapel adjustments have a 100% effect on the front length.

**Adj. Values**  
**INCH**

**Adj. Values**  
**CM**

0"

0cm

1/8"

0.5cm

1/4"

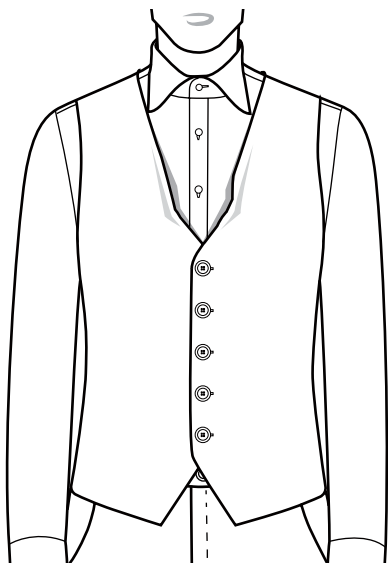
1cm

3/8"



## Lapels - Shorten

### Description & Cause

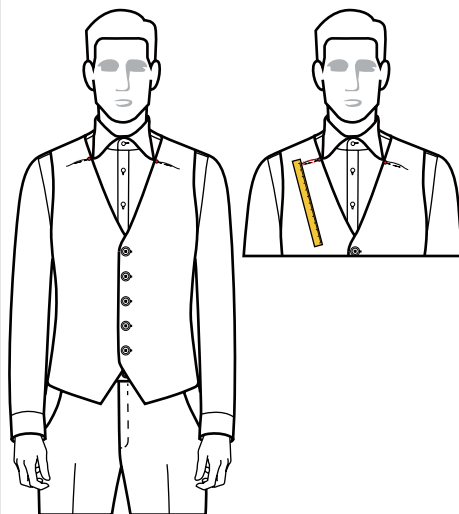


With the waistcoat fastened, the lapels bunch at the chest above the top button due to looseness across the chest.

In more extreme cases it may be better to take in the 1/2 Chest instead.

When this Fit Tool is needed, the customer likely has a flat or thin chest.

### How to Use The Fit Tool

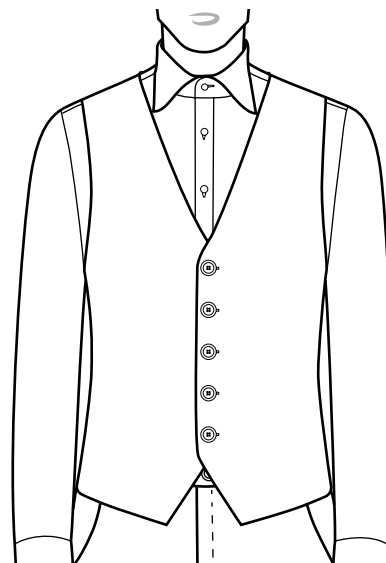


Make sure the waistcoat is fastened.

Vertically pin the excess fabric the lapels.

Measure the single side width of the pinned fabric, multiply the value by 2 and enter that value in the system.

### What Is The Ideal Fit



The lapels of the waistcoat form to contour of the chest.

Lapel adjustments have a 100% effect on the front length.

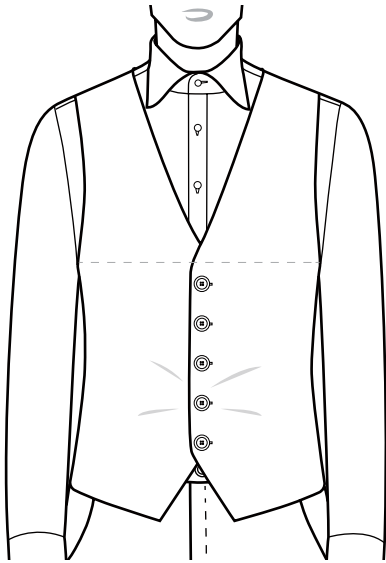
**Adj. Values**  
**INCH**

**Adj. Values**  
**CM**

0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	-2cm
-5/8"	
-3/4"	

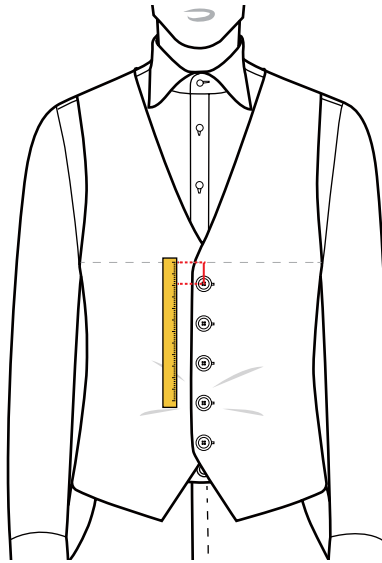
## Closing Button - Raise

### Description & Cause



The customer has a specific preference for the closing button position.

### How to Use The Fit Tool

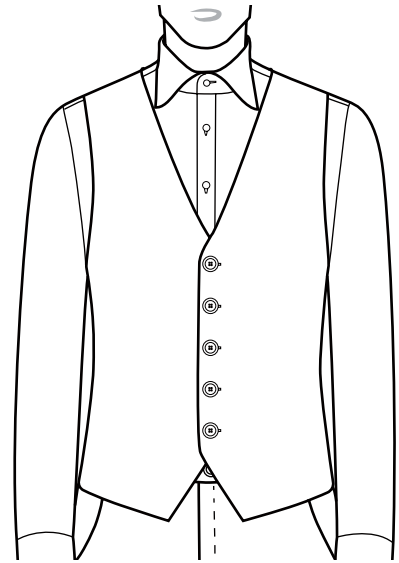


Make sure the waistcoat is fastened.

Place a pin horizontally at the desired button position.

Measure the distance from the first button to the pin and enter that value in the system.

### What Is The Ideal Fit



Customer is satisfied with the closing button position.

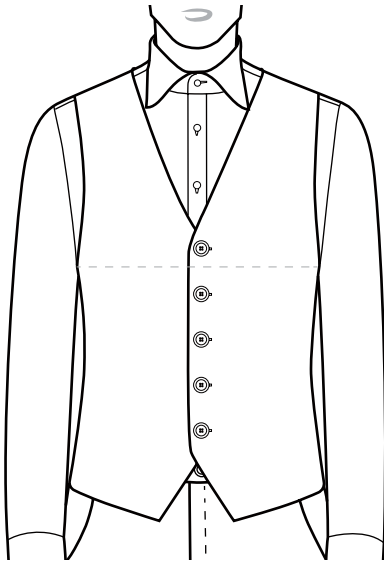
**Adj. Values**  
**INCH**

**Adj. Values**  
**CM**

0"	0cm
1/8"	0.5cm
1/4"	1cm
3/8"	1.5cm
1/2"	2cm
5/8"	
3/4"	

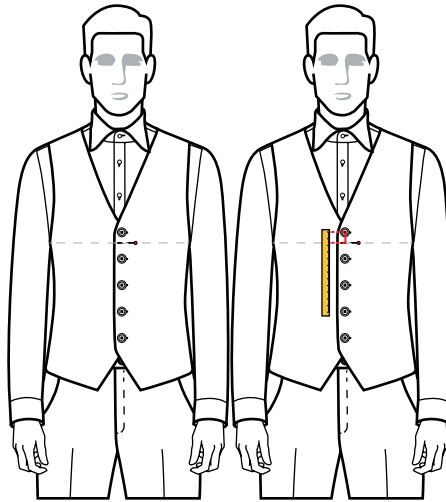
## Closing Button - Lower

### Description & Cause



The customer has a specific preference for the closing button position.

### How to Use The Fit Tool

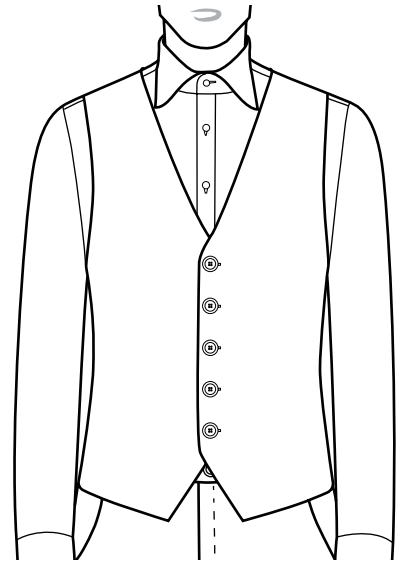


Make sure the waistcoat is fastened.

Place a pin horizontally at the desired button position.

Measure the distance from the first button to the pin and enter that value in the system.

### What Is The Ideal Fit



Customer is satisfied with the closing button position.

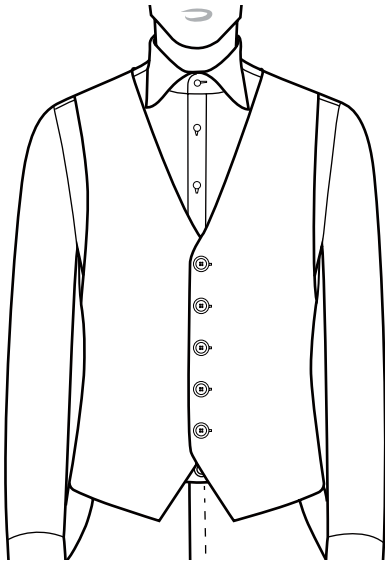
**Adj. Values  
INCH**

**Adj. Values  
CM**

0"	0cm
-1/8"	-0.5cm
-1/4"	-1cm
-3/8"	-1.5cm
-1/2"	-2cm
-5/8"	
-3/4"	

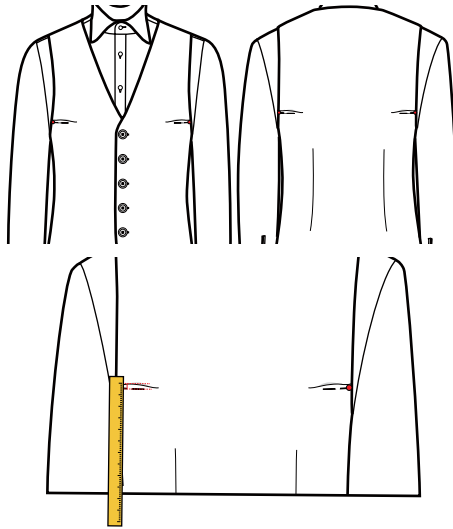
## Armhole - Raise

### Description & Cause



The armhole appears loose and there may be sagging fabric at the front and back at armhole level.

### How to Use The Fit Tool

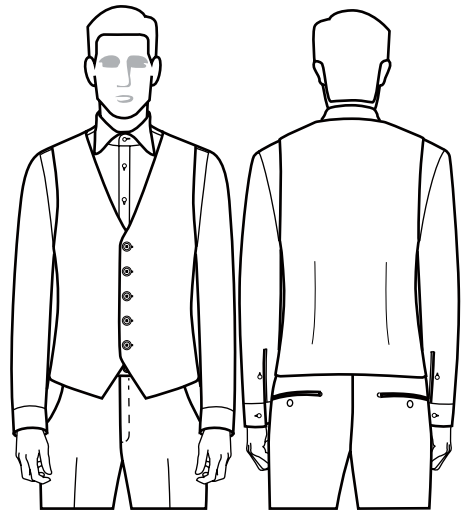


Make sure the waistcoat is fastened.

Horizontally pin the excess fabric at armhole level.

Measure the single side width of the pinned fabric, multiply the value by 2 and enter that value in the system.

### What Is The Ideal Fit



The armhole follows the natural contour of the body.

Adj. Values INCH	Adj. Values CM
0"	0cm
1/8"	0.5cm
1/4"	1cm
3/8"	1.5cm
1/2"	2cm
5/8"	2.5cm
3/4"	3cm
7/8"	3.5cm
1"	

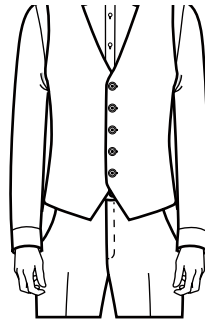
## Armhole - Lower

### Description & Cause



The armhole appears tight, and feels uncomfortably high at the armpit.

### How to Use The Fit Tool



-( ? )cm



One size bigger

Make sure the waistcoat is fastened.

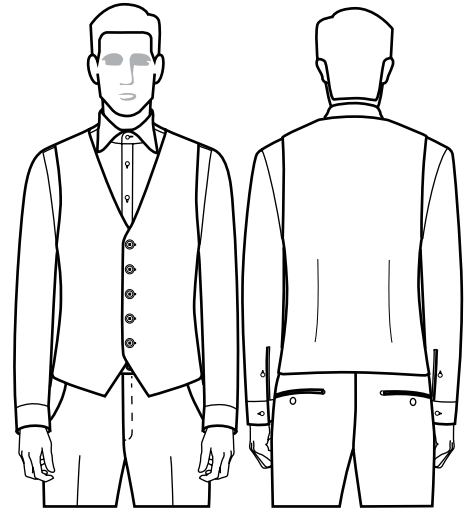
Estimate the value based on observation and experience. Also, you can confirm the value by trying a larger Try-On size.

The armhole depth difference per size is 0.5cm | 1/4".

Estimate the adjustment needed and enter that value in the system.

For small adjustments go up to 1cm (3/8"). For moderate adjustments go up to 2cm (3/4") and for maximum adjustments go up to 3cm (1 1/4")

### What Is The Ideal Fit



The armhole follows the natural contour of the body.

Adj. Values INCH	Adj. Values CM	
0"	-1 1/8"	0cm
-1/8"	-1 1/4"	-0.5cm
-1/4"	-1 3/8"	-1cm
-3/8"		-1.5cm
-1/2"		-2cm
-5/8"		-2.5cm
-3/4"		-3cm
-7/8"		
-1"		